



State of Ohio Environmental Protection Agency

Street Address:

Lazarus Gov. Center  
50 West Town Street, Suite 700  
Columbus, OH 43215

TELE: (614) 644-3020 FAX: (614) 644-2329

Mailing Address:

Lazarus Gov. Center  
P.O. Box 1049  
Columbus, OH 43216-1049

11/07/07

CERTIFIED MAIL

**RE: Final Title V Chapter 3745-77  
permit**

04-48-01-0035  
Sunoco Partners Marketing & Terminals LP Toledo Term  
Monica L Styles Mrs.  
7155 Inkster Rd.  
Taylor, MI 48180

Dear Monica L Styles:

Enclosed is the Title V permit that allows you to operate the facility in the manner indicated in the permit. Because this permit may contain several conditions and restrictions, we urge you to read it carefully.

The Ohio EPA is encouraging companies to investigate pollution prevention and energy conservation. Not only will this reduce pollution and energy consumption, but it can also save you money. If you would like to learn ways you can save money while protecting the environment, please contact our Office of Pollution Prevention at (614) 644-3469.

You are hereby notified that this action of the Director is final and may be appealed to the Environmental Review Appeals Commission pursuant to Section 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. The appeal must be filed with the Commission within thirty (30) days after notice of the Director's action. The appeal must be accompanied by a filing fee of \$70.00 which the Commission, in its discretion, may reduce if by affidavit you demonstrate that payment of the full amount of the fee would cause extreme hardship. Notice of the filing of the appeal shall be filed with the Director within three (3) days of filing with the Commission. Ohio EPA requests that a copy of the appeal be served upon the Ohio Attorney General's Office, Environmental Enforcement Section. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission  
309 South Fourth Street, Room 222  
Columbus, OH 43215

If you have any questions, please contact Toledo Div of Environmental Services.

Sincerely,

Michael W. Ahern  
Permit Issuance and Data Management Section  
Division of Air Pollution Control

cc: Toledo Div of Environmental Services  
File, DAPC PIER



State of Ohio Environmental Protection Agency

FINAL TITLE V PERMIT

Issue Date: 11/07/07

Effective Date: 11/28/07

Expiration Date: 11/28/12

This document constitutes issuance of a Title V permit for Facility ID: 04-48-01-0035 to:

Sunoco Partners Marketing & Terminals LP Toledo Term
1601 Woodville Road
Toledo, OH 43605

Emissions Unit ID (Company ID)/Emissions Unit Activity Description

Table with 3 columns: Emissions Unit ID (Company ID), Emissions Unit Activity Description, and Activity Description. Rows include J001, T001, J002, T002, T003, and T009.

You will be contacted approximately eighteen (18) months prior to the expiration date regarding the renewal of this permit. If you are not contacted, please contact the appropriate Ohio EPA District Office or local air agency listed below.

Described below is the current Ohio EPA District Office or local air agency that is responsible for processing and administering your Title V permit:

Toledo Div of Environmental Services
348 South Erie Street
Toledo, OH 43604
(419) 936-3015

Ohio Environmental Protection Agency

Chris Korleski signature

Chris Korleski
Director

## PART I - GENERAL TERMS AND CONDITIONS

### A. State and Federally Enforceable Section

#### 1. Monitoring and Related Record Keeping and Reporting Requirements

a. Except as may otherwise be provided in the terms and conditions for a specific emissions unit, i.e., in Section A.III of Part III of this Title V permit, the permittee shall maintain records that include the following, where applicable, for any required monitoring under this permit:

- i. The date, place (as defined in the permit), and time of sampling or measurements.
- ii. The date(s) analyses were performed.
- iii. The company or entity that performed the analyses.
- iv. The analytical techniques or methods used.
- v. The results of such analyses.

vi. The operating conditions existing at the time of sampling or measurement.  
(Authority for term: OAC rule 3745-77-07(A)(3)(b)(i))

b. Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.

(Authority for term: OAC rule 3745-77-07(A)(3)(b)(ii))

c. The permittee shall submit required reports in the following manner:

i. **All reporting required in accordance with OAC rule 3745-77-07(A)(3)(c) for deviations caused by malfunctions shall be submitted in the following manner:**

Any malfunction, as defined in OAC rule 3745-15-06(B)(1), shall be promptly reported to the Ohio EPA in accordance with OAC rule 3745-15-06. In addition, to fulfill the OAC rule 3745-77-07(A)(3)(c) deviation reporting requirements for malfunctions, written reports that identify each malfunction that occurred during each calendar quarter (including each malfunction reported only verbally in accordance with OAC rule 3745-15-06) shall be submitted (i.e., postmarked) by January 31, April 30, July 31, and October 31 of each year in accordance with General Term and Condition A.1.c.ii below; and each report shall cover the previous calendar quarter. (An exceedance of the visible emission limitations specified in OAC rule 3745-17-07(A)(1) that is caused by a malfunction is not a violation and does not need to be reported as a deviation if the owner or operator of the affected air contaminant source or air pollution control equipment complies with the requirements of OAC rule 3745-17-07(A)(3)(c).)

In accordance with OAC rule 3745-15-06, a malfunction reportable under OAC rule 3745-15-06(B) constitutes a violation of an emission limitation (or control requirement) and, therefore, is a deviation of the federally enforceable permit requirements. Even though verbal notifications and written reports are required for malfunctions pursuant to OAC rule 3745-15-06, the written reports required pursuant to this term must be submitted quarterly to satisfy the prompt reporting provision of OAC rule 3745-77-07(A)(3)(c).

In identifying each deviation caused by a malfunction, the permittee shall specify the emission limitation(s) (or control requirement(s)) for which the deviation occurred, describe each deviation, and provide the magnitude and duration of each deviation. For a specific malfunction, if this information has been provided in a written report that was submitted in accordance with

OAC rule 3745-15-06, the permittee may simply reference that written report to identify the deviation. Nevertheless, all malfunctions, including those reported only verbally in accordance with OAC rule 3745-15-06, must be reported in writing on a quarterly basis.

Any scheduled maintenance, as referenced in OAC rule 3745-15-06(A)(1), that results in a deviation from a federally enforceable emission limitation (or control requirement) shall be reported in the same manner as described above for malfunctions.

*(Authority for term: OAC rule 3745-77-07(A)(3)(c))*

- ii. **Except as may otherwise be provided in the terms and conditions for a specific emissions unit, i.e., in Section A.IV of Part III of this Title V permit or, in some cases, in Part II of this Title V permit, all reporting required in accordance with OAC rule 3745-77-07(A)(3)(c) for deviations of the emission limitations, operational restrictions, and control device operating parameter limitations shall be submitted in the following manner:**

Written reports of (a) any deviations from federally enforceable emission limitations, operational restrictions, and control device operating parameter limitations, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures taken, shall be promptly made to the appropriate Ohio EPA District Office or local air agency. Except as provided below, the written reports shall be submitted (i.e., postmarked) by January 31, April 30, July 31, and October 31 of each year; and each report shall cover the previous calendar quarter.

In identifying each deviation, the permittee shall specify the emission limitation(s), operational restriction(s), and/or control device operating parameter limitation(s) for which the deviation occurred, describe each deviation, and provide the estimated magnitude and duration of each deviation.

These written deviation reports shall satisfy the requirements of OAC rule 3745-77-07(A)(3)(c) pertaining to the submission of monitoring reports every six months and to the prompt reporting of all deviations. Full compliance with OAC rule 3745-77-07(A)(3)(c) requires reporting of all other deviations of the federally enforceable requirements specified in the permit as required by such rule.

If an emissions unit has a deviation reporting requirement for a specific emission limitation, operational restriction, or control device operating parameter limitation that is not on a quarterly basis (e.g., within 30 days following the end of the calendar month, or within 30 or 45 days after the exceedance occurs), that deviation reporting requirement satisfies the reporting requirements specified in this General Term and Condition for that specific emission limitation, operational restriction, or control device parameter limitation. Following the provisions of that non-quarterly deviation reporting requirement will also satisfy (for the deviations so reported) the requirements of OAC rule 3745-77-07(A)(3)(c) pertaining to the submission of monitoring reports every six months and to the prompt reporting of all deviations, and additional quarterly deviation reports for that specific emission limitation, operational restriction, or control device parameter limitation are not required pursuant to this General Term and Condition.

See B.6 below if no deviations occurred during the quarter.

*(Authority for term: OAC rule 3745-77-07(A)(3)(c))*

- iii. **All reporting required in accordance with the OAC rule 3745-77-07(A)(3)(c) for other deviations of the federally enforceable permit requirements which are not reported in accordance with General Term and Condition A.1.c.ii above shall be submitted in the following manner:**

Unless otherwise specified by rule, written reports that identify deviations of the following federally enforceable requirements contained in this permit; General Terms and Conditions: A.2, A.3, A.4, A.6.e, A.7, A.12, A.14, A.18, A.19, A.20, and A.22 of Part I of this Title V permit, as well as any deviations from the requirements in Section A.V or A.VI of Part III of this Title V permit, and any monitoring, record keeping, and reporting requirements, which are not

reported in accordance with General Term and Condition A.1.c.ii above shall be submitted (i.e., postmarked) to the appropriate Ohio EPA District Office or local air agency by January 31 and July 31 of each year; and each report shall cover the previous six calendar months. Unless otherwise specified by rule, all other deviations from federally enforceable requirements identified in this permit shall be submitted annually as part of the annual compliance certification, including deviations of federally enforceable requirements not specifically addressed by permit or rule for the insignificant activities or emissions levels (IEU) identified in Part II.A of this Title V permit. Annual reporting of deviations is deemed adequate to meet the deviation reporting requirements for IEUs unless otherwise specified by permit or rule.

In identifying each deviation, the permittee shall specify the federally enforceable requirement for which the deviation occurred, describe each deviation, and provide the magnitude and duration of each deviation.

These semi-annual and annual written reports shall satisfy the reporting requirements of OAC rule 3745-77-07(A)(3)(c) for any deviations from the federally enforceable requirements contained in this permit that are not reported in accordance with General Term and Condition A.1.c.ii above.

If no such deviations occurred during a six-month period, the permittee shall submit a semi-annual report which states that no such deviations occurred during that period.

*(Authority for term: OAC rules 3745-77-07(A)(3)(c)(i) and (ii) and OAC rule 3745-77-07(A)(13)(b))*

- iv. Each written report shall be signed by a responsible official certifying that, "based on information and belief formed after reasonable inquiry, the statements and information in the report (including any written malfunction reports required by OAC rule 3745-15-06 that are referenced in the deviation reports) are true, accurate, and complete."  
*(Authority for term: OAC rule 3745-77-07(A)(3)(c)(iv))*
- v. Reports of any required monitoring and/or record keeping information shall be submitted to the appropriate Ohio EPA District Office or local air agency.  
*(Authority for term: OAC rule 3745-77-07(A)(3)(c))*

## 2. Scheduled Maintenance

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. Except as provided in OAC rule 3745-15-06(A)(3), any scheduled maintenance necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emissions unit(s) that is (are) served by such control system(s). Any scheduled maintenance, as defined in OAC rule 3745-15-06(A)(1), that results in a deviation from a federally enforceable emission limitation (or control requirement) shall be reported in the same manner as described for malfunctions in General Term and Condition A.1.c.i above.

*(Authority for term: OAC rule 3745-77-07(A)(3)(c))*

## 3. Risk Management Plans

If applicable, the permittee shall develop and register a risk management plan pursuant to section 112(r) of the Clean Air Act, as amended, 42 U.S.C. § 7401 et seq. ("Act"); and, pursuant to 40 C.F.R. 68.215(a), the permittee shall submit either of the following:

- a. a compliance plan for meeting the requirements of 40 C.F.R. Part 68 by the date specified in 40 C.F.R. 68.10(a) and OAC 3745-104-05(A); or
- b. as part of the compliance certification submitted under 40 C.F.R. 70.6(c)(5), a certification statement that the source is in compliance with all requirements of 40 C.F.R. Part 68 and OAC Chapter 3745-104, including the registration and submission of the risk management plan.

*(Authority for term: OAC rule 3745-77-07(A)(4))*

**4. Title IV Provisions**

If the permittee is subject to the requirements of 40 CFR Part 72 concerning acid rain, the permittee shall ensure that any affected emissions unit complies with those requirements. Emissions exceeding any allowances that are lawfully held under Title IV of the Act, or any regulations adopted thereunder, are prohibited.  
*(Authority for term: OAC rule 3745-77-07(A)(5))*

**5. Severability Clause**

A determination that any term or condition of this permit is invalid shall not invalidate the force or effect of any other term or condition thereof, except to the extent that any other term or condition depends in whole or in part for its operation or implementation upon the term or condition declared invalid.  
*(Authority for term: OAC rule 3745-77-07(A)(6))*

**6. General Requirements**

- a. The permittee must comply with all terms and conditions of this permit. Any noncompliance with the federally enforceable terms and conditions of this permit constitutes a violation of the Act, and is grounds for enforcement action or for permit revocation, revocation and reissuance, or modification, or for denial of a permit renewal application.
- b. It shall not be a defense for the permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the federally enforceable terms and conditions of this permit.
- c. This permit may be modified, reopened, revoked, or revoked and reissued, for cause, in accordance with A.10 below. The filing of a request by the permittee for a permit modification, revocation and reissuance, or revocation, or of a notification of planned changes or anticipated noncompliance does not stay any term and condition of this permit.
- d. This permit does not convey any property rights of any sort, or any exclusive privilege.
- e. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon request, the permittee shall also furnish to the Director or an authorized representative of the Director, copies of records required to be kept by this permit. For information claimed to be confidential in the submittal to the Director, if the Administrator of the U.S. EPA requests such information, the permittee may furnish such records directly to the Administrator along with a claim of confidentiality.
- f. Except as otherwise indicated below, this Title V permit, or permit modification, is effective for five years from the original effective date specified in the permit. In the event that this facility becomes eligible for non-title V permits, this permit shall cease to be enforceable upon final issuance of all applicable OAC Chapter 3745-35 operating permits and/or registrations for all subject emissions units located at the facility and:
  - i. the permittee submits an approved facility-wide potential to emit analysis supporting a claim that the facility no longer meets the definition of a "major source" as defined in OAC rule 3745-77-01(W) based on the permanent shutdown and removal of one or more emissions units identified in this permit; or
  - ii. the permittee no longer meets the definition of a "major source" as defined in OAC rule 3745-77-01(W) based on obtaining restrictions on the facility-wide potential(s) to emit that are federally enforceable or legally and practically enforceable ; or
  - iii. a combination of i. and ii. above.

The permittee shall comply with any residual requirements, such as quarterly deviation reports, semi-annual deviation reports, and annual compliance certifications covering the period during which this Title V permit was enforceable. All records relating to this permit must be maintained in accordance with law.

*(Authority for term: OAC rule 3745-77-01(W), OAC rule 3745-77-07(A)(3)(b)(ii), OAC rule 3745-77(A)(7))*

**7. Fees**

The permittee shall pay fees to the Director of the Ohio EPA in accordance with ORC section 3745.11 and OAC Chapter 3745-78.

*(Authority for term: OAC rule 3745-77-07(A)(8))*

**8. Marketable Permit Programs**

No revision of this permit is required under any approved economic incentive, marketable permits, emissions trading, and other similar programs or processes for changes that are provided for in this permit.

*(Authority for term: OAC rule 3745-77-07(A)(9))*

**9. Reasonably Anticipated Operating Scenarios**

The permittee is hereby authorized to make changes among operating scenarios authorized in this permit without notice to the Ohio EPA, but, contemporaneous with making a change from one operating scenario to another, the permittee must record in a log at the permitted facility the scenario under which the permittee is operating. The permit shield provided in these general terms and conditions shall apply to all operating scenarios authorized in this permit.

*(Authority for term: OAC rule 3745-77-07(A)(10))*

**10. Reopening for Cause**

This Title V permit will be reopened prior to its expiration date under the following conditions:

- a. Additional applicable requirements under the Act become applicable to one or more emissions units covered by this permit, and this permit has a remaining term of three or more years. Such a reopening shall be completed not later than eighteen (18) months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which the permit is due to expire, unless the original permit or any of its terms and conditions has been extended pursuant to paragraph (E)(1) of OAC rule 3745-77-08.
- b. This permit is issued to an affected source under the acid rain program and additional requirements (including excess emissions requirements) become applicable. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into the permit, and shall not require a reopening of this permit.
- c. The Director of the Ohio EPA or the Administrator of the U.S. EPA determines that the federally applicable requirements in this permit are based on a material mistake, or that inaccurate statements were made in establishing the emissions standards or other terms and conditions of this permit related to such federally applicable requirements.
- d. The Administrator of the U.S. EPA or the Director of the Ohio EPA determines that this permit must be revised or revoked to assure compliance with the applicable requirements.

*(Authority for term: OAC rules 3745-77-07(A)(12) and 3745-77-08(D))*

**11. Federal and State Enforceability**

Only those terms and conditions designated in this permit as federally enforceable, that are required under the Act, or any of its applicable requirements, including relevant provisions designed to limit the potential to emit of a source, are enforceable by the Administrator of the U.S. EPA, the State, and citizens under the Act. All other terms and conditions of this permit shall not be federally enforceable and shall be enforceable under State law only.

*(Authority for term: OAC rule 3745-77-07(B))*

**12. Compliance Requirements**

- a. Any document (including reports) required to be submitted and required by a federally applicable requirement in this Title V permit shall include a certification by a responsible official that, based on information and belief formed after reasonable inquiry, the statements in the document are true, accurate, and complete.

- b. Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Director of the Ohio EPA or an authorized representative of the Director to:
- i. At reasonable times, enter upon the permittee's premises where a source is located or the emissions-related activity is conducted, or where records must be kept under the conditions of this permit.
  - ii. Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit, subject to the protection from disclosure to the public of confidential information consistent with paragraph (E) of OAC rule 3745-77-03.
  - iii. Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit.
  - iv. As authorized by the Act, sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the permit and applicable requirements.
- c. The permittee shall submit progress reports to the appropriate Ohio EPA District Office or local air agency concerning any schedule of compliance for meeting an applicable requirement. Progress reports shall be submitted semiannually, or more frequently if specified in the applicable requirement or by the Director of the Ohio EPA. Progress reports shall contain the following:
- i. Dates for achieving the activities, milestones, or compliance required in any schedule of compliance, and dates when such activities, milestones, or compliance were achieved.
  - ii. An explanation of why any dates in any schedule of compliance were not or will not be met, and any preventive or corrective measures adopted.
- d. Compliance certifications concerning the terms and conditions contained in this permit that are federally enforceable emission limitations, standards, or work practices, shall be submitted to the Director (the appropriate Ohio EPA District Office or local air agency) and the Administrator of the U.S. EPA in the following manner and with the following content:
- i. Compliance certifications shall be submitted annually on a calendar year basis. The annual certification shall be submitted (i.e., postmarked) on or before April 30th of each year during the permit term.
  - ii. Compliance certifications shall include the following:
    - (a) An identification of each term or condition of this permit that is the basis of the certification.
    - (b) The permittee's current compliance status.
    - (c) Whether compliance was continuous or intermittent.
    - (d) The method(s) used for determining the compliance status of the source currently and over the required reporting period.
    - (e) Such other facts as the Director of the Ohio EPA may require in the permit to determine the compliance status of the source.
  - iii. Compliance certifications shall contain such additional requirements as may be specified pursuant to sections 114(a)(3) and 504(b) of the Act.

*(Authority for term: OAC rules 3745-77-07(C)(1),(2),(4) and (5) and ORC section 3704.03(L))*

### 13. Permit Shield

- a. Compliance with the terms and conditions of this permit (including terms and conditions established for alternate operating scenarios, emissions trading, and emissions averaging, but excluding terms and

conditions for which the permit shield is expressly prohibited under OAC rule 3745-77-07) shall be deemed compliance with the applicable requirements identified and addressed in this permit as of the date of permit issuance.

- b. This permit shield provision shall apply to any requirement identified in this permit pursuant to OAC rule 3745-77-07(F)(2), as a requirement that does not apply to the source or to one or more emissions units within the source.

*(Authority for term: OAC rule 3745-77-07(F))*

#### 14. Operational Flexibility

The permittee is authorized to make the changes identified in OAC rule 3745-77-07(H)(1)(a) to (H)(1)(c) within the permitted stationary source without obtaining a permit revision, if such change is not a modification under any provision of Title I of the Act [as defined in OAC rule 3745-77-01(JJ)], and does not result in an exceedance of the emissions allowed under this permit (whether expressed therein as a rate of emissions or in terms of total emissions), and the permittee provides the Administrator of the U.S. EPA and the appropriate Ohio EPA District Office or local air agency with written notification within a minimum of seven days in advance of the proposed changes, unless the change is associated with, or in response to, emergency conditions. If less than seven days notice is provided because of a need to respond more quickly to such emergency conditions, the permittee shall provide notice to the Administrator of the U.S. EPA and the appropriate District Office of the Ohio EPA or local air agency as soon as possible after learning of the need to make the change. The notification shall contain the items required under OAC rule 3745-77-07(H)(2)(d).

*(Authority for term: OAC rules 3745-77-07(H)(1) and (2))*

#### 15. Emergencies

The permittee shall have an affirmative defense of emergency to an action brought for noncompliance with technology-based emission limitations if the conditions of OAC rule 3745-77-07(G)(3) are met. This emergency defense provision is in addition to any emergency or upset provision contained in any applicable requirement.

*(Authority for term: OAC rule 3745-77-07(G))*

#### 16. Off-Permit Changes

The owner or operator of a Title V source may make any change in its operations or emissions at the source that is not specifically addressed or prohibited in the Title V permit, without obtaining an amendment or modification of the permit, provided that the following conditions are met:

- a. The change does not result in conditions that violate any applicable requirements or that violate any existing federally enforceable permit term or condition.
- b. The permittee provides contemporaneous written notice of the change to the Director and the Administrator of the U.S. EPA, except that no such notice shall be required for changes that qualify as insignificant emissions levels or activities as defined in OAC rule 3745-77-01(U). Such written notice shall describe each such change, the date of such change, any change in emissions or pollutants emitted, and any federally applicable requirement that would apply as a result of the change.
- c. The change shall not qualify for the permit shield under OAC rule 3745-77-07(F).
- d. The permittee shall keep a record describing all changes made at the source that result in emissions of a regulated air pollutant subject to an applicable requirement, but not otherwise regulated under the permit, and the emissions resulting from those changes.
- e. The change is not subject to any applicable requirement under Title IV of the Act or is not a modification under any provision of Title I of the Act.

Paragraph (I) of rule 3745-77-07 of the Administrative Code applies only to modification or amendment of the permittee's Title V permit. The change made may require a permit to install under Chapter 3745-31 of the Administrative Code if the change constitutes a modification as defined in that Chapter. Nothing in paragraph (I) of rule 3745-77-07 of the Administrative Code shall affect any applicable obligation under Chapter 3745-31 of the Administrative Code.

*(Authority for term: OAC rule 3745-77-07(I))*

**17. Compliance Method Requirements**

Nothing in this permit shall alter or affect the ability of any person to establish compliance with, or a violation of, any applicable requirement through the use of credible evidence to the extent authorized by law. Nothing in this permit shall be construed to waive any defenses otherwise available to the permittee, including but not limited to, any challenge to the Credible Evidence Rule (see 62 Fed. Reg. 8314, Feb. 24, 1997), in the context of any future proceeding.

*(This term is provided for informational purposes only.)*

**18. Insignificant Activities or Emissions Levels**

Each IEU that has one or more applicable requirements shall comply with those applicable requirements.

*(Authority for term: OAC rule 3745-77-07(A)(1))*

**19. Permit to Install Requirement**

Prior to the "installation" or "modification" of any "air contaminant source," as those terms are defined in OAC rule 3745-31-01, a permit to install must be obtained from the Ohio EPA pursuant to OAC Chapter 3745-31.

*(Authority for term: OAC rule 3745-77-07(A)(1))*

**20. Air Pollution Nuisance**

The air contaminants emitted by the emissions units covered by this permit shall not cause a public nuisance, in violation of OAC rule 3745-15-07.

*(Authority for term: OAC rule 3745-77-07(A)(1))*

**21. Permanent Shutdown of an Emissions Unit**

The permittee may notify Ohio EPA of any emissions unit that is permanently shut down by submitting a certification from the responsible official that identifies the date on which the emissions unit was permanently shut down. Authorization to operate the affected emissions unit shall cease upon the date certified by the responsible official that the emissions unit was permanently shut down.

After the date on which an emissions unit is permanently shut down (i.e., that has been physically removed from service or has been altered in such a way that it can no longer operate without a subsequent "modification" or "installation" as defined in OAC Chapter 3745-31 and therefore ceases to meet the definition of an "emissions unit" as defined in OAC rule 3745-77-01(O)), rendering existing permit terms and conditions irrelevant, the permittee shall not be required, after the date of the certification and submission to Ohio EPA, to meet any Title V permit requirements applicable to that emissions unit, except for any residual requirements, such as the quarterly deviation reports, semi-annual deviation reports and annual compliance certification covering the period during which the emissions unit last operated. All records relating to the shutdown emissions unit, generated while the emissions unit was in operation, must be maintained in accordance with law.

No emissions unit certified by the responsible official as being permanently shut down may resume operation without first applying for and obtaining a permit to install pursuant to OAC Chapter 3745-31.

*(Authority for term: OAC rule 3745-77-01)*

**22. Title VI Provisions**

If applicable, the permittee shall comply with the standards for recycling and reducing emissions of ozone depleting substances pursuant to 40 CFR Part 82, Subpart F, except as provided for motor vehicle air conditioners in Subpart B of 40 CFR Part 82:

- a. Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices specified in 40 CFR 82.156.
- b. Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment specified in 40 CFR 82.158.
- c. Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to 40 CFR 82.161.

*(Authority for term: OAC rule 3745-77-01(H)(11))*

**B. State Only Enforceable Section**

**1. Reporting Requirements Related to Monitoring and Record Keeping Requirements**

The permittee shall submit required reports in the following manner:

- a. Reports of any required monitoring and/or record keeping information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
- b. Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (i) any deviations (excursions) from emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and record keeping requirements specified in this permit, (ii) the probable cause of such deviations, and (iii) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the appropriate Ohio EPA District Office or local air agency. In identifying each deviation, the permittee shall specify the applicable requirement for which the deviation occurred, describe each deviation, and provide the magnitude and duration of each deviation. If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted (i.e., postmarked) quarterly, by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

**2. Records Retention Requirements**

Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.

**3. Inspections and Information Requests**

The Director of the Ohio EPA, or an authorized representative of the Director, may, subject to the safety requirements of the permittee and without undue delay, enter upon the premises of this source at any reasonable time for purposes of making inspections, conducting tests, examining records or reports pertaining to any emission of air contaminants, and determining compliance with any applicable State air pollution laws and regulations and the terms and conditions of this permit. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon verbal or written request, the permittee shall also furnish to the Director of the Ohio EPA, or an authorized representative of the Director, copies of records required to be kept by this permit.

**4. Scheduled Maintenance/Malfunction Reporting**

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction of any emissions units or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emissions unit(s) that is (are) served by such control system(s).

**5. Permit Transfers**

Any transferee of this permit shall assume the responsibilities of the prior permit holder. The appropriate Ohio EPA District Office or local air agency must be notified in writing of any transfer of this permit.

**6. Additional Reporting Requirements When There Are No Deviations of Federally Enforceable Emission Limitations, Operational Restrictions, or Control Device Operating Parameter Limitations (See Section A of This Permit)**

If no emission limitation (or control requirement), operational restriction and/or control device parameter limitation deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted (i.e., postmarked) by January 31, April 30, July 31, and October 31 of each year; and each report shall cover the previous calendar quarter.

The permittee is not required to submit a quarterly report which states that no deviations occurred during that quarter for the following situations:

- a. where an emissions unit has deviation reporting requirements for a specific emission limitation, operational restriction, or control device parameter limitation that override the deviation reporting requirements specified in General Term and Condition A.1.c.ii; or
- b. where an uncontrolled emissions unit has no monitoring, record keeping, or reporting requirements and the emissions unit's applicable emission limitations are established at the potentials to emit; or
- c. where the company's responsible official has certified that an emissions unit has been permanently shut down.

## Part II - Specific Facility Terms and Conditions

### A. State and Federally Enforceable Section

None

### B. State Only Enforceable Section

1. The following insignificant emissions units located at this facility are exempt from permit requirements because they are not subject to any applicable requirements (as defined in OAC rule 3745-77-01(H) or because they meet the "de minimis" criteria established in OAC rule 3745-15-05:

T005 (Z002) - fixed roof tank, 214,200 gallons for kerosene (tank #10)  
T006 (Z003) - fixed roof tank, 651,000 gallons for fuel oil (tank #11)  
T007 (Z004) - fixed roof tank, 630,000 gallons for fuel oil #1 (tank #12)  
T008 (Z005) - fixed roof tank, 650,000 gallons for fuel oil #2 (tank #13)  
T010 (Z006) - fixed roof tank, 10,000 gallons for gasoline additive tank  
Z001 - fugitives from pumps, valves and flanges  
Z007 - 3,950 gallon heating oil tank for furnace  
Z008 - 1,820 Btu furnace for office heat

Each insignificant emissions unit at this facility must comply with all applicable State and federal regulations, as well as any emissions limitation and/or control requirements contained within a permit to install for the emissions unit.

### Part III - Terms and Conditions for Emissions Units

**Emissions Unit ID:** Truck Loading Rack A (gasoline & distillate) (J001)  
**Activity Description:** Truck Loading Rack A (gasoline & distillate)

#### A. State and Federally Enforceable Section

##### I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
truck loading rack A (gasoline & distillate)	40 CFR Part 63, Subpart R	See A.I.2.a through A.I.2.e below.
	40 CFR Part 63, Subpart A	See A.I.2.f and A.I.2.g below.
	OAC rule 3745-21-09(Q)	This applicable regulation is equal to or less stringent than the requirements established in 40 CFR Part 63, Subpart R.

##### 2. Additional Terms and Conditions

- 2.a [63.422(b)]  
Emissions to the atmosphere from the vapor collection and processing systems due to the loading of the gasoline cargo tanks shall not exceed 10 mg total organic compounds (OC) per liter of gasoline loaded (0.083 pound OC per 1,000 gallons of gasoline loaded).
- 2.b The permittee shall employ a vapor collection system designed to collect the total OC vapors displaced from tank trucks during product loading.
- 2.c [60.502(d)]  
Each vapor collection system shall be designed to prevent any total OC vapors collected at one loading rack from passing to another loading rack.
- 2.d The vapor collection and liquid loading equipment shall be designed and operated to prevent gauge pressure in the delivery tank from exceeding 4,500 pascals (450 mm of water) during loading.
- 2.e [63.427(b)]  
The permittee shall operate the vapor processing system in a manner not to exceed the OC concentration in the exhaust air stream determined during the most recent stack test which demonstrates compliance (currently this value is 0.64 percent OC in the exhaust air stream per two-hour average based on the stack test performed May 7, 1998). Operation of the vapor processing system in a manner exceeding the operating parameter value shall constitute a violation of the emission standard in section A.I.2.a.
- 2.f This subpart provides applicability provisions, definitions, and other general provisions that are applicable to 40 CFR 63, Subpart R.

## 2. Additional Terms and Conditions (continued)

- 2.g** Within 180 days of the effective date of this permit, the permittee shall develop and maintain a written quality assurance/quality control plan for the continuous organic compound monitoring system, designed to ensure continuous valid and representative readings of organic compound emissions in units of the applicable standard(s) (percent of organic compounds and mg total organic compounds per liter of gasoline loaded). The plan shall follow the requirements of 40 CFR Part 60, Appendix F. The quality assurance/quality control plan and a logbook dedicated to the continuous organic compound monitoring system must be kept on site and available for inspection during regular office hours.

The plan shall include the requirement to conduct quarterly cylinder gas audits or relative accuracy audits as required in 40 CFR Part 60; and to conduct relative accuracy test audits in units of the standard(s), in accordance with and at the frequencies required per 40 CFR Part 60.

[40 CFR 63.8(e)], [40 CFR 60.13] and [40 CFR Part 60, Appendix F]

## II. Operational Restrictions

1. [63.422(c) --> 60.502(e)]  
Loadings of liquid product into gasoline cargo tanks shall be limited to vapor-tight gasoline cargo tanks using the following procedures:
  - a. the permittee shall obtain the vapor tightness documentation, described in section A.III.2.c, for each gasoline cargo tank which is to be loaded at the affected facility;
  - b. the permittee shall require the tank identification number to be recorded as each gasoline cargo tank is loaded at the facility;
  - c. the permittee shall cross-check each tank identification number recorded with the file of tank vapor tightness documentation within 2 weeks after the corresponding tank is loaded to verify that the tank is vapor tight;
  - d. the permittee shall notify the owner or operator of each nonvapor-tight gasoline cargo tank loaded at the affected facility within 3 weeks after the loading has occurred; and
  - e. the permittee shall take steps assuring that the nonvapor-tight gasoline cargo tank will not be reloaded at the facility until vapor tightness documentation for that gasoline cargo tank is obtained.
2. [63.422 --> 60.502(f)]  
The permittee shall act to assure that loadings of gasoline cargo tanks at the affected facility are made only into tanks equipped with vapor collection equipment that is compatible with the terminal's vapor collection system.
3. [63.422 --> 60.502(g)]  
The permittee shall act to assure that the terminal's and the cargo tank's vapor collection systems are connected during each loading of a gasoline cargo tank at the affected facility. Examples of actions to accomplish this include training drivers in the hookup procedures and posting visible reminder signs at the affected loading racks.
4. [63.422 -->60.502(i)]  
No pressure-vacuum vent in the bulk gasoline terminal's vapor collection system shall begin to open at a system pressure less than 4,500 pascals (450 mm of water).

## II. Operational Restrictions (continued)

5. The permittee shall not allow or permit the transfer of gasoline at the bulk gasoline terminal unless the following requirements are met:
- a. the loading rack is equipped with a vapor collection system whereby during the transfer of gasoline to any delivery vessel:
    - i. all vapors displaced from the delivery vessel during loading are vented only to the vapor collection system; and
    - ii. the pressure in the vapor collection system is maintained between minus six and plus eighteen inches of water gauge pressure;
  - b. the loading rack is equipped with a vapor control system whereby any liquid gasoline returned to a stationary storage tank from the vapor control system is free of entrained air to the extent possible with good engineering design;
  - c. a means is provided to prevent drainage of gasoline from the loading device when it is not in use or to accomplish complete drainage before the loading device is disconnected; and
  - d. all gasoline loading lines and vapor lines are equipped with fittings which are vapor tight.

Authority for term: [OAC rule 3745-77-07(A)(1)]

6. The permittee shall not permit gasoline to be discarded in sewers.

Authority for term: [OAC rule 3745-77-07(A)(1)]

7. [63.424(g)]  
The permittee shall not allow gasoline to be handled in a manner that would result in vapor releases to the atmosphere for extended periods of time. Measures to be taken include, but are not limited to, the following:
- a. minimize gas spills;
  - b. clean up spills as expeditiously as practicable;
  - c. cover all open gasoline containers with a gasketed seal when not in use; and
  - d. minimize gasoline sent to open waste collection systems that collect and transport gasoline to reclamation and recycling devices, such as oil/water separators.

## III. Monitoring and/or Record Keeping Requirements

1. [63.427(a)]  
The permittee shall install, calibrate, certify, operate, and maintain, according to the manufacturer's specifications, a carbon adsorption system and a continuous emission monitoring system (CEMS) capable of measuring OC concentrations in the exhaust air stream.

### III. Monitoring and/or Record Keeping Requirements (continued)

2. [63.428(b)]

The permittee shall keep records of the test results for each gasoline cargo tank loading at the facility as follows:

- a. annual certification testing;
- b. continuous performance testing performed at any time at this facility; and
- c. the documentation file shall be kept up-to-date for each gasoline cargo tank loading at the facility. The documentation for each test shall include, as a minimum, the following information:
  - i. the name of the test: (i.e., Annual Certification Test -- Method 27; Annual Certification Test -- Internal Vapor Valve; Leak Detection Test; Nitrogen Pressure Decay Field Test; or Continuous Performance Pressure Decay Test);
  - ii. the cargo tank owner's name and address;
  - iii. the cargo tank identification number;
  - iv. the test location and date;
  - v. the tester name and signature;
  - vi. the witnessing inspector, if any, including the name, signature, and affiliation;
  - vii. the vapor tightness repair (which shall include the nature of the repair work and when the work was performed in relation to the vapor tightness testing); and
  - viii. the test results (which shall include the pressure or vacuum change, the mm of water, the time period of the test, the number of leaks found with the instrument, and the leak definition).

3. [63.428 (c)]

The permittee shall maintain an up-to-date, readily accessible record of the continuous emission monitoring data. The permittee shall record the percent OC concentration per two-hour average during loadings. The date and time of day shall also be indicated at reasonable intervals on this record.

4. [63.424(a)-(d)] LEAK INSPECTIONS

The permittee shall perform a monthly leak inspection of all equipment in gasoline service. For this inspection, detection methods incorporating sight, sound, and smell are acceptable. Each piece of equipment shall be inspected during the loading of a gasoline cargo tank.

A log book shall be maintained and shall be signed by the permittee at the completion of each leak inspection. A section of the log shall contain a list, summary description, or diagram(s) showing the location of all equipment in gasoline service at this facility.

Each detection of a liquid or a vapor leak shall be recorded in the log book. When a leak is detected, an initial attempt at repair shall be made as soon as practicable, but no later than 5 calendar days after the leak is detected. Repair or replacement of leaking equipment shall be completed within 15 calendar days after the detection of each leak.

Delay of repair of leaking equipment will be allowed upon a demonstration to the Ohio EPA that repair within 15 days is not feasible. The permittee shall provide the reason(s) a delay is needed and the date by which each repair is expected to be completed.

### III. Monitoring and/or Record Keeping Requirements (continued)

5. [63.428(e)]

The permittee shall record the following information in the log book for each leak that is detected:

- a. the equipment type and identification number;
- b. the nature of the leak (i.e., vapor or liquid) and the method of detection (i.e., sight, sound, or smell);
- c. the date the leak was detected and the date of each attempt to repair the leak;
- d. the repair methods applied in each attempt to repair the leak;
- e. "repair delayed" and the reason for the delay, if the leak is not repaired within 15 calendar days after discovery of the leak;
- f. the expected date of successful repair of the leak if the leak is not repaired within 15 days; and
- g. the date of successful repair of the leak.

6. CMS MONITORING AND RECORDKEEPING

The permittee shall submit information detailing the proposed location of the sampling site in accordance with the siting requirements in 40 CFR Part 60, Appendix B, Performance Specification 8 or 9 (as appropriate). The Ohio EPA, Central Office shall approve the proposed sampling site and certify that the continuous OC monitoring system meets the requirements of Performance Specification 8, 8A or 9. Once received, the letter(s)/document(s) of certification shall be maintained on-site and shall be made available to the director (the appropriate Ohio EPA District Office or local air agency) upon request.

The permittee also shall submit documentation supporting the proposed OC detection method (flame ionization (FI), photoionization (PI), nondispersive infrared absorption (NDIR), gas chromatography (GC), or other detection principle) that is appropriate for the OC species present in the emission gases and that meets the requirements of 40 CFR Part 60, Appendix B, Performance Specification 8, 8A or 9.

Each continuous monitoring system consists of all the equipment used to acquire and record data in units of all applicable standard(s), and includes the sample extraction and transport hardware, sample conditioning hardware, analyzers, and data processing hardware and software.

[40 CFR 63.8], [40 CFR 60.13] and [40 CFR Part 60, Appendix B]

### III. Monitoring and/or Record Keeping Requirements (continued)

7. The permittee shall install, operate, and maintain equipment to continuously monitor and record OC emissions from this emissions unit in units of the applicable standard(s), using the detection principle of the reference method specified in the regulation(s) or this permit. The continuous monitoring and recording equipment shall comply with the requirements specified in 40 CFR Part 60.

The permittee shall maintain records of data obtained by the continuous OC monitoring system including, but not limited to:

- a. emissions of OCs in parts per million on an instantaneous (one-minute) basis;
- b. emissions of OCs in percent of organic compounds per rolling 2-hour period and in milligrams total organic compounds per liter of gasoline loaded;
- c. results of quarterly cylinder gas audits;
- d. results of daily zero/span calibration checks and the magnitude of manual calibration adjustments;
- e. results of required relative accuracy test audit(s), including results in units of the applicable standard(s);
- f. hours of operation of the emissions unit, continuous OC monitoring system, and control equipment;
- g. the date, time, and hours of operation of the emissions unit without the control equipment and/or the continuous OC monitoring system;
- h. the date, time, and hours of operation of the emissions unit during any malfunction of the control equipment and/or the continuous OC monitoring system; as well as,
- i. the reason (if known) and the corrective actions taken (if any) for each such event in (g) and (h).

[40 CFR 63.8], [40 CFR 60.13] and [40 CFR Part 60, Appendices B & F]

### IV. Reporting Requirements

1. [63.428(g)]

The permittee shall provide, in a semiannual report, the following information:

- a. each loading of a gasoline cargo tank for which vapor tightness documentation had not been previously obtained by the facility; and
- b. the number of equipment leaks not repaired within 5 days after detection.

These reports shall be submitted to the U.S. EPA Region 5\* and Toledo Division of Environmental Services within 30 days after the end of each semi-annual reporting period (by January 31 and July 31 of each year) and shall cover the previous 6-month reporting period.

\*U.S. EPA  
Region 5  
77 West Jackson Blvd.  
Chicago, IL 60604-3590

#### IV. Reporting Requirements (continued)

**2.** [63.428(h)]

The permittee shall include in excess emissions reports to U.S. EPA Region 5 and Toledo Division of Environmental Services, the following information:

- a. each exceedance or failure to maintain, as appropriate, the monitored operating parameter value (0.64 percent OC concentration per two-hour average) for the vapor processing system (the report shall include the monitoring data for the days on which exceedances or failures to maintain have occurred, and a description and schedule of the steps taken to repair or perform maintenance on the vapor collection and processing systems or the CMS);
- b. each instance of a nonvapor-tight gasoline cargo tank loading at the facility in which the permittee failed to take steps to assure that such cargo tank would not be reloaded at the facility before vapor tightness documentation for that cargo tank was obtained;
- c. each reloading of a nonvapor-tight gasoline cargo tank at the facility before vapor tightness documentation for that cargo tank is obtained by the facility in accordance with section A.II.1.e; and
- d. for each occurrence of an equipment leak for which no repair attempt was made within 5 days or for which repair was not completed within 15 days after detection, the following shall be reported:
  - i. the date on which the leak was detected;
  - ii. the date of each attempt to repair the leak;
  - iii. the reasons for the delay of the repair; and
  - iv. the date of successful repair.

These excess emissions and continuous monitoring system performance reports shall be submitted on a semi-annual basis. These reports shall be submitted by January 31 and July 31 of each year.

Once the facility reports excess emissions, the facility shall follow a quarterly reporting format until a request to reduce reporting frequency under 40 CFR Part 63.10(e)(3)(ii) is approved. These quarterly reports shall be submitted by January 30, April 30, July 30, and October 30 of each year.

**3.** CMS REPORTING

The permittee shall comply with the following quarterly reporting requirements for the emissions unit and its continuous OC monitoring system:

- 3.a** Pursuant to the monitoring, record keeping, and reporting requirements for continuous monitoring systems contained in 40 CFR 60.7 and 60.13(h) and the requirements established in this permit, the permittee shall submit reports within 30 days following the end of each calendar quarter to the appropriate Ohio EPA District Office or local air agency, documenting all instances of OC emissions in excess of any applicable limit specified in this permit, 40 CFR Part 60, OAC Chapter 3745-21, and any other applicable rules or regulations. The report shall document the date, commencement and completion times, duration, and magnitude of each exceedance, as well as, the reason (if known) and the corrective actions taken (if any) for each exceedance. Excess emissions shall be reported in units of the applicable standard(s). If there are no excess emissions during the calendar quarter, the permittee shall submit a statement to that effect.

#### **IV. Reporting Requirements (continued)**

- 3.b** These quarterly reports shall be submitted by January 30, April 30, July 30, and October 30 of each year and shall include the following:
- i. the facility name and address;
  - ii. the manufacturer and model number of the continuous OC and other associated monitors;
  - iii. the location of the continuous OC monitor;
  - iv. the exceedance report as detailed in (a) above;
  - v. the total OC emissions for the calendar quarter (tons);
  - vi. the total operating time (hours) of the emissions unit;
  - vii. the total operating time of the continuous OC monitoring system while the emissions unit was in operation;
  - viii. results and dates of quarterly cylinder gas audits;
  - ix. results and dates of the relative accuracy test audit(s), including results in units of the applicable standard(s), (during appropriate quarter(s));
  - x. the results of any relative accuracy test audit showing the continuous OC monitor out-of-control and the compliant results following any corrective actions;
  - xi. the date, time, and duration of any/each malfunction\* of the continuous OC monitoring system, emissions unit, and/or control equipment;
  - xii. the date, time, and duration of any downtime\* of the continuous OC monitoring system and/or control equipment while the emissions unit was in operation; and
  - xiii. the reason (if known) and the corrective actions taken (if any) for each event in (b)(xi) and (xii).

Each report shall address the operations conducted and data obtained during the previous calendar quarter.

\* each downtime and malfunction event shall be reported regardless if there is an exceedance of any applicable limit.

[40 CFR 63.10] and [40 CFR 60.7]

#### **V. Testing Requirements**

- 1.** Compliance with the emission limitations in sections A.I.1 and A.I.2 of these terms and conditions shall be determined in accordance with the following methods:

**1.a** Emission Limitation:

10 mg of OC per liter of gasoline

Applicable Compliance Method:

The permittee shall demonstrate compliance through the monitoring and record keeping requirements of section A.III.3.

The permittee shall document the reasons for any change in the operating parameter (0.64 percent OC concentration in the exhaust air stream per two-hour average based on the stack test performed May 7, 1998) established during each performance test.

[Authority for term: [OAC rule 3745-77-07(C)(1)]

## V. Testing Requirements (continued)

### 1.b Emission Limitation:

The gauge pressure in the delivery tank shall not exceed 4,500 pascals (450 mm of water) during loading.

Applicable Compliance Method:

Compliance was demonstrated based upon the results of the performance test conducted on May 7, 1998. The permittee shall demonstrate compliance during future performance tests where the pressure shall be recorded every 5 minutes while a gasoline truck is being loaded; the highest instantaneous pressure that occurs during each loading shall also be recorded.

[Authority for term: [OAC rule 3745-77-07(C)(1)]

2. The OC CEMs data shall be used to assess ongoing compliance with section A.V.1.a. If required, the permittee shall conduct or have conducted, an emission test(s) for this emissions unit in order to demonstrate ongoing compliance with the allowable emission rate for OC. Should this test be required, it shall be conducted between the months of May through July.

Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Toledo Division of Environmental Services. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Toledo Division of Environmental Services or Administrators refusal to accept the results of the emission test(s).

A pressure measurement device capable of measuring up to 500 mm of water gauge pressure with plus or minus 2.5 mm of water precision, shall be calibrated and installed on the terminal's vapor collection system at a pressure tap located as close as possible to the connection with the gasoline cargo tank. During the performance test, the pressure shall be recorded every 5 minutes while a gasoline truck is being loaded; the highest instantaneous pressure that occurs during each loading shall also be recorded. Every loading position must be tested at least once during the performance test.

Personnel from the Toledo Division of Environmental Services shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the U.S. EPA Region 5 and Toledo Division of Environmental Services within 30 days following completion of the test(s).

[Authority for term: [OAC rule 3745-77-07(C)(1)]

3. Immediately before the performance test, the permittee shall use Method 21 to monitor for leakage of vapor at all potential sources in the terminal's vapor collection system equipment while a gasoline cargo tank is being loaded. The permittee shall repair all leaks with readings of 500 ppm (as methane) or greater before conducting the performance test.

[Authority for term: [OAC rule 3745-77-07(C)(1)]

## V. Testing Requirements (continued)

4. [63.425(b)]  
For each performance test conducted, the permittee shall determine a monitored operating parameter value that demonstrates compliance for the vapor processing system using the following procedure:
- During the performance test, continuously record the organic compound concentration in the exhaust air system.
  - Determine an operating parameter value based on the parameter data monitored during the performance test, supplemented by engineering assessments and the manufacturer's recommendation.
  - Provide the Toledo Division of Environmental Services with the rationale for the selected operating parameter value. Include the data and calculations used to develop the value and a description of why the value demonstrates continuous compliance with the emission standard in section A.1.2.a.

### 5. CMS TESTING REQUIREMENTS

Within 60 days after the installation of the continuous OC monitoring system, the permittee shall conduct certification tests of the continuous OC monitoring system pursuant to 40 CFR Part 60, Appendix B, Performance Specification 8 or 9 (as appropriate); ORC section 3704.03(I); and using the OC detection method that is appropriate for the OC species present in the emission gases.

Personnel from the Ohio EPA Central Office and the appropriate Ohio EPA District Office or local air agency shall be notified 30 days prior to initiation of the applicable tests and shall be permitted to examine equipment and witness the certification tests. Two copies of the test results shall be submitted to Ohio EPA, one copy to the appropriate Ohio EPA District Office or local air agency and one copy to Ohio EPA Central Office, and pursuant to OAC rule 3745-15-04, within 30 days after the test is completed.

Certification of the continuous OC monitoring system shall be granted upon determination by the Ohio EPA Central Office that the system meets the requirements of 40 CFR Part 60, Appendix B, Performance Specification 8, 8A or 9 and ORC section 3704.03(I).

Ongoing compliance with the OC emissions limitations contained in this permit, 40 CFR Part 60, and any other applicable standard(s) shall be demonstrated through the data collected as required in the Monitoring and Record keeping Section of this permit; and through demonstration of compliance with the quality assurance/quality control plan, which shall meet the requirements of 40 CFR Part 60.

[40 CFR 63.7], [40 CFR 60.13] and [40 CFR Part 60, Appendices B & F]

## VI. Miscellaneous Requirements

**None**

**B. State Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
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**2. Additional Terms and Conditions**

None

**II. Operational Restrictions**

None

**III. Monitoring and/or Record Keeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

**VI. Miscellaneous Requirements**

None

### Part III - Terms and Conditions for Emissions Units

**Emissions Unit ID:** Truck Loading Rack B (toluene, xylene & mineral spirits (J002))  
**Activity Description:** Truck Loading Rack B (toluene, xylene & mineral spirits)

#### A. State and Federally Enforceable Section

##### I. Applicable Emissions Limitations and/or Control Requirements

- The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
J002 - Truck Loading Rack B (toluene, xylene, mineral spirits, gasoline and distillates)	OAC rule 3745-31-05 (PTI 04-01435)	73.57 lbs/hr of volatile organic compounds (VOC)
		34.14 tons of VOC per rolling, 12-month period
		73.57 lbs/hr of toluene
		7.36 tons of toluene per rolling, 12-month period
		35.52 lbs/hr of xylene
		3.55 tons of xylene per rolling, 12-month period
		See A.II.1. and 2. below
		See A.I.2.c below.
		See A.I.2.a below
		See A.III.1 below
OAC rule 3745-21-07 when loading toluene or xylene: 40 CFR Part 63, Subpart F	40 CFR Part 63, Subpart G	See A.I.2.b below
	40 CFR Part 63, Subpart H when loading gasoline: 40 CFR Part 63.422, subpart R	See A.I.2.d and A.I.2.e below
	40 CFR Part 63, subpart A	See A.I.2.e and A.I.2.f below
	OAC rule 3745-21-09(Q)	See A.I.2.c below

##### 2. Additional Terms and Conditions

- In accordance with 40 CFR 63.102(a) and 63.103(a), emissions units subject to 40 CFR Part 63, Subpart F are also subject to 40 CFR Part 63, Subparts G and H, and the appropriate sections of 40 CFR Part 63, Subpart A as determined by Table 3 of Subpart F. These rules are applicable to the loading rack when in service for toluene and xylene.

**2. Additional Terms and Conditions (continued)**

- 2.b** The leak detection and repair program pertains to any type of pump, valve or connector in HAP service within emissions unit J002 as determined by table 3 of subpart F (toluene and xylene). These rules are applicable to the loading rack when in service for toluene and xylene.
- 2.c** The emission limitations specified by OAC rule 3745-21-07 and OAC rule 3745-21-09 are less stringent than the VOC emission limitations established pursuant to the best available technology requirement specified in OAC rule 3745-31-05.
- 2.d** [63.422(b)]  
Emissions to the atmosphere from the vapor collection and processing systems due to the loading of gasoline cargo tanks shall not exceed 10 milligrams of total organic compounds per liter of gasoline loaded.
- 2.e** [63.420(h)]  
The permittee of a bulk gasoline terminal is subject to the provisions of 40 CFR part 63, subpart A—General Provisions, as indicated in Table 1 of 40 CFR 63, subpart R.
- 2.f** Within 180 days of the effective date of this permit, the permittee shall develop and maintain a written quality assurance/quality control plan for the continuous organic compound monitoring system, designed to ensure continuous valid and representative readings of organic compound emissions in units of the applicable standard(s) (percent of organic compounds and mg total organic compounds per liter of gasoline loaded). The plan shall follow the requirements of 40 CFR Part 60, Appendix F. The quality assurance/quality control plan and a logbook dedicated to the continuous organic compound monitoring system must be kept on site and available for inspection during regular office hours.

The plan shall include the requirement to conduct quarterly cylinder gas audits or relative accuracy audits as required in 40 CFR Part 60; and to conduct relative accuracy test audits in units of the standard(s), in accordance with and at the frequencies required per 40 CFR Part 60.

[40 CFR 63.8(e)], [40 CFR 60.13] and [40 CFR Part 60, Appendix F]

**II. Operational Restrictions**

- 1. The permittee shall use submerged fill whenever this emissions unit is in operation.  
  
[Authority for term: [OAC rule 3745-77-07(A)(1) and PTI 04-01435]
- 2. The annual throughput for this emissions unit shall not exceed the following, based upon a rolling, 12-month summation of the monthly throughputs:

toluene	36,000,000 gallons
xylene	36,000,000 gallons
mineral spirits	36,000,000 gallons

[Authority for term: [OAC rule 3745-77-07(A)(1) and PTI 04-01435]

- 3. The combined annual throughput of gasoline and distillates for this emissions unit shall not exceed 550,000,000 gallons, based upon a rolling, 12-month summation of the monthly throughput rates.

[Authority for term: [OAC rule 3745-77-07(A)(1) and PTI 04-01435]

**III. Monitoring and/or Record Keeping Requirements**

- 1. WHEN LOADING TOLUENE OR XYLENE - 40 CFR 63, subpart F, G & H APPLY [63.130(f)] Transfer Operations Provisions—Periodic Recordkeeping, subpart G  
As a Group 2 loading rack, the permittee shall record, update annually and maintain the following information in a readily accessible site:
  - 1.a. an analysis demonstrating the design and actual annual throughput of the transfer rack;

### III. Monitoring and/or Record Keeping Requirements (continued)

- 1.b. an analysis documenting the weight-percent organic Hazardous Air Pollutants (HAP) in the liquid loaded (examples of acceptable documentation include, but are not limited to, analyses of the material and engineering calculations); and
- 1.c. for Group 2 transfer racks that are limited to the transfer of organic HAPs with partial pressures less than 10.3 kilopascals, documentation of the organic HAPs (by compound) that are transferred (the rack weighted average partial pressure does not need to be calculated).
- 2. NESHAP FOR EQUIPMENT LEAKS - 40 CFR 63, subpart H [63.162] General Standards-40 CFR 63, subpart H
- 2.a. 63.162(b)  
A permittee may request a determination of alternative means of emission limitation to the requirements of 40 CFR 63.163 through 63.170, and 40 CFR 63.172 through 63.174 of subpart H as provided in 40 CFR 63.177.

If the Administrator makes a determination that a means of emission limitation is a permissible alternative to the requirements of 40 CFR 63.163 through 63.170, and 40 CFR 63.172 through 63.174 of subpart H, the permittee shall comply with the alternative.

- 2.b. [63.162(c)]  
Each piece of equipment that is in toluene or xylene service must be identified such that it can be distinguished readily from equipment that is not subject to the 40 CFR 63 Subpart H regulations. Identification of the equipment does not require physical tagging of the equipment. For example, the equipment may be identified on a plant site plan, in log entries, or by designation of process unit boundaries by some form of weatherproof identification.
- 2.c. [63.162(f)]  
When each leak is detected as specified in 63.163 and 63.164; 63.168 and 63.169; and 63.172 through 63.174 of 40 CFR 63, subpart H, the following requirements apply:
  - i. [63.162(f)(1)]  
A weatherproof and readily visible identification, marked with the equipment identification number, shall be attached to the leaking equipment.
  - ii. [63.162(f)(2)]  
The identification on a valve may be removed after it has been monitored as specified in 63.168(f)(3), and 63.175(e)(7)(i)(D)[see section A.III.] of this subpart, and no leak has been detected during the follow-up monitoring. If the permittee elects to comply using the provisions of 63.174(c)(1)(i) [see section A.III.] of this subpart, the identification on a connector may be removed after it is monitored as specified in 63.174(c)(1)(i)[see section A.III.] and no leak is detected during that monitoring.
  - iii. [63.162(f)(3)]  
The identification on equipment determined to have a leak, except on a valve or connector subject to 63.174(c)(1)(i) [see section A.III.], may be removed after it has been repaired.

### III. Monitoring and/or Record Keeping Requirements (continued)

**2.d.** [63.162(g)]

Except as provided in 63.162(g)(1) [see below], all terms in 40 CFR 63 subpart H that define a period of time for completion of required tasks (e.g., weekly, monthly, quarterly, annual), refer to the standard calendar periods unless specified otherwise in the section or subsection that imposes the requirement.

i. [63.162(g)(1)]

If the initial compliance date does not coincide with the beginning of the standard calendar period, the permittee may elect to utilize a period beginning on the compliance date, or may elect to comply in accordance with the provisions of 63.162(g)(2) or (g)(3) of this section [see below].

ii. [63.162(g)(2)]

Time periods specified in 40 CFR 63, subpart H for completion of required tasks may be changed by mutual agreement between the permittee and the Administrator, as specified in 40 CFR 63, subpart A. For each time period that is changed by agreement, the revised period shall remain in effect until it is changed. A new request is not necessary for each recurring period.

iii. [63.162(g)(3)]

Except as provided in 63.162(g)(1) or (g)(2) [see above], where the period specified for compliance is a standard calendar period, if the initial compliance date does not coincide with the beginning of the calendar period, compliance shall be required according to the schedule specified in 63.162(g)(3)(i) or (g)(3)(ii) [see below], as appropriate.

(a) [63.162(g)(3)(i)]

Compliance shall be required before the end of the standard calendar period within which the compliance deadline occurs, if there remain at least 3 days for tasks that must be performed weekly, at least 2 weeks for tasks that must be performed monthly, at least 1 month for tasks that must be performed each quarter, or at least 3 months for tasks that must be performed annually; or

(b) [63.162(g)(3)(ii)]

In all other cases, compliance shall be required before the end of the first full standard calendar period after the period within which the initial compliance deadline occurs.

iv. [63.162(g)(4)]

In all instances where a provision of 40 CFR 63, subpart H requires completion of a task during each of multiple successive periods, the permittee may perform the required task at any time during each period, provided the task is conducted at a reasonable interval after completion of the task during the previous period.

**2.e.** 63.162(h)] General Standards-40 CFR 63, subpart H

In all cases where the provisions of this permit require the permittee to repair leaks by a specified time after the leak is detected, it is a violation of this permit to fail to take action to repair the leaks within the specified time. If action is taken to repair the leaks within the specified time, failure of that action to successfully repair the leak is not a violation of this permit. However, if the repairs are unsuccessful, and a leak is detected, then the permittee shall take further action as required by the applicable provisions of this permit.

**3.** [63.163(b), (c), (d) and (j)] -- Pumps In Light Liquid Service - 40 CFR 63, subpart H

**3.a.** [63.163(b)(1) & (2)]

The permittee shall monitor each pump monthly to detect leaks by the method specified in 63.180(b) [see section A.V.] An instrument reading of 1,000 ppm or greater shall indicate a leak for pumps in light liquid service.

**3.b.** [63.163(b)(3)]

Each pump shall be checked by visual inspection each calendar week for indications of liquids dripping from the pump seal. If there are indications of liquids dripping from the pump seal, a leak is detected.

### III. Monitoring and/or Record Keeping Requirements (continued)

**3.c.** [63.163(c)(1) and (2)]

When a leak is detected, it shall be repaired as soon as practicable, but not later than 15 calendar days after it is detected, except as provided in 63.171 of this subpart [see section A.III.]. A first attempt at repair shall be made no later than 5 calendar days after the leak is detected. First attempts at repair include, but are not limited to, the following practices: tightening of packing gland nuts and ensuring that the seal flush is operating at design pressure and temperature. Repair is not required unless an instrument reading of 2,000 ppm or greater is detected.

**3.d.** [63.163(d)]

i. [63.163(d)(1)]

The permittee shall decide no later than the first monitoring period whether to calculate percent leaking pumps on a process unit basis or on a source-wide basis. Once the permittee has decided, all subsequent percent calculations shall be made on the same basis.

ii. [63.163(d)(2)]

If calculated on a 6-month rolling average, the greater of either 10 percent of the pumps in a process unit or three pumps in a process unit leak, the permittee shall implement a quality improvement program for pumps that complies with the requirements of 63.176 of this subpart [see section A.III.].

iii. [63.163(d)(3)]

The number of pumps at a process unit shall be the sum of all the pumps in organic HAP service, except that pumps found leaking in a continuous process unit within 1 month after start-up of the pump shall not count in the percent leaking pumps calculation for that one monitoring period only.

iv. [63.163(d)(4)]

Percent leaking pumps shall be determined by the following equation:

$$\%PL = ((PL-PS)/(PT-PS))*100$$

where:

%PL = percent leaking pumps;

PL = number of pumps found leaking as determined through monthly monitoring as required in 63.163(b)(1) and (2) [section A.III.];

PT = total pumps in organic HAP service;

PS = number of pumps leaking within 1 month of start-up during the current monitoring period.

**3.e.** [63.163(j)]

Any pump that is designated as an unsafe-to-monitor pump is exempt from the requirements of paragraphs (b) through (e) of 40 CFR 63.163 [see section A.III.] if:

i. the permittee determines that the pump is unsafe to monitor because monitoring personnel would be exposed to an immediate danger; and

ii. the permittee has a written plan that requires monitoring of the pump as frequently as practical during safe-to-monitor times, but not more frequently than the periodic monitoring schedule otherwise applicable.

If the permittee installs pumps other than single-valve pumps, additional requirements from 40 CFR 63.163 may apply.

**4.** [63.167] -- OPEN ENDED VALVES OR LINES - 40 CFR 63, subpart H

### III. Monitoring and/or Record Keeping Requirements (continued)

- 4.a.** [63.167(a)]  
i. [63.167(a)(1)]  
Each open-ended valve or line shall be equipped with a cap, blind flange, plug, or a second valve, except as provided in 63.162(b) of this subpart and paragraphs (d) and (e) of 40 CFR 63.167.
- ii. [63.167(a)(2)]  
The cap, blind flange, plug, or second valve shall seal the open end at all times except during operations requiring process fluid flow through the open-ended valve or line, or during maintenance or repair.
- 4.b.** [63.167(b)]  
Each open-ended valve or line equipped with a second valve shall be operated in a manner such that the valve on the process fluid end is closed before the second valve is closed.
- 4.c.** [63.167(c)]  
When a double block and bleed system is being used, the bleed valve or line may remain open during operations that require venting the line between the block valves but shall comply with 63.167(a) of this section [see above] at all other times.
- 4.d.** [63.167(d)]  
Open-ended valves or lines in an emergency shutdown system which are designed to open automatically in the event of a process upset are exempt from the above requirements of paragraphs 63.167(a), (b) and (c) of this section.
- 4.e.** [63.167(e)]  
Open-ended valves or lines containing materials which would present an explosion, serious overpressure, or other safety hazard if capped or equipped with a double block and bleed system as specified in paragraphs 63.167(a) through (c) [see above] are exempt from the requirements of paragraph 63.167(a) through (c) of this section.
- 5.** [63.168] -- VALVES IN GAS/VAPOR SERVICE AND IN LIGHT LIQUID SERVICE - 40 CFR 63, subpart H
- 5.a.** [63.168(b)]  
The permittee shall monitor all valves, except as provided in 63.168(h) and (i) of this section, at the intervals specified below and shall comply with all other provisions of this section, except as provided in 63.171 and 63.179 of this subpart. An instrument reading of 500 ppm or greater using the method specified in 40.63.180(b) [see section A.V.] shall indicate a leak for valves in gas/vapor or light liquid service.
- 5.b.** [63.168(d)]  
The permittee shall monitor valves for leaks at the intervals specified below:
- i. [63.168(d)(1)]  
At process units with 2 percent or greater leaking valves, calculated according to 63.168(e) [see section A.III.], the permittee shall monitor each valve once per month.
- ii. [63.168(d)(2)]  
At process units with less than 2 percent leaking valves, the permittee shall monitor each valve once each quarter, except as provided in the next two paragraphs of this section.
- lii. [63.168(d)(3)]  
At process units with less than 1 percent leaking valves, the permittee may elect to monitor each valve once every 2 quarters.
- iv. [[63.168(d)(4)]  
At process units with less than 0.5 percent leaking valves, the permittee may elect to monitor each valve once every 4 quarters.

### III. Monitoring and/or Record Keeping Requirements (continued)

**5.c.** [63.168(e)]

i. [63.168(e)(1)]

Percent leaking valves at a process unit shall be determined by the following equation:

$$\%VL = (VL/(VT+VC))*100$$

where:

%VL = percent leaking valves as determined through periodic monitoring required in 63.168(b) through (d) in this section [see section A.III.]

VL = number of valves found leaking, excluding nonrepairables as described in 63.168(e)(3)(i) [see below];

VT = total valves monitored, in a monitoring period excluding valves monitored as required by 63.168(f)(3) [see below];

VC = optional credit for removed valves = 0.67 \* net number (i.e., total removed-total added) of valves in organic HAP service removed from process unit after October 24, 1994. If credits are not taken, then VC = 0.

ii. [63.168(e)(2)]

For use in determining monitoring frequency, as specified in 63.168(d) of this section [see section A.III.], the percent leaking valves shall be calculated as a rolling average of two consecutive monitoring periods for monthly, quarterly, or semiannual monitoring programs; and as an average of any three out of four consecutive monitoring periods for annual monitoring programs.

iii. [63.168(e)(3)(i) and (3)(ii)]

(a) Nonrepairable valves shall be included in the calculation of percent leaking valves the first time the valve is identified as leaking and nonrepairable. Otherwise, a number of nonrepairable valves (identified and included in the percent leaking calculation in a previous period) up to a maximum of 1 percent of the total number of valves in organic HAP service at a process unit may be excluded from calculation of percent leaking valves for subsequent monitoring periods.

(b) If the number of nonrepairable valves exceeds 1 percent of the total number of valves in organic HAP service at a process unit, the number of nonrepairable valves exceeding 1 percent of the total number of valves in organic HAP service shall be included in the calculation of percent leaking valves.

**5.d.** [63.168(f)]

i. [63.168(f)(1)]

When a leak is detected, it shall be repaired as soon as practicable, but no later than 15 calendar days after the leak is detected, except as provided in 63.171 [see section A.III.]

ii. [63.168(f)(2)]

A first attempt at repair shall be made no later than 5 calendar days after each leak is detected.

### III. Monitoring and/or Record Keeping Requirements (continued)

iii. [63.168(f)(3)]

When a leak has been repaired, the valve shall be monitored at least once within the first 3 months after its repair.

(a) [63.168(f)(3)(i)]

The monitoring shall be conducted as specified in 63.180(b) and (c) [see section A.V.] as appropriate, to determine whether the valve has resumed leaking.

(b) [63.168(f)(3)(ii)]

Periodic monitoring required by 63.168(b) through (d) of this section [see section A.III.] may be used to satisfy the requirements of 63.168(f)(3), if the timing of the monitoring period coincides with the time specified in 63.168(f)(3).

(c) [63.168(f)(3)(iii)]

If a leak is detected by monitoring that is conducted pursuant to 63.168(f)(3) of this section, the permittee shall follow the provisions of 63.168(f)(3)(iii)(A) and (f)(3)(iii)(B) of this section, to determine whether that valve must be counted as a leaking valve for purposes of 63.168(e) of this subpart.

(i) [63.168(f)(3)(iii)(A)]

If the permittee elected to use periodic monitoring required by paragraphs (b) through (d) of this section to satisfy the requirements 63.168(f)(3) of this section, then the valve shall be counted as a leaking valve.

(ii) [63.168(f)(3)(iii)(B)]

If the permittee elected to use other monitoring, prior to the periodic monitoring required by 63.168(b) through (d) of this section [see section A.III.], to satisfy the requirements of 63.168(f)(3) of this section, then the valve shall be counted as a leaking valve unless it is repaired and shown by periodic monitoring not to be leaking.

5.e. [63.168(g)]

First attempts at repair include, but are not limited to, the following practices where practicable:

- i. tightening of bonnet bolts;
- ii. replacement of bonnet bolts;
- iii. tightening of packing gland nuts; and
- iv. injection of lubricant into lubricated packing.

5.f. [63.168(h)]

Any valve that is designated, as described in 63.181(b)(7)(i) [see section A.III.] as an unsafe-to-monitor valve is exempt from the requirements of 63.168(b) through (f) [see section A.III.] if:

i. [63.168(h)(1)]

the permittee determines that the valve is unsafe to monitor because monitoring personnel would be exposed to an immediate danger as a consequence of complying with the requirements of 63.168(b) through (d) [see section A.III.];

ii. [63.168(h)(2)]

the permittee has a written plan that requires monitoring of the valve as frequently as practicable during safe-to-monitor times, but not more frequently than the periodic monitoring schedule otherwise applicable; and

iii. [63.168(h)(3)]

the permittee has a written plan that requires monitoring of the valve as frequently as practicable during safe-to-monitor times.

### III. Monitoring and/or Record Keeping Requirements (continued)

- 5.g.** [63.168(i)]  
Any valve that is designated as a difficult-to-monitor valve is exempt from the requirements of 63.181(b)(7)(ii) [see section A.III.] if:
- i. [63.168(i)(1)]  
the permittee determines that the valve cannot be monitored without elevating the monitoring personnel more than 2 meters above a support surface or it is not accessible at anytime in a safe manner;
  - ii. [63.168(i)(2)]  
the process unit within which the valve is located is an existing source or the permittee designates less than 3 percent of the total number of valves in a new source as difficult-to-monitor; and
  - iii. [63.168(i)(3)]  
the permittee follows a written plan that requires monitoring of the valve at least once per calendar year.
- 6.** [63.171] -- STANDARDS: DELAY OF REPAIR - 40 CFR 63, subpart H
- 6.a.** [63.171(a)]  
Delay of repair of equipment for which leaks have been detected is allowed if the repair is technically infeasible without a process unit shutdown. Repair of this equipment shall occur by the end of the next process unit shutdown.
- 6.b.** [63.171(b)]  
Delay of repair of equipment for which leaks have been detected is allowed for equipment that is isolated from the process and that does not remain in organic HAP service.
- 6.c.** [63.171(c)]  
Delay of repair for valves and connectors are also allowed if:
- i. [63.171(c)(1)]  
the permittee determines that emissions of purged material resulting from immediate repair would be greater than the fugitive emissions likely to result from delay of repair; and
  - ii. [63.171(c)(2)]  
when repair procedures are effected, the purged material is collected and destroyed or recovered in a control device.
- 6.d.** [63.171(d)]  
Delay of repair for pumps is also allowed if:
- i. [63.171(d)(1)]  
repair requires replacing the existing seal design with a new system that the permittee has determined under the provisions of 63.176(d) [see section A.III.] (Quality Improvement Program for Pumps) that will provide better performance or:
    - (a) a dual mechanical seal system;
    - (b) a pump that is designed with no externally actuated shaft penetrating the pump housing; or
    - (c) a closed-vent system and control device capable of capturing and transporting any leakage from the seal to a process or to a fuel gas system or to a control device; and
  - ii. [63.171(d)(2)]  
repair is completed as soon as practicable, but not later than 6 months after the leak was detected.
- 6.e.** [63.171(e)]  
Delay of repair beyond a process unit shutdown will be allowed for a valve if valve assembly replacement is necessary during the process unit shutdown, valve assembly supplies have been depleted, and valve assembly supplies had been sufficiently stocked before the supplies were depleted. Delay of repair beyond the second process unit shutdown will not be allowed unless the third process unit shutdown occurs sooner than 6 months after the first process unit shutdown.
- 7.** [63.174] -- CONNECTORS IN GAS/VAPOR SERVICE & IN LIGHT LIQUID SERVICE- 40 CFR 63, subpart H

### III. Monitoring and/or Record Keeping Requirements (continued)

**7.a.** 63.174(a)]

The permittee shall monitor all connectors in gas/vapor and light liquid service at the intervals specified in 63.162(b) [see section A.III.].

i. [63.174(a)(1)]

The connectors shall be monitored to detect leaks by the method specified in 63.180(b) [see section A.V.].

ii. [63.174(a)(2)]

If an instrument reading greater than or equal to 500 parts per million is measured, a leak is detected.

**7.b.** [63.174(b)(3)]

The permittee shall perform all subsequent monitoring of connectors at the frequencies specified in the following except those that are unsafe-to-monitor or inaccessible as described in 63.174(c)(2) [see section A.III.]:

i. [63.174(b)(3)(i)]

Once per year (i.e., 12-month period), if the percent leaking connectors in the process unit was 0.5 percent or greater during the last required annual or biennial monitoring period.

ii. [63.174(b)(3)(ii)]

Once every 2 years, if the percent leaking connectors was less than 0.5 percent during the last required monitoring period. The permittee may comply with this paragraph by monitoring at least 40 percent of the connectors in the first year and the remainder of the connectors in the second year. The percent leaking connectors will be calculated for the total of all monitoring performed during the 2-year period.

iii. [63.174(b)(3)(iii)]

If the permittee of a process unit in a biennial leak detection and repair program calculates less than 0.5 percent leaking connectors from the 2-year monitoring period, the permittee may monitor the connectors one time every 4 years. The permittee may comply with the requirements of this paragraph by monitoring at least 20 percent of the connectors each year until all connectors have been monitored within 4 years.

iv. [63.174(b)(3)(iv)]

If a process unit complying with the requirements of paragraph (b) of this section using a 4-year monitoring interval program has greater than or equal to 0.5 percent, but less than 1 percent leaking connectors, the permittee shall increase the monitoring frequency to one time every 2 years. A permittee may comply with the requirements of this paragraph by monitoring at least 40 percent of the connectors in the first year and the remainder of the connectors in the second year. The permittee may again elect to use the provisions of 63.174(b)(3)(iii) of this section [see section A.III.] when the percent leaking connectors decreases to less than 0.5 percent.

v. [63.174(b)(3)(v)]

If a process unit complying with the requirements of 63.174(b)(3)(iii) of this section [see section A.III.] using a 4-year monitoring interval program has 1 percent or greater leaking connectors, the permittee shall increase the monitoring frequency to one time per year. The permittee may again elect to use the provisions of 63.174(b)(3)(iii) of this section [see section A.III.] when the percent leaking connectors decreases to less than 0.5 percent.

vi. [63.174(b)(3)(vi)]

The use of monitoring data generated before April 22, 1994 to qualify for less frequent monitoring is governed by the provisions of 40 CFR 63.180(b)(6).

### III. Monitoring and/or Record Keeping Requirements (continued)

**7.c.** [63.174(c)]

i. [63.174(c)(1)]

(a) [63.174(c)(1)(i)]

Each connector that has been opened or has otherwise had the seal broken shall be monitored for leaks when it is reconnected or within the first 3 months after being returned to organic HAPs service. If the monitoring detects a leak, it shall be repaired according to the provisions in 63.174(d) of this section [see section A.III.], unless it is determined to be nonrepairable, in which case it is counted as a nonrepairable connector.

(b) [63.174(c)(1)(ii)]

As an alternative to the requirements in the above paragraph, the permittee may choose not to monitor connectors that have been opened or otherwise had the seal broken. In this case, the permittee may not count nonrepairable connectors for the purposes of 63.174(i)(2) [see section A.III.]. The permittee shall calculate the percent leaking connectors for the monitoring periods described in 63.174(b) of this section [see section A.III.], by setting the nonrepairable component, CAN, in the equation in section 63.174(i)(2) of this section [see section A.III.] to zero for all monitoring periods.

(c) [63.174(c)(1)(iii)]

The permittee may switch alternatives described in the first two paragraphs of this section at the end of the current monitoring period, provided that it is reported as required in section 63.182 [see section A.IV.] and begin the new alternative in annual monitoring. The initial monitoring in the new alternative shall be completed no later than 12 months after reporting the switch.

ii. [63.174(c)(2)]

As an alternative to the requirements of section 63.174(b)(3) [see section A.III.], each screwed connector 2 inches or less in nominal inside diameter installed in a process unit before the date of December 31, 1992 or before the date of proposal of the applicable subpart that references 40 CFR Part 63, Subpart H may be monitored for leaks within the first 3 months after being returned to organic HAPs service after having been opened or otherwise had the seal broken. If that monitoring detects a leak, it shall be repaired according to the provisions of 63.174(d) [see section A.III.].

**7.d.** 63.174(d)]

When a leak is detected, it shall be repaired as soon as practicable, but no later than 15 calendar days after the leak is detected, except as provided in 63.174(g) of this section [see section A.III.] and in 63.171 of this subpart [see section A.III.]. A first attempt at repair shall be made no later than 5 calendar days after the leak is detected.

**7.e.** [63.174(f)]

Any connector that is designated as an unsafe-to-monitor connector is exempt from the requirements of 63.174(a) [see section A.III.] if:

i. the permittee determines that the connector is unsafe to monitor because personnel would be exposed to an immediate danger as a result of complying with 63.174(a) through (e) [see section A.III.] of this section; and

ii. the permittee has a written plan that requires monitoring of the connector as frequently as practicable during safe to monitor periods, but not more frequently than the periodic schedule that is otherwise applicable.

**7.f.** [63.174(g), (g)(1) and (2)]

Any connector that is designated as an unsafe-to-repair connector is exempt from 63.174(a), (d) and (e) of this section [see section A.III.], if the permittee determines that repair personnel would be exposed to immediate danger as a consequence of complying with 63.174(d) [see section A.III.] and the connector will be repaired before the end of the next scheduled process unit shutdown.

### III. Monitoring and/or Record Keeping Requirements (continued)

**7.g.** [63.174(h)]

i. [63.174(h)(1)]

Any connector that is inaccessible is exempt from the monitoring requirements of 63.174(a) and (c) of this section [see section A.III.] and from the recordkeeping and reporting requirements of 63.181 and 63.182 [see sections A.III. and A.IV.].

Inaccessible connectors are defined as follows:

- (a) buried;
- (b) insulated in a manner that prevents access to the connector by a monitor probe;
- (c) obstructed by equipment or piping that prevents access to the connector by a monitor probe;
- (d) unable to be reached from a wheeled scissor-lift or hydraulic-type scaffold which would allow access to connectors up to 7.6 meters (25 feet) above the ground;
- (e) inaccessible because it would require elevating the monitoring personnel more than 2 meters above a permanent support surface or would require the erection of scaffold; or
- (f) not able to be accessed at any time in a safe manner to perform monitoring. Unsafe access includes, but is not limited to, the use of a wheeled scissor-lift on unstable or uneven terrain, the use of a motorized man-lift basket in areas where an ignition potential exists, or access would require near proximity to hazards such as electrical lines, or would risk damage to equipment.

ii. [63.174(h)(2)]

If any inaccessible connector is observed by visual, audible, olfactory, or other means to be leaking, the leak shall be repaired as soon as practicable, but no later than 15 calendar days after the leak is detected, except as provided in 63.171 and 63.174(g) [see section A.III.].

iii. [63.174(h)(3)]

A first attempt at repair shall be made no later than 5 calendar days after the leak is detected.

**7.h.** [63.174(i) and (i)(2)]

For use in determining the monitoring frequency, as specified in 63.174(b) [see section A.III.], the percent leaking connectors shall be calculated as specified below:

i. [63.174(i)(2)]

Use the following equation:

$$\% \text{ CL} = [(CL - CAN) / (Ct + CC)] * 100$$

where:

% CL = percent leaking connectors as determined through periodic monitoring required in 63.174(a) and (b) [see section A.III.];

CL = number of connectors, including nonrepairables, measured at 500 parts per million or greater, by the method specified in 63.180(b) [see section A.V.];

CAN = number of allowable nonrepairable connectors, as determined by monitoring required in 63.174(b)(3) and (c) [see section A.III.], not to exceed 2 percent of the total connector population, Ct;

Ct = total number of monitored connectors, including nonrepairables, in the process unit; and

CC = optional credit for removed connectors =  $0.67 * \text{net number}$  (i.e., total removed - total added) of connectors in organic HAPs service removed from the process unit after the compliance date set forth in the applicable subpart for existing process units, and after October 24, 1994. If credits are not taken, then CC = 0.

**8.** [63.176] QUALITY IMPROVEMENT PROGRAM FOR PUMPS - 40 CFR 63, subpart H

**8.a.** [63.176(a)]

If, on a 6-month, rolling average, the greater of either 10 percent of the pumps in a process unit or three pumps in a process unit leak, the permittee shall comply with the requirements specified in this section [see below].

### III. Monitoring and/or Record Keeping Requirements (continued)

**8.b.** [63.176(b)]

The permittee shall comply with the requirements of this section until the number of leaking pumps is less than the greater of 10 percent of the pumps or three pumps, calculated as a 6-month, rolling average. Once the performance level is achieved, the permittee shall comply with the requirements in 63.163 [see section A.III.].

**8.c.** [63.176(c)]

If in a subsequent monitoring period, the process unit has greater than 10 percent of the pumps leaking or three pumps leaking (calculated as a 6-month rolling average), the permittee shall resume the quality improvement program starting at performance trials.

**8.d** (a) 63.176(d)(7)(i) and (i)(A)-(D)]

The quality assurance program shall:

- (i) establish minimum design standards for each category of pumps or pump seal technology. The design standards shall specify known critical parameters such as tolerance, manufacturer, materials of construction, previous usage, or other applicable identified critical parameters;
- (ii) require that all equipment orders specify the design standard (or minimum tolerances) for the pump or the pump seal;
- (iii) provide for an audit procedure for quality control of purchased equipment to ensure conformance with purchase specifications (the audit program may be conducted by the permittee of the process unit or by a designated representative); and
- (iv) detail off-line pump maintenance and repair procedures. These procedures shall include provisions to ensure that rebuilt or refurbished pumps and pump seals will meet the design specifications for the pump category and will operate such that emissions are minimized.

(b) 63.176(d)(7)(ii)]

The quality assurance program shall be established no later than the start of the third year of the quality improvement program for plant sites with 400 or more valves or 100 or more employees.

viii. [63.176(d)(8)]

Beginning at the start of the third year of the quality improvement program for plant sites with 400 or more valves or 100 or more employees, the permittee shall replace, as described paragraphs (d)(8)(i) and (d)(8)(ii) [see below], the pumps or pump seals that are not superior emission performance technology with pumps or pump seals that have been identified as superior emission performance technology and that comply with the quality assurance standards for the pump category. Superior emission performance technology is that category or design of pumps or pump seals with emission performance which, when combined with appropriate process, operating, and maintenance practices, will result in less than 10 percent leaking pumps for specific applications in the process unit or plant site. Superior emission performance technology includes material or design changes to the existing pump, pump seal, seal support system, installation of multiple mechanical seals or equivalent, or pump replacement.

### III. Monitoring and/or Record Keeping Requirements (continued)

8.d. [63.176(d)]

The quality improvement program shall include the following:

i. [63.176(d)(1)]

The permittee shall comply with the requirements in 63.163 [see section A.III.].

ii. [63.176(d)(2)]

The permittee shall collect the following data, and maintain records as required in 63.181(h)(3) [see section A.III.], for each pump subject to the quality improvement program. The data may be collected and the records may be maintained on a process unit basis.

- (a) pump type (e.g., piston, horizontal or vertical centrifugal, gear, bellows), pump manufacturer, seal type and manufacturer, pump design (e.g., external shaft, flanged body), materials of construction, if applicable, barrier fluid or packing material, and year installed;
- (b) service characteristics of the stream such as discharge pressure, temperature, flow rate, corrosivity, and annual operating hours;
- (c) the maximum instrument readings observed in each monitoring observation before repair, response factor for the stream if appropriate, instrument model number, and date of the observation;
- (d) if a leak is detected, the repair methods used and the instrument readings after repair; and
- (e) if the data will be analyzed as part of a larger analysis program involving data from other plants or other types of process units, a description of any maintenance or quality assurance programs used in the process unit that are intended to improve emission performance.

iii. [63.176(d)(3)]

The permittee shall continue to collect data on the pumps as long as the process unit remains in the quality improvement program.

iv. [63.176(d)(4)]

The permittee shall inspect all pumps or pump seals which exhibited frequent seal failures and were removed from the process unit due to leaks. The inspection shall determine the probable cause of the pump seal failure or of the pump leak and shall include recommendations, as appropriate, for design changes or changes in specifications to reduce leak potential.

v. [63.176(d)(5)]

(a) [63.176(d)(5)(i)]

The permittee shall analyze the data collected to comply with the requirements of 63.176(d)(2) of this section [see section A.III.] to determine the services, operating or maintenance practices, and pump or pump seal designs or technologies that have poorer than average emission performance and those that have better than average emission performance. The analysis shall determine if specific trouble areas can be identified on the basis of service, operating conditions or maintenance practices, equipment design, or other process specific factors.

(b) [63.176(d)(5)(ii)]

The analysis shall also be used to determine if there are superior performing pump or pump seal technologies that are applicable to the service(s), operating conditions, or pump or pump seal designs associated with poorer than average emission performance. A superior performing pump or pump seal technology is one with a leak frequency of less than 10 percent for specific applications in the process unit or plant site. A candidate superior performing pump or pump seal technology is one demonstrated or reported in the available literature or through a group study as having low emission performance and as being capable of achieving less than 10 percent leaking pumps in the process unit.

### III. Monitoring and/or Record Keeping Requirements (continued)

(c) [63.176(d)(5)(iii) and (iii)(A) through (C)]

The analysis shall include consideration of:

- (i) the data obtained from the inspections of pumps and pump seals removed from the process unit due to leaks;
- (ii) information from the available literature and from the experience of other plant sites that will identify pump designs or technologies and operating conditions associated with low emission performance for specific services; and
- (iii) information on limitations on the service conditions for the pump seal technology operating conditions as well as information on maintenance procedures to ensure continued low emission performance.

(d) [63.176(d)(5)(iv)]

The data analysis may be conducted through an inter- or intra-company program (or through some combination of the two approaches) and may be for a single process unit, a plant site, a company, or a group of process units.

(e) [63.176(d)(5)(v)]

The first analysis of the data shall be completed no later than 18 months after the start of the quality improvement program. The first analysis shall be performed using a minimum of 6 months of data. An analysis of the data shall be done each year the process unit is in the quality improvement program.

vii. [63.176(d)(7)]

The permittee shall prepare and implement a pump quality assurance program that details purchasing specifications and maintenance procedures for all pumps and pump seals in the process unit. The quality assurance program may establish any number of categories, or classes, of pumps as needed to distinguish among operating conditions and services associated with poorer than average emission performance as well as those associated with better than average emission performance. The quality assurance program shall be developed considering the findings of the data analysis required under paragraphs (d)(5) of this section, if applicable, the findings of the trial evaluation required in paragraph (d)(6) of this section, and the operating conditions in the process unit. The quality assurance program shall be updated each year as long as the process unit has the greater of either 10 percent or more leaking pumps or has three leaking pumps.

(a) [63.176(d)(8)(i)]

Pumps or pump seals shall be replaced at the rate of 20 percent per year based on the total number of pumps in light liquid service. The calculated value shall be rounded to the nearest nonzero integer value. The minimum number of pumps or pump seals shall be one. Pump replacement shall continue until all pumps subject to the requirements of 63.163 [see section A.III.] are pumps determined to be superior performance technology.

(b) [63.176(d)(8)(ii)]

The permittee may delay replacement of pump seals or pumps with superior technology until the next planned process unit shutdown, provided the number of pump seals and pumps replaced is equivalent to the 20 percent or greater annual replacement rate.

(c) [63.176(d)(8)(iii)]

The pumps shall be maintained as specified in the quality assurance program.

#### 9. [63.181] -- RECORDKEEPING REQUIREMENTS - 40 CFR 63, subpart H

##### 9.a. 63.181(a)]

The permittee of more than one process unit may comply with the record keeping requirements for these process units in one record keeping system if the system identifies each record by process unit and the program being implemented (e.g., quarterly monitoring, quality improvement) for each type of equipment. All records and information required by this section shall be maintained in a manner that can be readily accessed at the plant site. This could include physically locating the records at the plant site or accessing the records from a central location by computer at the plant site.

### III. Monitoring and/or Record Keeping Requirements (continued)

**9.b.** [63.181(b)]

The following information pertaining to all equipment in each process unit subject to the above requirements shall be recorded:

i. [63.181(b)(1(i))]

A list of identification numbers for equipment except connectors exempt from monitoring and recordkeeping identified in 63.174 [see section A.III.]. Connectors need not be individually identified if all connectors in a designated area or length of pipe are identified as a group, and the number of connectors subject is indicated.

ii. [63.181(b)(1(ii))]

A schedule by process unit for monitoring connectors subject to the provisions of 63.174(a) [see section A.III.] and valves subject to the provisions of 63.168(d) [see section A.III.].

iii. [63.181(b)(1(iii))]

Physical tagging of the equipment to indicate that it is in organic HAP service is not required. Equipment subject to the provisions of this permit may be identified on a plant site plan, in log entries, or by other appropriate methods.

iv. [63.181(b)(5)]

Identification of screwed connectors subject to the requirements of 63.174(c)(2) of this subpart. Identification can be by area or grouping as long as the total number within each group or area is recorded.

v. [63.181(b)(7)]

The following information pertaining to all pumps subject to 63.163(f), valves subject to 63.168(h) and (i), and connectors subject to 63.174(f)-(h) [see section A.III.] shall be recorded:

(a) [63.181(b)(7)(i)]

Identification of equipment designated as unsafe to monitor, difficult to monitor, or unsafe to inspect and the plan for monitoring or inspecting this equipment.

(b) [63.181(b)(7)(ii)]

A list of identification numbers for the equipment that is designated as difficult to monitor, an explanation of why the equipment is difficult to monitor, and the planned schedule for monitoring this equipment.

(c) [63.181(b)(7)(iii)]

A list of identification numbers for connectors that are designated as unsafe to repair and an explanation why the connector is unsafe to repair.

vi. [63.181(b)(8)]

(a) [63.181(b)(8)(i)]

A list of valves removed from and added to the process unit, as described in section 63.174(i)(1) [see section A.III.] if the net credits for removed valves is expected to be used.

(b) [63.181(b)(8)(ii)]

A list of connectors removed from and added to the process unit, as described in 63.174(i)(1) [see section A.III.] and documentation of the integrity of the weld for any removed connectors. This is not required unless the net credits for removed connectors is expected to be used.

**9.c.** [63.181(c)]

For visual inspections of equipment, the permittee shall document that the inspection was conducted and the date of the inspection. The permittee shall maintain records as specified in 63.181(d) of this section [see section A.III.] for leaking equipment identified in this inspection.

### III. Monitoring and/or Record Keeping Requirements (continued)

**9.d.** [63.181(d)]

When each leak is detected, the following information shall be recorded:

i. [63.181(d)(1)]

the instrument and equipment identification number and the operator name, initials, or identification number;

ii. [63.181(d)(2)]

the date the leak was detected and the date of first attempt to repair the leak;

iii. [63.181(d)(3)]

the date of successful repair of the leak;

iv. [63.181(d)(4)]

maximum instrument reading measured by Method 21 of 40 CFR Part 60, Appendix A after it is successfully repaired or determined to be nonrepairable;

v. [63.181(d)(5)]

"repair delayed" and the reason for the delay if a leak is not repaired within 15 calendar days after discovery of the leak;

(a) [63.181(d)(5)(i)]

the permittee may develop a written procedure that identifies the conditions that justify a delay of repair (The written procedures may be included as part of the startup/shutdown/malfunction plan, required by 40 CFR 63.6(e)(3), for the source or may be part of a separate document that is maintained at the plant site. In such cases, reasons for delay of repair may be documented by citing the relevant sections of the written procedure.); and

(b) [63.181(d)(5)(ii)]

if delay of repair was caused by depletion of stocked parts, there must be documentation that the spare parts were sufficiently stocked on-site before depletion and the reason for depletion.;

vi. [63.181(d)(6)]

dates of process unit shutdowns that occur while the equipment is unrepaired;

vii. [63.181(d)(7)]

(a) [63.181(d)(7)(i)]

identification, either by list, location (area or grouping), or tagging of connectors that have been opened or otherwise had the seal broken since the last monitoring period required in 63.174(b) [see section A.III.]; and

(b) [63.181(d)(7)(ii)]

The date and results of monitoring as required in 63.174(c) of this subpart [see section A.III.]. If identification of connectors that have been opened or otherwise had the seal broken is made by location under paragraph (d)(7)(i) of this section [see above], then all connectors within the designated location shall be monitored.

viii. [63.181(d)(9)]

Copies of the periodic reports as specified in 63.182(d) of this subpart [see section A.IV.], if records are not maintained on a computerized database capable of generating summary reports from the records.

**9.e.** [63.181(h)]

The permittee subject to the requirements of 63.176 [see section A.III.] shall maintain the records specified in paragraphs (h)(1) through (h)(9) [see the following paragraphs] for the period of the quality improvement program.

i. [63.181(h)(4)]

If a leak is not repaired within 15 calendar days after discovery of the leak, the reason for the delay and the expected date of successful repair.

### III. Monitoring and/or Record Keeping Requirements (continued)

ii. [63.181(h)(5)]

Records of all analyses required in 63.176(d) [see section A.III.] The records shall include the following:

(a) [63.181(h)(5)(i)]

a list identifying areas associated with poorer than average performance and the associated service characteristics of the stream, the operating conditions and maintenance practices;

(b) [63.181(h)(5)(ii)]

the reasons for rejecting specific candidate superior emission performing valve or pump technology from performance trials;

iii. [63.181(h)(6)]

All records documenting the quality assurance program for valves and pumps as specified in 63.176(d)(7) [see section A.III.].

iv. [63.181(h)(7)]

Records indicating that all pumps replaced or modified during the period of the quality improvement program are in compliance with the quality assurance requirements in 63.176(d)(7) [see section A.III.].

v. [63.181(h)(8)]

Records documenting compliance with the 20 percent or greater annual replacement rate for pumps as specified in 63.176(d)(8) [see section A.III.].

**10.** WHEN LOADING GASOLINE - 40 CFR 63, subpart R APPLIES  
[63.422] STANDARDS: LOADING RACKS - 40 CFR 63, subpart R

**10.a.** [63.422(a)]

The permittee shall comply with the requirements in 40 CFR 60.502 of this chapter [see section A.III.] except for paragraphs (b), (c), and (j) of that section. For purposes of this section, the term "affected facility" used in 60.502 of this chapter means the loading racks that load gasoline cargo tanks at the bulk gasoline terminals subject to the provisions of this subpart.

**10.b.** [63.422(c)]

The permittee shall comply with 60.502(e) [see section A.III.] of this chapter as follows:

i. [63.422(c)(1)]

For the purposes of this section, the term "tank truck" as used in 60.502(e) of this chapter means "cargo tank."

ii. [63.422(c)(2)]

Section 60.502(e)(5) of this chapter [see section A.III.] is changed to read: The terminal owner or operator shall take steps assuring that the nonvapor-tight gasoline cargo tank will not be reloaded at the facility until vapor tightness documentation for that gasoline cargo tank is obtained which documents that:

(a) [63.422(c)(2)(i)]

The tank truck or railcar gasoline cargo tank meets the test requirements in 40 CFR 63.425(e) [see section A.V.] or the railcar gasoline cargo tank meets applicable test requirements in 40 CFR 63.425(i);

(b) [63.422(c)(2)(ii)]

For each gasoline cargo tank failing the test in 63.425(f) or (g) [see section A.V.] at the facility, the cargo tank either:

(i) [63.422(c)(2)(ii)(A)]

Before repair work is performed on the cargo tank, meets the test requirements in 63.425(g) or (h) [see section A.V.], or

(ii) [63.422(c)(2)(ii)(B)]

After repair work is performed on the cargo tank before or during the tests in 63.425(g) or (h) [see section A.V.], subsequently passes the annual certification test described in 63.425(e) [see section A.V.].

**10.c.** [63.422(d)]

The permittee shall meet the requirements in all paragraphs of this section as expeditiously as practicable and upon startup for new facilities.

### III. Monitoring and/or Record Keeping Requirements (continued)

**10.d.** [63.422(e)]

As an alternative to 40 CFR 60.502(h) and (i) [see section A.III.] as specified in paragraph (a) of this section [see above], the permittee may comply with paragraphs (e)(1) and (2) of this section.

(i) [63.422(e)(1)]

The permittee shall design and operate the vapor processing system, vapor collection system, and liquid loading equipment to prevent gauge pressure in the railcar gasoline cargo tank from exceeding the applicable test limits in 63.425(e) [see section A.V.] or 40 CFR 63.425(i) during product loading. This level is not to be exceeded when measured by the procedures specified in 40 CFR 60.503(d) [see section A.V.].

(ii) [63.422(e)(2)]

No pressure-vacuum vent in the bulk gasoline terminal's vapor processing system or vapor collection system may begin to open at a system pressure less than the applicable test limits in 63.425(e) [see section A.V.] or 40 CFR 63.425(i).

**11.** [63.424] STANDARDS: EQUIPMENT LEAKS - 40 CFR 63, subpart R

**11.a.** [63.424(a)]

The permittee shall perform a monthly leak inspection of all equipment in gasoline service. For this inspection, detection methods incorporating sight, sound, and smell are acceptable. Each piece of equipment shall be inspected during the loading of a gasoline cargo tank.

**11.b.** 63.424(b)]

A log book shall be used and shall be signed by the owner or operator at the completion of each inspection. A section of the log shall contain a list, summary description, or diagram(s) showing the location of all equipment in gasoline service at the facility.

**11.c.** [63.424(c)]

Each detection of a liquid or vapor leak shall be recorded in the log book. When a leak is detected, an initial attempt at repair shall be made as soon as practicable, but no later than 5 calendar days after the leak is detected. Repair or replacement of leaking equipment shall be completed within 15 calendar days after detection of each leak, except as provided in paragraph (d) of this section [see below].

**11.d.** [63.424(d)]

Delay of repair of leaking equipment will be allowed upon a demonstration to the Administrator that repair within 15 days is not feasible. The permittee shall provide the reason(s) a delay is needed and the date by which each repair is expected to be completed.

**11.e.** [63.424(e)]

Initial compliance with the requirements in paragraphs (a) through (d) of this section [see above] shall be achieved upon startup.

**11.f.** [63.424(f)]

As an alternative to compliance with the provisions in paragraphs (a) through (d) of this section [see above], the permittee may implement an instrument leak monitoring program that has been demonstrated to the Administrator as at least equivalent.

### III. Monitoring and/or Record Keeping Requirements (continued)

- 11.g.** [63.424(g)]  
The permittee shall not allow gasoline to be handled in a manner that would result in vapor releases to the atmosphere for extended periods of time. Measures to be taken include, but are not limited to, the following:
- i. [63.424(g)(1)]  
Minimize gasoline spills;
  - ii. [63.424(g)(2)]  
Clean up spills as expeditiously as practicable;
  - iii. [63.424(g)(3)]  
Cover all open gasoline containers with a gasketed seal when not in use;
  - iv. [63.424(g)(4)]  
Minimize gasoline sent to open waste collection systems that collect and transport gasoline to reclamation and recycling devices, such as oil/water separators.
- 12.** [63.427] CONTINUOUS MONITORING - 40 CFR 63, subpart R
- 12.a.** [63.427(a)]  
The permittee shall install, calibrate, certify, operate, and maintain, according to the manufacturer's specifications, a continuous monitoring system (CMS) as specified in paragraph (a)(1), (a)(2), (a)(3), or (a)(4) of this section (63.427), except as allowed in paragraph (a)(5) of this section [see below].
- i. [63.427(a)(1)]  
Where a carbon adsorption system is used, a continuous emission monitoring system (CEMS) capable of measuring organic compound concentration shall be installed in the exhaust air stream.
  - ii. [63.427(a)(5)]  
Monitoring an alternative operating parameter or a parameter of a vapor processing system other than those listed in 63.427(a)(1) through (a)(4) will be allowed upon demonstrating to the Administrator's satisfaction that the alternative parameter demonstrates continuous compliance with the emission standard in 63.422(b) [see section A.1.2].
- 12.b.** [63.427(b)]  
The permittee shall operate the vapor processing system in a manner not to exceed the operating parameter value for the parameter described in paragraphs (a)(1) of this section [see above] and established using the procedures in 63.425(b) [see section A.V.]. In cases where an alternative parameter pursuant to paragraph (a)(5) of this section is approved, the permittee shall operate the vapor processing system in a manner not to exceed or not to go below, as appropriate, the alternative operating parameter value. Operation of the vapor processing system in a manner exceeding or going below the operating parameter value, as specified above, shall constitute a violation of the emission standard in 63.422(b) [see section A.1.2].
- 13.** [63.428] RECORDKEEPING - 40 CFR 63, subpart R

### III. Monitoring and/or Record Keeping Requirements (continued)

**13.a.** [63.428(b)]

The permittee shall keep records of the test results for each gasoline cargo tank loading at the facility as follows:

i. [63.428(b)(1)]

Annual certification testing performed under 63.425(e) [see section A.V.] and railcar bubble leak testing performed under 40 CFR 63.425(i); and

ii. [63.428(b)(2)]

Continuous performance testing performed at any time at that facility under 63.425(f), (g), and (h) [see section A.V.].

iii. [63.428(b)(3)]

The documentation file shall be kept up-to-date for each gasoline cargo tank loading at the facility. The documentation for each test shall include, as a minimum, the following information:

(a) [63.428(3)(i)]

Name of test: Annual Certification Test—Method 27 (63.425(e)(1)); Annual Certification Test—Internal Vapor Valve (63.425(e)(2)); Leak Detection Test (63.425(f)); Nitrogen Pressure Decay Field Test (63.425(g)); Continuous Performance Pressure Decay Test (63.425(h)); or Railcar Bubble Leak Test Procedure (63.425(i)) [see section A.V.].

(b) [63.428(3)(ii)]

Cargo tank owner's name and address.

(c) [63.428(3)(iii)]

Cargo tank identification number.

(d) [63.428(3)(iv)]

Test location and date.

(e) [63.428(3)(v)]

Tester name and signature.

(f) [63.428(3)(vi)]

Witnessing inspector, if any: Name, signature, and affiliation.

(g) [63.428(3)(vii)]

Vapor tightness repair: Nature of repair work and when performed in relation to vapor tightness testing.

(h) [63.428(3)(viii)]

Test results: test pressure; pressure or vacuum change, mm of water; time period of test; number of leaks found with instrument; and leak definition.

**13.b.** [63.428(c)]

The permittee shall:

i. [63.428(c)(1)]

Keep an up-to-date, readily accessible record of the continuous monitoring data required under 63.427(a) [see section A.III.]. This record shall indicate the time intervals during which loadings of gasoline cargo tanks have occurred or, alternatively, shall record the operating parameter data only during such loadings. The date and time of day shall also be indicated at reasonable intervals on this record.

ii. [63.428(c)(2)]

Record and report simultaneously with the notification of compliance status required under 40 CFR 63.9(h):

(a) [63.428(c)(2)(i)]

All data and calculations, engineering assessments, and manufacturer's recommendations used in determining the operating parameter value under 63.425(b) [see section A.V.].

### III. Monitoring and/or Record Keeping Requirements (continued)

**13.c.** [63.428(e)]

The permittee complying with the provisions of 63.424(a) through (d) shall record the following information in the log book for each leak that is detected:

i. [63.428(e)(1)]

The equipment type and identification number;

ii. [63.428(e)(2)]

The nature of the leak (i.e., vapor or liquid) and the method of detection (i.e., sight, sound, or smell);

iii. [63.428(e)(3)]

The date the leak was detected and the date of each attempt to repair the leak;

iv. [63.428(e)(4)]

Repair methods applied in each attempt to repair the leak;

v. [63.428(e)(5)]

"Repair delayed" and the reason for the delay if the leak is not repaired within 15 calendar days after discovery of the leak;

vi. [63.428(e)(6)]

The expected date of successful repair of the leak if the leak is not repaired within 15 days; and

vii. [63.428(e)(7)]

The date of successful repair of the leak.

**13.d.** [63.428(k)]

As an alternative to keeping records at the terminal of each gasoline cargo tank test result as required in paragraph (b) of this section [see section A.III.], the permittee may comply with the requirements in either paragraph (k)(1) or (2) of this section [see below].

i. [63.428(k)(1)]

An electronic copy of each record is instantly available at the terminal.

(a) [63.428(k)(1)(i)]

The copy of each record in paragraph (k)(1) of this section is an exact duplicate image of the original paper record with certifying signatures.

(b) [63.428(k)(1)(ii)]

The permitting authority is notified in writing that each terminal using this alternative is in compliance with paragraph (k)(1) of this section.

ii. [63.428(k)(2)]

For facilities that utilize a terminal automation system to prevent gasoline cargo tanks that do not have valid cargo tank vapor tightness documentation from loading (e.g., via a card lock-out system), a copy of the documentation is made available (e.g., via facsimile) for inspection by permitting authority representatives during the course of a site visit, or within a mutually agreeable time frame.

(a) [63.428(k)(2)(i)]

The copy of each record in paragraph (k)(2) of this section is an exact duplicate image of the original paper record with certifying signatures.

(b) [63.428(k)(2)(ii)]

The permitting authority is notified in writing that each terminal using this alternative is in compliance with paragraph (k)(2) of this section.

**14.** 60.502] STANDARD FOR VOC EMISSIONS FROM BULK GASOLINE TERMINALS - 40 CFR 60, subpart XX (as referenced from 40 CFR 63, subpart R)

On and after the date on which 40 CFR 60.8(a) requires a performance test to be completed, the permittee shall comply with the requirements of this section.

### III. Monitoring and/or Record Keeping Requirements (continued)

**14.a.** [60.502(a)]

Each affected facility shall be equipped with a vapor collection system designed to collect the total organic compounds vapors displaced from tank trucks during product loading.

**14.b.** [60.502(d)]

Each vapor collection system shall be designed to prevent any total organic compounds vapors collected at one loading rack from passing to another loading rack.

**14.c.** [60.502(e)]

Loadings of liquid product into gasoline tank trucks shall be limited to vapor-tight gasoline tank trucks using the following procedures:

i. [60.502(e)(1)]

The permittee shall obtain the vapor tightness documentation described in 60.505(b) for each gasoline tank truck which is to be loaded at the affected facility.

ii. [60.502(e)(2)]

The permittee shall require the tank identification number to be recorded as each gasoline tank truck is loaded at the affected facility.

iii. [60.502(e)(3)]

(a) [63.502(e)(3)(i)]

The permittee shall cross-check each tank identification number obtained in paragraph (e)(2) of this section with the file of tank vapor tightness documentation within 2 weeks after the corresponding tank is loaded, unless either of the following conditions is maintained:

(i) If less than an average of one gasoline tank truck per month over the last 26 weeks is loaded without vapor tightness documentation then the documentation cross-check shall be performed each quarter; or

(ii) If less than an average of one gasoline tank truck per month over the last 52 weeks is loaded without vapor tightness documentation then the documentation cross-check shall be performed semiannually.

(b) [63.502(e)(3)(ii)]

If either the quarterly or semiannual cross-check provided in 60.502(e)(3)(i) [see above] of this section reveals that these conditions were not maintained, the source must return to biweekly monitoring until such time as these conditions are again met.

iv. [60.502(e)(4)]

The terminal owner or operator shall notify the owner or operator of each non-vapor-tight gasoline tank truck loaded at the affected facility within 1 week of the documentation cross-check in 60.502(e)(3) [see above] of this section.

v. [60.502(e)(5)] - see 63.422(c)(2) in section A.III.

The terminal owner or operator shall take steps assuring that the nonvapor-tight gasoline tank truck will not be reloaded at the affected facility until vapor tightness documentation for that tank is obtained.

vi. [[60.502(e)(6)]

Alternate procedures to those described in paragraphs 60.502(e)(1) through (5) of this section [see above] for limiting gasoline tank truck loadings may be used upon application to, and approval by, the Administrator.

**14.d.** [60.502(f)]

The permittee shall act to assure that loadings of gasoline tank trucks at the affected facility are made only into tanks equipped with vapor collection equipment that is compatible with the terminal's vapor collection system.

**14.e.** [60.502(g)]

The permittee shall act to assure that the terminal's and the tank truck's vapor collection systems are connected during each loading of a gasoline tank truck at the affected facility. Examples of actions to accomplish this include training drivers in the hookup procedures and posting visible reminder signs at the affected loading racks.

### III. Monitoring and/or Record Keeping Requirements (continued)

- 14.f.** 60.502(h)]  
The vapor collection and liquid loading equipment shall be designed and operated to prevent gauge pressure in the delivery tank from exceeding 4,500 pascals (450 mm of water) during product loading. This level is not to be exceeded when measured by the procedures specified in 60.503(d).
- 14.g.** [60.502(i)]  
No pressure-vacuum vent in the bulk gasoline terminal's vapor collection system shall begin to open at a system pressure less than 4,500 pascals (450 mm of water).
- 15.** [Authority for term: [OAC rule 3745-77-07(C)(1) and PTI 04-01435]  
TERMS AND CONDITIONS APPLICABLE AT ALL TIMES WHEN LOADING PRODUCT
- The permittee shall maintain monthly records of the following throughputs:
- 15.a.** the toluene throughput, in gallons for each month;
- 15.b.** the rolling, 12-month summation of the toluene monthly throughputs;
- 15.c.** the xylene throughput, in gallons for each month;
- 15.d.** the rolling, 12-month summation of the xylene monthly throughputs;
- 15.e.** the mineral spirits throughput, in gallons for each month;
- 15.f.** the rolling, 12-month summation of the mineral spirits monthly throughputs;
- 15.g.** the gasoline and distillate throughput rate individually, in gallons, for each month; and
- 15.h.** during the first 12 calendar months of operation following the issuance of this permit, the monthly cumulative gasoline and distillates throughput rates, in gallons. Beginning after the first 12 calendar months of operation following the issuance of this permit, the rolling, 12-month gasoline and distillates throughput rates, in gallons.
- 16.** [Authority for term: [OAC rule 3745-77-07(C)(1) and PTI 04-01435]  
The permittee shall maintain monthly records of the following emissions:
- 16.a.** the monthly and the rolling, 12-month summation of toluene emissions, in tons (i.e., see section A.V. for the calculation);
- 16.b.** the monthly and the rolling, 12-month summation of xylene emissions, in tons (i.e., see section A.V. for the calculation);
- 16.c.** the monthly and the rolling, 12-month summation of gasoline emissions, in tons (i.e., see section A.V. for the calculation); and
- 16.d.** the monthly and the rolling, 12-month summation of VOC emissions, in tons (i.e., see section A.V. for the calculation).
- 17.** The permittee shall maintain records that document any time periods when submerged fill was not used when the emissions unit was in operation.

[Authority for term: [OAC rule 3745-77-07(C)(1) and PTI 04-01435]

### III. Monitoring and/or Record Keeping Requirements (continued)

#### 18. CMS MONITORING AND RECORDKEEPING

Prior to the installation of the continuous organic compound (OC) monitoring system, the permittee shall submit information detailing the proposed location of the sampling site in accordance with the siting requirements in 40 CFR Part 60, Appendix B, Performance Specification 8 or 9 (as appropriate). The Ohio EPA, Central Office shall approve the proposed sampling site and certify that the continuous OC monitoring system meets the requirements of Performance Specification 8, 8A or 9. Once received, the letter(s)/document(s) of certification shall be maintained on-site and shall be made available to the director (the appropriate Ohio EPA District Office or local air agency) upon request.

The permittee also shall submit documentation supporting the proposed OC detection method (flame ionization (FI), photoionization (PI), nondispersive infrared absorption (NDIR), gas chromatography (GC), or other detection principle) that is appropriate for the OC species present in the emission gases and that meets the requirements of 40 CFR Part 60, Appendix B, Performance Specification 8, 8A or 9.

Each continuous monitoring system consists of all the equipment used to acquire and record data in units of all applicable standard(s), and includes the sample extraction and transport hardware, sample conditioning hardware, analyzers, and data processing hardware and software.

[40 CFR 63.8], [40 CFR 60.13] and [40 CFR Part 60, Appendix B]

#### 19. The permittee shall install, operate, and maintain equipment to continuously monitor and record OC emissions from this emissions unit in units of the applicable standard(s), using the detection principle of the reference method specified in the regulation(s) or this permit. The continuous monitoring and recording equipment shall comply with the requirements specified in 40 CFR Part 60.

The permittee shall maintain records of data obtained by the continuous OC monitoring system including, but not limited to:

- a. emissions of OCs in parts per million on an instantaneous (one-minute) basis;
- b. emissions of OCs in percent of organic compounds per rolling 2-hour period and in milligrams total organic compounds per liter of gasoline loaded;
- c. results of quarterly cylinder gas audits;
- d. results of daily zero/span calibration checks and the magnitude of manual calibration adjustments;
- e. results of required relative accuracy test audit(s), including results in units of the applicable standard(s);
- f. hours of operation of the emissions unit, continuous OC monitoring system, and control equipment;
- g. the date, time, and hours of operation of the emissions unit without the control equipment and/or the continuous OC monitoring system;
- h. the date, time, and hours of operation of the emissions unit during any malfunction of the control equipment and/or the continuous OC monitoring system; as well as,
- i. the reason (if known) and the corrective actions taken (if any) for each such event in (g) and (h).

[40 CFR 63.8], [40 CFR 60.13] and [40 CFR Part 60, Appendices B & F]

### IV. Reporting Requirements

#### 1. [63.182(d)] REPORTING REQUIREMENTS - 40 CFR 63, subpart H (LOADING OF TOLUENE, XYLENE & MINERAL SPIRITS)

#### IV. Reporting Requirements (continued)

- 1.a.** [63.182(d)(1)]  
A report containing the information in 63.182(d)(2) [see below] shall be submitted semiannually, within 30 days after the end of each reporting period. The two reporting periods shall cover the first 6 months from January 1 to June 30 and the subsequent reporting period shall cover the 6 month period from July 1 to December 31.
- 1.b.** [63.182(d)(2)]  
For each process unit subject to the leak detection and monitoring requirements of this permit, the following report summary is listed below for each monitoring period during the 6-month period:
- i. [63.182(d)(2)(i)]  
the number of valves for which leaks were detected as described in 63.168(b) [see section A.III.], the percent leakers, and the total number of valves monitored;
  - ii. [63.182(d)(2)(ii)]  
the number of valves for which leaks were not repaired as described in 63.168(f) [see section A.III.], identifying the number of those that are determined nonreparable;
  - iii. [63.182(d)(2)(iii)]  
the number of pumps for which leaks were detected as described in 63.168(b) [see section A.III.], the percent leakers, and the total number of pumps monitored;
  - iv. [63.182(d)(2)(iv)]  
the number of pumps for which leaks were not repaired as described in 63.168(c) [see section A.III.];
  - v. [63.182(d)(2)(ix)]  
the number of connectors for which leaks were detected as described in 63.174(a) [see section A.III.], the percent of connectors leaking, and the total number of connectors monitored;
  - vi. [63.182(d)(2)(xi)]  
the number of connectors for which leaks were not repaired as described in 63.174(d) [see section A.III.], identifying the number of those that are determined nonreparable; and
  - vii. [63.182(d)(2)(xiii)]  
the facts that explain any delay of repairs and, where appropriate, why a process unit shutdown was technically infeasible.
- 2.** [63.428] REPORTING REQUIREMENTS - 40 CFR 63, subpart R (LOADING OF GASOLINE)
- 2.a.** [63.428(f)]  
The permittee subject to the provisions of 63.424(equipment leaks) [see section A.III.] shall report to the Administrator a description of the types, identification numbers, and locations of all equipment in gasoline service. For facilities electing to implement an instrument program under 63.424(f) [see section A.III.], the report shall contain a full description of the program.
- i. [63.428(f)(1)]  
The report shall be submitted with the notification of compliance status required under 40 CFR 63.9(h), unless an extension of compliance is granted under 40 CFR 63.6(i). If an extension of compliance is granted, the report shall be submitted on a date scheduled by the Administrator.
- 2.b.** [63.428(g)]  
The permittee shall include in a semiannual report to the Administrator the following information, as applicable.
- i. [63.428(g)(1)]  
Each loading of a gasoline cargo tank for which vapor tightness documentation had not been previously obtained by the facility;
  - ii. [63.428(g)(3)]  
The number of equipment leaks not repaired within 5 days after detection.

#### IV. Reporting Requirements (continued)

**2.c.** [63.428(h)]

The permittee shall include in the excess emissions report to the Administrator required in accordance with 40 CFR 63.10(e)(3), whether or not a CMS is installed at the facility. The following occurrences are excess emissions events under this subpart, and the following information shall be included in the excess emissions report, as applicable:

i. [63.428(h)(1)]

Each exceedance or failure to maintain, as appropriate, the monitored operating parameter value determined under 63.425(b) [see section A.III.]. The report shall include the monitoring data for the days on which exceedances or failures to maintain have occurred, and a description and timing of the steps taken to repair or perform maintenance on the vapor collection and processing systems or the CMS.

ii. [63.428(h)(2)]

Each instance of a nonvapor-tight gasoline cargo tank loading at the facility in which the permittee failed to take steps to assure that such cargo tank would not be reloaded at the facility before vapor tightness documentation for that cargo tank was obtained.

iii. [63.428(h)(3)]

Each reloading of a nonvapor-tight gasoline cargo tank at the facility before vapor tightness documentation for that cargo tank is obtained by the facility in accordance with 63.422(c)(2) [see section A.III.].

iv. [63.428(h)(4)]

For each occurrence of an equipment leak for which no repair attempt was made within 5 days or for which repair was not completed within 15 days after detection:

(a) [63.428(h)(4)(i)]

The date on which the leak was detected;

(b) [63.428(h)(4)(ii)]

The date of each attempt to repair the leak;

(c) [63.428(h)(4)(iii)]

The reasons for the delay of repair; and

(d) [63.428(h)(4)(iv)]

The date of successful repair.

**3. MISC. REPORTING REQUIREMENTS (LOADING OF ALL PRODUCTS)**

The permittee shall submit deviation (excursion) reports that identify each day when submerged fill was not used for this emissions unit. Each report shall be submitted within 30 days after the deviation occurs.

[Authority for term: [OAC rule 3745-77-07(C)(1) and PTI 04-01435]

**4.** The permittee shall submit quarterly deviation (excursion) reports that identify all exceedances of the rolling, 12-month throughput limitations as stated below:

toluene	36,000,000 gallons per rolling, 12-month period
xylene	36,000,000 gallons per rolling, 12-month period
mineral spirits	36,000,000 gallons per rolling, 12-month period
gasoline/distillates	550,000,000 gallons per rolling, 12-month period

These reports shall be submitted in accordance with the reporting requirements specified in Part 1 - General Terms and Conditions, Section A of this permit.

[Authority for term: [OAC rule 3745-77-07(C)(1) and PTI 04-01435]

**5.** The permittee shall submit annual deviation (excursion) reports which identify all exceedances of the annual emission limitation for VOC, toluene and xylene. The reports shall be submitted by January 31 of each year and shall address the data obtained during the previous 12 calendar months.

[Authority for term: [OAC rule 3745-77-07(C)(1) and PTI 04-01435]

#### IV. Reporting Requirements (continued)

6. The permittee shall submit annual reports which specify the total VOC, toluene, and xylene emissions, in tons, (along with supporting calculations) from this emissions unit for the previous calendar year. These reports shall be submitted by January 31 of each year.

[Authority for term: [OAC rule 3745-77-07(C)(1) and PTI 04-01435]

#### 7. CMS REPORTING

The permittee shall comply with the following quarterly reporting requirements for the emissions unit and its continuous OC monitoring system:

- 7.a Pursuant to the monitoring, record keeping, and reporting requirements for continuous monitoring systems contained in 40 CFR 60.7 and 60.13(h) and the requirements established in this permit, the permittee shall submit reports within 30 days following the end of each calendar quarter to the appropriate Ohio EPA District Office or local air agency, documenting all instances of OC emissions in excess of any applicable limit specified in this permit, 40 CFR Part 60, OAC Chapter 3745-21, and any other applicable rules or regulations. The report shall document the date, commencement and completion times, duration, and magnitude of each exceedance, as well as, the reason (if known) and the corrective actions taken (if any) for each exceedance. Excess emissions shall be reported in units of the applicable standard(s). If there are no excess emissions during the calendar quarter, the permittee shall submit a statement to that effect.

- 7.b These quarterly reports shall be submitted by January 30, April 30, July 30, and October 30 of each year and shall include the following:

- i. the facility name and address;
- ii. the manufacturer and model number of the continuous OC and other associated monitors;
- iii. the location of the continuous OC monitor;
- iv. the exceedance report as detailed in (a) above;
- v. the total OC emissions for the calendar quarter (tons);
- vi. the total operating time (hours) of the emissions unit;
- vii. the total operating time of the continuous OC monitoring system while the emissions unit was in operation;
- viii. results and dates of quarterly cylinder gas audits;
- ix. results and dates of the relative accuracy test audit(s), including results in units of the applicable standard(s), (during appropriate quarter(s));
- x. the results of any relative accuracy test audit showing the continuous OC monitor out-of-control and the compliant results following any corrective actions;
- xi. the date, time, and duration of any/each malfunction\* of the continuous OC monitoring system, emissions unit, and/or control equipment;
- xii. the date, time, and duration of any downtime\* of the continuous OC monitoring system and/or control equipment while the emissions unit was in operation; and
- xiii. the reason (if known) and the corrective actions taken (if any) for each event in (b)(xi) and (xii).

Each report shall address the operations conducted and data obtained during the previous calendar quarter.

\* each downtime and malfunction event shall be reported regardless if there is an exceedance of any applicable limit.

[40 CFR 63.10] and [40 CFR 60.7]

#### V. Testing Requirements

1. TEST METHODS AND PROCEDURES FOR 40 CFR 63, subpart H

[63.180] TEST METHODS AND PROCEDURES - 40 CFR 63, subpart H

## V. Testing Requirements (continued)

### 1.a. [63.180(b)]

The permittee shall comply with the following test method and procedure requirements:

#### i. [63.180(b)(1)]

Monitoring for HAP or VOC leaks shall comply with Method 21 of 40 CFR Part 60, Appendix A.

#### ii. [63.180(b)(2)]

##### (a) [63.180(b)(2)(i)]

Except as provided for in paragraph (b)(2)(ii) of this section, the detection instrument shall meet the performance criteria of Method 21 of 40 CFR Part 60, Appendix A, except the instrument response factor criteria in Section 3.1.2(a) of Method 21 shall be for the average composition of the process fluid not each individual VOC in the stream. For process streams that contain nitrogen, water, air, or other inerts which are not organic HAPs or VOCs, the average stream response factor may be calculated on an inert-free basis. The response factor may be determined at any concentration for which monitoring for leaks will be conducted.

##### (b) [63.180(b)(2)(ii)]

If no instrument is available at the plant site that will meet the performance criteria specified in paragraph (b)(2)(i) of this section, the instrument readings may be adjusted by multiplying by the average response factor of the process fluid, calculated on an inert-free basis as described in paragraph (b)(2)(i) of this section.

#### iii. [63.180(b)(3)]

The instrument shall be calibrated before use, on each day of its use, by the procedures specified in Method 21 of 40 CFR Part 60, Appendix A.

#### iv. [63.180(b)(4)]

Calibration gases shall be:

##### (a) [63.180(b)(4)(i)]

zero air (less than 10 parts per million of hydrocarbon in air); and

##### (b) [63.180(b)(4)(ii)]

mixtures of methane in air at the concentrations specified in this section. A calibration gas other than methane in air may be used if the instrument does not respond to methane or if the instrument does not meet the performance criteria specified in paragraph (b)(2)(i) [see section A.V.]. In such cases, the calibration gas may be a mixture of one or more of the compounds to be measured in air. A mixture of methane or other compounds, as applicable, and air at a concentration of approximately, but less than, 1,000 ppm for all pumps and 500 ppm for all other equipment, except as provided in 63.(b)(4)(iii) of this section [see below].

##### (c) [63.180(b)(4)(iii)]

The instrument may be calibrated at a higher methane concentration than the concentration specified for that piece of equipment. The concentration of the calibration gas may exceed the concentration specified as a leak by no more than 2,000 parts per million. If the monitoring instrument's design allows for multiple calibration scales, then the lower scale shall be calibrated with a calibration gas that is no higher than 2,000 parts per million above the concentration specified as a leak and the highest scale shall be calibrated with a calibration gas that is approximately equal to 10,000 parts per million. If only one scale on an instrument will be used during monitoring, the permittee need not calibrate the scales that will not be used during that day's monitoring.

#### v. [63.180(b)(5)]

Monitoring shall be performed when the equipment is in organic HAP service, in use with an acceptable surrogate volatile organic compound which is not an organic HAP, or is in use with any other detectable gas or vapor.

## V. Testing Requirements (continued)

### 1.b. [63.180(c)]

When equipment subject to a leak definition of 500 ppm is monitored for leaks, the permittee may elect to adjust or not to adjust the instrument readings for background. If the permittee elects to not adjust instrument readings for background, the permittee shall monitor the equipment according to the procedures specified in 63.180(b)(1) through (b)(4) of this section [see above]. In such case, all instrument readings shall be compared directly to the applicable leak definition to determine whether there is a leak. If the permittee elects to adjust instrument readings for background, the permittee shall monitor the equipment according to the procedures specified below:

#### i. [63.180(c)(1)]

The requirements of 63.180(b)(1) through (b)(4) of this section [see above] shall apply.

#### ii. [63.180(c)(2)]

The background level shall be determined, using the same procedures that will be used to determine whether the equipment is leaking.

#### iii. [63.180(c)(3)]

The instrument probe shall be traversed around all potential leak interfaces as close to the interface as possible as described in Method 21 of 40 CFR Part 60, Appendix A.

#### iv. [63.180(c)(4)]

The arithmetic difference between the maximum concentration indicated by the instrument and the background level is compared with 500 parts per million for determining compliance.

### 1.c. [63.180(d)]

#### i. [63.180(d)(1)]

Each piece of equipment within a process unit that can reasonably be expected to contain equipment in organic HAP service is presumed to be in organic HAP service unless the permittee demonstrates that the piece of equipment is not in organic HAP service. For a piece of equipment to be considered not in organic HAP service, it must be determined that the percent organic HAP content can be reasonably expected not to exceed 5 percent by weight on an annual average basis. For purposes of determining the percent organic HAP content of the process fluid that is contained in or contacts equipment, Method 18 of 40 CFR Part 60, Appendix A shall be used.

#### ii. [63.180(d)(2)]

##### (a) [63.180(d)(2)(i)]

The permittee may use good engineering judgment rather than the procedures in the above paragraph to determine that the percent organic HAP content does not exceed 5 percent by weight. When the permittee and the Administrator do not agree on whether a piece of equipment is not in organic HAP service, however, the procedures in the above paragraph shall be used to resolve the disagreement.

##### (b) [63.180(d)(2)(ii)]

Conversely, the permittee may determine that the organic HAP content of the process fluid does not exceed 5 percent by weight by, for example, accounting for 98 percent of the content and showing that organic HAP is less than 3 percent.

#### iii. [63.180(d)(3)]

If the permittee determines that a piece of equipment is in organic HAP service, the determination can be revised after following the procedures in the first paragraph of this section, or by documenting that a change in the process or raw materials no longer causes the equipment to be in organic HAP service.

#### iv. [63.180(d)(4)]

Samples used in determining the percent organic HAP content shall be representative of the process fluid that is contained in or contacts the equipment.

## 2. [63.425] TEST METHODS AND PROCEDURES - 40 CFR 63, subpart R (WHEN LOADING GASOLINE)

## V. Testing Requirements (continued)

### 2.a. [63.425(a)]

The permittee subject to the emission standard in 63.422(b) [see section A.III.] shall comply with the requirements in paragraphs (a)(1) and (2) of this section [see below].

#### i. [63.425(a)(1)]

Conduct a performance test on the vapor processing and collection systems according to either paragraph (a)(1)(i) or (ii) of this section [see below].

##### (a) [63.425(a)(1)(i)]

Use the test methods and procedures in 40 CFR 60.503 [see section A.V.], except a reading of 500 ppm shall be used to determine the level of leaks to be repaired under 40 CFR 60.503(b) [see section A.V.], or

##### (b) [63.425(a)(1)(ii)]

Use alternative test methods and procedures in accordance with the alternative test method requirements in 40 CFR 63.7(f).

#### ii. [63.425(a)(2)]

The performance test requirements of 40 CFR 60.503(c) do not apply to flares defined in 63.421 and meeting the flare requirements in 40 CFR 63.11(b). The permittee shall demonstrate that the flare and associated vapor collection system is in compliance with the requirements in 40 CFR 63.11(b) and 40 CFR 60.503(a), (b), and (d) [see section A.V.], respectively.

### 2.b. [63.425(b)]

For each performance test conducted under paragraph (a) of this section [see above], the permittee shall determine a monitored operating parameter value for the vapor processing system using the following procedure:

#### i. [63.425(b)(1)]

During the performance test, continuously record the operating parameter under 63.427(a) [see section A.III.];

#### ii. [63.425(b)(2)]

Determine an operating parameter value based on the parameter data monitored during the performance test, supplemented by engineering assessments and the manufacturer's recommendations; and

#### iii. [63.425(b)(3)]

Provide for the Administrator's approval the rationale for the selected operating parameter value, and monitoring frequency and averaging time, including data and calculations used to develop the value and a description of why the value, monitoring frequency, and averaging time demonstrate continuous compliance with the emission standard in 63.422(b) [see section A.III.].

### 2.c. [63.425(c)]

For performance tests performed after the initial test, the permittee shall document the reasons for any change in the operating parameter value since the previous performance test.

## 3. [60.503] TEST METHODS AND PROCEDURES - 40 CFR 60, subpart XX

### 3.a. [60.503(a)]

In conducting the performance tests required in 60.8, the permittee shall use as reference methods and procedures the test methods in appendix A of this part or other methods and procedures as specified in this section, except as provided in 60.8(b). The three-run requirement of 60.8(f) does not apply to this subpart.

### 3.b. [60.503(b)]

Immediately before the performance test required to determine compliance with 63.422(b) [see section A.I.2.] and 60.502(h) [see section A.III.] the permittee shall use Method 21 to monitor for leakage of vapor all potential sources in the terminal's vapor collection system equipment while a gasoline tank truck is being loaded. The permittee shall repair all leaks with readings of 10,000 ppm (as methane) [see section 63.425(a)(1)(i) - use 500 ppm] or greater before conducting the performance test.

## V. Testing Requirements (continued)

### 3.c. [60.503(d)]

The permittee shall determine compliance with the standard in 60.502(h) [see section A.III.] as follows:

#### i. [60.503(d)(1)]

A pressure measurement device (liquid manometer, magnehelic gauge, or equivalent instrument), capable of measuring up to 500 mm of water gauge pressure with  $\pm 2.5$  mm of water precision, shall be calibrated and installed on the terminal's vapor collection system at a pressure tap located as close as possible to the connection with the gasoline tank truck.

#### ii. [60.503(d)(2)]

During the performance test, the pressure shall be recorded every 5 minutes while a gasoline truck is being loaded; the highest instantaneous pressure that occurs during each loading shall also be recorded. Every loading position must be tested at least once during the performance test.

### 4. [Authority for term: [OAC rule 3745-77-07(C)(1) and PTI 04-01435]

Compliance with the emission limitations in section A.I.1 of these terms and conditions shall be determined in accordance with the following methods:

#### 4.a. Emission Limitation: 73.57 lbs/hr of VOC

##### Applicable Compliance Method:

Compliance shall be demonstrated based upon the record keeping requirements in section A.III. This short term limit will not be exceeded as long as there are no more than 4 arms loading loading toluene during any one hour using the maximum load rate per arm of 45,000 gallons per hour (this is based on a 9,000 gallon truck transferring product in 12 minutes per hour = 45,000 gallons per hour per arm) considered the worst case scenario for this load rack).

The actual emission limit (lbs/hr of VOC) may be calculated using the emission factors for each product (lbs of VOC per 1,000 gallons) calculated using the formula from AP-42, section 5.2 (pg. 5.2-4 (1/95)) distillates (0.014 lb/1,000 gallons transferred uncontrolled); for toluene (0.409 lb/1,000 gal), xylene (0.0.197 lb/1,000 gal) and (0.022 lb/1,000 gal) mineral spirits. Gasoline has an allowable emission factor of 0.083 lb VOC per 1,000 gallons (from 40 CFR 63.422(b)). Use the above emission factors multiplied by the maximum throughput of the products for any one hour and summing the VOC emission limits.

#### 4.b. Emission Limitation: 34.14 tons of VOC per rolling, 12-month period

##### Applicable Compliance Method:

Compliance shall be demonstrated based upon the record keeping requirements specified in section A.III of this permit. The emission factors (lbs of VOC per 1,000 gallons) can be calculated using the formula from AP-42, section 5.2 (pg. 5.2-4 (1/95)) for toluene, xylene and mineral spirits. Gasoline has an allowable emission factor of 0.083 lb VOC per 1,000 gallons. Multiply the emission factor (i.e., toluene, xylene, mineral spirits, gasoline and distillates) by the respective rolling, 12-month throughput rates of toluene, xylene, mineral spirits and gasoline and distillates respectively. Add them the four together and convert to tons per year.

#### 4.c. Emission Limitation: 73.57 lbs/hr of toluene

##### Applicable Compliance Method:

Compliance shall be demonstrated based upon the record keeping requirements in section A.III. This short term limit will not be exceeded as long as there are no more than 4 arms loading toluene during any one hour using the maximum load rate per arm of 45,000 gallons per hour. The toluene emission factor (0.409 lb/1,000 gal) was calculated from equation 1 in AP-42, section 5.2 (pg. 5.2-4 (1/95)).

## V. Testing Requirements (continued)

- 4.d.** Emission Limitation:  
7.36 tons of toluene per rolling, 12-month period

Applicable Compliance Method:

Compliance shall be demonstrated based upon the record keeping requirements specified in section A.III. This emission limitation shall be calculated using equation 1 from AP-42, section 5.2 (pg. 5.2-4 (1/95)) times the rolling, 12-month summation of throughput for toluene and converted to tons per year.

- 4.e** Emission Limitation:  
35.52 lbs/hr of xylene

Applicable Compliance Method:

Compliance shall be demonstrated based upon the record keeping requirements in section A.III. This short term limit will not be exceeded as long as there are no more than 4 arms loading xylene during any one hour using the maximum load rate per arm of 45,000 gallons per hour. The xylene emission factor (0.197 lb/1,000 gal) was calculated from equation 1 in AP-42, section 5.2 (pg. 5.2-4 (1/95)).

- 4.f.** Emission Limitation:  
3.55 tons of xylene per rolling, 12-month period

Applicable Compliance Method:

Compliance shall be demonstrated based upon the record keeping requirements specified in section A.III. This emission limitation shall be calculated using equation 1 from AP-42, section 5.2 (pg. 5.2-4 (1/95)) times the rolling, 12-month summation of throughput for xylene and converted to tons per year.

## 5. CMS TESTING REQUIREMENTS

Within 60 days after the installation of the continuous OC monitoring system, the permittee shall conduct certification tests of the continuous OC monitoring system pursuant to 40 CFR Part 60, Appendix B, Performance Specification 8 or 9 (as appropriate); ORC section 3704.03(I); and using the OC detection method that is appropriate for the OC species present in the emission gases.

Personnel from the Ohio EPA Central Office and the appropriate Ohio EPA District Office or local air agency shall be notified 30 days prior to initiation of the applicable tests and shall be permitted to examine equipment and witness the certification tests. Two copies of the test results shall be submitted to Ohio EPA, one copy to the appropriate Ohio EPA District Office or local air agency and one copy to Ohio EPA Central Office, and pursuant to OAC rule 3745-15-04, within 30 days after the test is completed.

Certification of the continuous OC monitoring system shall be granted upon determination by the Ohio EPA Central Office that the system meets the requirements of 40 CFR Part 60, Appendix B, Performance Specification 8, 8A or 9 and ORC section 3704.03(I).

Ongoing compliance with the OC emissions limitations contained in this permit, 40 CFR Part 60, and any other applicable standard(s) shall be demonstrated through the data collected as required in the Monitoring and Record keeping Section of this permit; and through demonstration of compliance with the quality assurance/quality control plan, which shall meet the requirements of 40 CFR Part 60.

[40 CFR 63.7], [40 CFR 60.13] and [40 CFR Part 60, Appendices B & F]

## VI. Miscellaneous Requirements

None

**B. State Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
J002 - Truck Loading Rack B (toluene, xylene, mineral spirits and gasoline)		

**2. Additional Terms and Conditions**

None

**II. Operational Restrictions**

None

**III. Monitoring and/or Record Keeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

**VI. Miscellaneous Requirements**

None

### Part III - Terms and Conditions for Emissions Units

**Emissions Unit ID:** Tank #440 (T001)

**Activity Description:** Above ground internal floating roof storage tank

#### A. State and Federally Enforceable Section

##### I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
210,000 gallon internal floating roof storage tank with a mechanical primary seal	OAC rule 3745-21-09(L)	see section A.I.2.a. through A.I.2.c.
	OAC rule 3745-31-05(A)(3) (PTI 04-00480)	n/a

##### 2. Additional Terms and Conditions

- 2.a. The fixed roof storage tank shall be equipped with an internal floating roof.
- 2.b. The automatic bleeder vents shall be closed at all times except when the roof is floated off or landed on the roof leg supports, and the rim vents, if provided, shall be set to open when the roof is being floated off the roof leg supports or is at the manufacturer's recommended setting.
- 2.c. All openings, except stub drains, shall be equipped with a cover, seal or lid which is to be in a closed position at all times except when in actual use for tank gauging or sampling

##### II. Operational Restrictions

None

##### III. Monitoring and/or Record Keeping Requirements

1. The permittee shall maintain records of the following information:
  - 1.a. the types of petroleum liquids stored in the tank; and
  - 1.b. the maximum true vapor pressure (in pounds per square inch absolute), as stored, of each liquid that has a maximum true vapor pressure greater than 1.0 pound per square inch absolute.

[Authority for term: OAC rule 3745-77-07(C)(1)]

#### **IV. Reporting Requirements**

1. If the permittee places, stores, or holds in a fixed roof tank any petroleum liquid with a true vapor pressure which is greater than 1.52 pounds per square inch absolute and such tank does not comply with the requirements of section A.I.2.a. through 2.c., the permittee shall so notify the director within thirty days of becoming aware of the occurrence.

[Authority for term: OAC rule 3745-77-07(C)(1)]

#### **V. Testing Requirements**

**None**

#### **VI. Miscellaneous Requirements**

**None**

**B. State Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
210,000 gallon internal floating roof storage tank with a mechanical primary seal (stores ethanol)		

**2. Additional Terms and Conditions**

None

**II. Operational Restrictions**

None

**III. Monitoring and/or Record Keeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

**VI. Miscellaneous Requirements**

None

### Part III - Terms and Conditions for Emissions Units

**Emissions Unit ID:** Tank #7 (T002)

**Activity Description:** Above ground internal floating roof storage tank.

#### A. State and Federally Enforceable Section

##### I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
internal floating roof storage tank with a capacity of 564,539 gallons	OAC rule 3745-21-09(L)	See A.I.2.a and A.I.2.b below.
	40 CFR Part 63, Subpart R	See A.I.2.c and A.I.2.d below.

##### 2. Additional Terms and Conditions

- 2.a The permittee shall insure that the automatic bleeder vents are closed at all times except when the roof is floated off or landed on the roof leg supports. The rim vents, if provided, shall be set to open when the roof is being floated off the roof leg supports or shall be at the manufacturer's recommended setting.
- 2.b The permittee shall equip all openings, except stub drains, with a cover, seal or lid, which shall be in a closed position at all times except when in actual use for tank gauging or sampling.
- 2.c The permittee of the storage vessel shall equip each storage vessel with a fixed roof in combination with an internal floating roof meeting the following specifications:
  - i. The internal floating roof shall rest or float on the liquid surface (but not necessarily in complete contact with it) inside a storage vessel that has a fixed roof. The internal floating roof shall be floating on the liquid surface at all times, except during initial fill and during those intervals when the storage vessel is completely emptied or subsequently emptied and refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible.
  - ii. The internal floating roof shall be equipped with one of the following closure devices between the wall of the storage vessel and the edge of the internal floating roof:
    - (a) a foam-filled or liquid-filled seal mounted in contact with the liquid (liquid-mounted seal) (a liquid-mounted seal means a foam-filled or liquid-filled seal mounted in contact with the liquid between the wall of the storage vessel and the floating roof continuously around the circumference of the tank); or
    - (b) a mechanical shoe seal (A mechanical shoe seal is a metal sheet held vertically against the wall of the storage vessel by springs or weighted levers and is connected by braces to the floating roof. A flexible coated fabric (envelope) spans the annular space between the metal sheet and the floating roof.); or
    - (c) two seals mounted one above the other so that each forms a continuous closure that completely covers the space between the wall of the storage vessel and the edge of the internal floating roof (the lower seal may be vapor-mounted, but both must be continuous).

## 2. Additional Terms and Conditions (continued)

iii. Each opening in a noncontact internal floating roof except for automatic bleeder vents (vacuum breaker vents) and the rim space vents is to provide a projection below the liquid surface.

### 2.d [63.620(g)]

Each permittee subject to the provisions of 40 CFR 63, subpart R, that is also subject to applicable provisions of 40 CFR part 60, subpart Kb, shall comply only with the provisions in each subpart that contain the most stringent control requirements for that facility.

## II. Operational Restrictions

None

## III. Monitoring and/or Record Keeping Requirements

1. The permittee shall maintain records of the following information:

a. the types of petroleum liquids stored in the tank; and

b. the maximum true vapor pressure (in pounds per square inch absolute), as stored, of each liquid that has a maximum true vapor pressure greater than 1.0 pound per square inch absolute.

[Authority for term: [OAC rule 3745-77-07(C)(1)]

2. Visually inspect the internal floating roof, the primary seal, and the secondary seal (if one is in service), prior to filling the storage vessel with VOL. If there are holes, tears, or other openings in the primary seal, the secondary seal, or the seal fabric or defects in the internal floating roof, or both, the permittee shall repair the items before filling the storage vessel.

[Authority for term: [OAC rule 3745-77-07(C)(1)]

3. For vessels equipped with a liquid-mounted or mechanical shoe primary seal, visually inspect the internal floating roof and the primary seal or the secondary seal (if one is in service) through manholes and roof hatches on the fixed roof at least once every 12 months after initial fill. If the internal floating roof is not resting on the surface of the VOL inside the storage vessel, or there is liquid accumulated on the roof, or the seal is detached, or there are holes or tears in the seal fabric, the permittee shall repair the items or empty and remove the storage vessel from service within 45 days. If a failure that is detected during inspections required in this paragraph cannot be repaired within 45 days and if the vessel cannot be emptied within 45 days, a 30-day extension may be requested from the Toledo Division of Environmental Services in the inspection report required in the reporting requirements, section A.IV.1. Such a request for an extension must document that alternate storage capacity is unavailable and specify a schedule of actions the company will take that will assure that the control equipment will be repaired or the vessel will be emptied as soon as possible.

[Authority for term: [OAC rule 3745-77-07(C)(1)]

4. For vessels equipped with a double-seal system, the permittee shall visually inspect the vessel as specified in section A.III.3. of the monitoring and record keeping requirements.

[Authority for term: [OAC rule 3745-77-07(C)(1)]

5. Visually inspect the internal floating roof, the primary seal, the secondary seal, gaskets, slotted membranes and sleeve seals (if any) each time the storage vessel is emptied and degassed.

If the internal floating roof has defects, the primary seal has holes, tears, or other openings in the seal or the seal fabric, or the secondary seal has holes, tears, or other openings in the seal or the seal fabric, or the gaskets no longer close off the liquid surfaces from the atmosphere, or the slotted membrane has more than 10 percent open area, the permittee shall repair the items as necessary so that none of the conditions specified in this paragraph exist before refilling the storage vessel with VOL. In no event shall inspections conducted in accordance with this provision occur at intervals greater than 10 years.

[Authority for term: [OAC rule 3745-77-07(C)(1)]

### III. Monitoring and/or Record Keeping Requirements (continued)

6. Records must be kept of each inspection performed. Each record shall identify the storage vessel on which the inspection was performed, the date the vessel was inspected and the observed condition of each component of the control equipment (seals, internal floating roof, and fittings).

[Authority for term: [OAC rule 3745-77-07(C)(1)]]

7. The permittee shall keep readily accessible records showing the dimension of the storage vessel and an analysis showing the capacity of the storage vessel.

[Authority for term: [OAC rule 3745-77-07(C)(1)]]

### IV. Reporting Requirements

1. If any of the conditions described in the monitoring and record keeping requirements, in section A.III.2, are detected during the annual visual inspection, a report shall be submitted to the Toledo Division of Environmental Services within 30 days of the inspection. Each report shall identify the storage vessel, the nature of the defects, and the date the storage vessel was emptied or the nature of and date the repair was made.

[Authority for term: [OAC rule 3745-77-07(C)(1)]]

2. Notify the Toledo Division of Environmental Services in writing at least 30 days prior to filling or refilling of each storage vessel for which an internal inspection has been required to afford Toledo Division of Environmental Services the opportunity to have an observer present.

If the inspection is not planned and the permittee could not have known about the inspection 30 days in advance of refilling the tank, the Toledo Division of Environmental Services shall be notified at least 7 days prior to the refilling of the storage vessel by telephone and immediately followed by written documentation demonstrating why the inspection was unplanned.

Alternatively, this notification including the written documentation may be made in writing and sent by express mail so that it is received by the Toledo Division of Environmental Services at least 7 days prior to the refilling.

[Authority for term: [OAC rule 3745-77-07(C)(1)]]

### V. Testing Requirements

**None**

### VI. Miscellaneous Requirements

**None**

**B. State Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
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**2. Additional Terms and Conditions**

None

**II. Operational Restrictions**

None

**III. Monitoring and/or Record Keeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

**VI. Miscellaneous Requirements**

None

### Part III - Terms and Conditions for Emissions Units

**Emissions Unit ID:** Tank #8 (T003)

**Activity Description:** Above ground internal floating roof storage tank.

#### A. State and Federally Enforceable Section

##### I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
internal floating roof storage tank with a capacity of 575,238 gallons	OAC rule 3745-21-09(L)	See A.I.2.a and A.I.2.b below.
	40 CFR Part 63, Subpart R	See A.I.2.c and A.I.2.d below.

##### 2. Additional Terms and Conditions

- 2.a The permittee shall insure that the automatic bleeder vents are closed at all times except when the roof is floated off or landed on the roof leg supports. The rim vents, if provided, shall be set to open when the roof is being floated off the roof leg supports or shall be at the manufacturer's recommended setting.
- 2.b The permittee shall equip all openings, except stub drains, with a cover, seal or lid, which shall be in a closed position at all times except when in actual use for tank gauging or sampling.
- 2.c The permittee of the storage vessel shall equip each storage vessel with a fixed roof in combination with an internal floating roof meeting the following specifications:
  - i. The internal floating roof shall rest or float on the liquid surface (but not necessarily in complete contact with it) inside a storage vessel that has a fixed roof. The internal floating roof shall be floating on the liquid surface at all times, except during initial fill and during those intervals when the storage vessel is completely emptied or subsequently emptied and refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible.
  - ii. The internal floating roof shall be equipped with one of the following closure devices between the wall of the storage vessel and the edge of the internal floating roof:
    - (a) a foam-filled or liquid-filled seal mounted in contact with the liquid (liquid-mounted seal) (a liquid-mounted seal means a foam-filled or liquid-filled seal mounted in contact with the liquid between the wall of the storage vessel and the floating roof continuously around the circumference of the tank); or
    - (b) a mechanical shoe seal (A mechanical shoe seal is a metal sheet held vertically against the wall of the storage vessel by springs or weighted levers and is connected by braces to the floating roof. A flexible coated fabric (envelope) spans the annular space between the metal sheet and the floating roof.); or
    - (c) two seals mounted one above the other so that each forms a continuous closure that completely covers the space between the wall of the storage vessel and the edge of the internal floating roof (the lower seal may be vapor-mounted, but both must be continuous).

## 2. Additional Terms and Conditions (continued)

iii. Each opening in a noncontact internal floating roof except for automatic bleeder vents (vacuum breaker vents) and the rim space vents is to provide a projection below the liquid surface.

### 2.d [63.620(g)]

Each permittee subject to the provisions of 40 CFR 63, subpart R, that is also subject to applicable provisions of 40 CFR part 60, subpart Kb, shall comply only with the provisions in each subpart that contain the most stringent control requirements for that facility.

## II. Operational Restrictions

None

## III. Monitoring and/or Record Keeping Requirements

1. The permittee shall maintain records of the following information:

a. the types of petroleum liquids stored in the tank; and

b. the maximum true vapor pressure (in pounds per square inch absolute), as stored, of each liquid that has a maximum true vapor pressure greater than 1.0 pound per square inch absolute.

[Authority for term: [OAC rule 3745-77-07(C)(1)]

2. Visually inspect the internal floating roof, the primary seal, and the secondary seal (if one is in service), prior to filling the storage vessel with VOL. If there are holes, tears, or other openings in the primary seal, the secondary seal, or the seal fabric or defects in the internal floating roof, or both, the permittee shall repair the items before filling the storage vessel.

[Authority for term: [OAC rule 3745-77-07(C)(1)]

3. For vessels equipped with a liquid-mounted or mechanical shoe primary seal, visually inspect the internal floating roof and the primary seal or the secondary seal (if one is in service) through manholes and roof hatches on the fixed roof at least once every 12 months after initial fill. If the internal floating roof is not resting on the surface of the VOL inside the storage vessel, or there is liquid accumulated on the roof, or the seal is detached, or there are holes or tears in the seal fabric, the permittee shall repair the items or empty and remove the storage vessel from service within 45 days. If a failure that is detected during inspections required in this paragraph cannot be repaired within 45 days and if the vessel cannot be emptied within 45 days, a 30-day extension may be requested from the Toledo Division of Environmental Services in the inspection report required in the reporting requirements, section A.IV.1. Such a request for an extension must document that alternate storage capacity is unavailable and specify a schedule of actions the company will take that will assure that the control equipment will be repaired or the vessel will be emptied as soon as possible.

[Authority for term: [OAC rule 3745-77-07(C)(1)]

4. For vessels equipped with a double-seal system, the permittee shall visually inspect the vessel as specified in section A.III.3. of the monitoring and record keeping requirements.

[Authority for term: [OAC rule 3745-77-07(C)(1)]

5. Visually inspect the internal floating roof, the primary seal, the secondary seal, gaskets, slotted membranes and sleeve seals (if any) each time the storage vessel is emptied and degassed.

If the internal floating roof has defects, the primary seal has holes, tears, or other openings in the seal or the seal fabric, or the secondary seal has holes, tears, or other openings in the seal or the seal fabric, or the gaskets no longer close off the liquid surfaces from the atmosphere, or the slotted membrane has more than 10 percent open area, the permittee shall repair the items as necessary so that none of the conditions specified in this paragraph exist before refilling the storage vessel with VOL. In no event shall inspections conducted in accordance with this provision occur at intervals greater than 10 years.

[Authority for term: [OAC rule 3745-77-07(C)(1)]

### III. Monitoring and/or Record Keeping Requirements (continued)

6. Records must be kept of each inspection performed. Each record shall identify the storage vessel on which the inspection was performed, the date the vessel was inspected and the observed condition of each component of the control equipment (seals, internal floating roof, and fittings).

[Authority for term: [OAC rule 3745-77-07(C)(1)]]

7. The permittee shall keep readily accessible records showing the dimension of the storage vessel and an analysis showing the capacity of the storage vessel.

### IV. Reporting Requirements

1. If any of the conditions described in the monitoring and record keeping requirements, in section A.III.2, are detected during the annual visual inspection, a report shall be submitted to the Toledo Division of Environmental Services within 30 days of the inspection. Each report shall identify the storage vessel, the nature of the defects, and the date the storage vessel was emptied or the nature of and date the repair was made.

[Authority for term: [OAC rule 3745-77-07(C)(1)]]

2. Notify the Toledo Division of Environmental Services in writing at least 30 days prior to filling or refilling of each storage vessel for which an internal inspection has been required to afford Toledo Division of Environmental Services the opportunity to have an observer present.

If the inspection is not planned and the permittee could not have known about the inspection 30 days in advance of refilling the tank, the Toledo Division of Environmental Services shall be notified at least 7 days prior to the refilling of the storage vessel by telephone and immediately followed by written documentation demonstrating why the inspection was unplanned.

Alternatively, this notification including the written documentation may be made in writing and sent by express mail so that it is received by Toledo Division of Environmental Services at least 7 days prior to the refilling.

[Authority for term: [OAC rule 3745-77-07(C)(1)]]

### V. Testing Requirements

**None**

### VI. Miscellaneous Requirements

**None**

**B. State Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
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**2. Additional Terms and Conditions**

None

**II. Operational Restrictions**

None

**III. Monitoring and/or Record Keeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

**VI. Miscellaneous Requirements**

None

### Part III - Terms and Conditions for Emissions Units

**Emissions Unit ID:** Tank #14 (T009)

**Activity Description:** Above ground internal floating roof storage tank.

#### A. State and Federally Enforceable Section

##### I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
internal floating roof storage tank with a capacity of 365,595 gallons	OAC rule 3745-21-09(L)	See A.I.2.a and A.I.2.b below.
	40 CFR Part 63, Subpart R	See A.I.2.c and A.I.2.d below.

##### 2. Additional Terms and Conditions

- 2.a The permittee shall insure that the automatic bleeder vents are closed at all times except when the roof is floated off or landed on the roof leg supports. The rim vents, if provided, shall be set to open when the roof is being floated off the roof leg supports or shall be at the manufacturer's recommended setting.
- 2.b The permittee shall equip all openings, except stub drains, are with a cover, seal or lid, which shall be in a closed position at all times except when in actual use for tank gauging or sampling.
- 2.c The permittee of the storage vessel shall equip each storage vessel with a fixed roof in combination with an internal floating roof meeting the following specifications:
  - i. The internal floating roof shall rest or float on the liquid surface (but not necessarily in complete contact with it) inside a storage vessel that has a fixed roof. The internal floating roof shall be floating on the liquid surface at all times, except during initial fill and during those intervals when the storage vessel is completely emptied or subsequently emptied and refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible.
  - ii. The internal floating roof shall be equipped with one of the following closure devices between the wall of the storage vessel and the edge of the internal floating roof:
    - (a) a foam-filled or liquid-filled seal mounted in contact with the liquid (liquid-mounted seal) (a liquid-mounted seal means a foam-filled or liquid-filled seal mounted in contact with the liquid between the wall of the storage vessel and the floating roof continuously around the circumference of the tank); or
    - (b) a mechanical shoe seal (A mechanical shoe seal is a metal sheet held vertically against the wall of the storage vessel by springs or weighted levers and is connected by braces to the floating roof. A flexible coated fabric (envelope) spans the annular space between the metal sheet and the floating roof.); or
    - (c) two seals mounted one above the other so that each forms a continuous closure that completely covers the space between the wall of the storage vessel and the edge of the internal floating roof (the lower seal may be vapor-mounted, but both must be continuous).

## 2. Additional Terms and Conditions (continued)

iii. Each opening in a noncontact internal floating roof except for automatic bleeder vents (vacuum breaker vents) and the rim space vents is to provide a projection below the liquid surface.

### 2.d [63.620(g)]

Each permittee subject to the provisions of 40 CFR 63, subpart R, that is also subject to applicable provisions of 40 CFR part 60, subpart Kb, shall comply only with the provisions in each subpart that contain the most stringent control requirements for that facility.

## II. Operational Restrictions

None

## III. Monitoring and/or Record Keeping Requirements

1. The permittee shall maintain records of the following information:

a. the types of petroleum liquids stored in the tank; and

b. the maximum true vapor pressure (in pounds per square inch absolute), as stored, of each liquid that has a maximum true vapor pressure greater than 1.0 pound per square inch absolute.

[Authority for term: [OAC rule 3745-77-07(C)(1)]

2. Visually inspect the internal floating roof, the primary seal, and the secondary seal (if one is in service), prior to filling the storage vessel with VOL. If there are holes, tears, or other openings in the primary seal, the secondary seal, or the seal fabric or defects in the internal floating roof, or both, the permittee shall repair the items before filling the storage vessel.

[Authority for term: [OAC rule 3745-77-07(C)(1)]

3. For vessels equipped with a liquid-mounted or mechanical shoe primary seal, visually inspect the internal floating roof and the primary seal or the secondary seal (if one is in service) through manholes and roof hatches on the fixed roof at least once every 12 months after initial fill. If the internal floating roof is not resting on the surface of the VOL inside the storage vessel, or there is liquid accumulated on the roof, or the seal is detached, or there are holes or tears in the seal fabric, the permittee shall repair the items or empty and remove the storage vessel from service within 45 days. If a failure that is detected during inspections required in this paragraph cannot be repaired within 45 days and if the vessel cannot be emptied within 45 days, a 30-day extension may be requested from the Toledo Division of Environmental Services in the inspection report required in the reporting requirements, section A.IV.1. Such a request for an extension must document that alternate storage capacity is unavailable and specify a schedule of actions the company will take that will assure that the control equipment will be repaired or the vessel will be emptied as soon as possible.

[Authority for term: [OAC rule 3745-77-07(C)(1)]

4. For vessels equipped with a double-seal system, the permittee shall visually inspect the vessel as specified in section A.III.3. of the monitoring and record keeping requirements.

[Authority for term: [OAC rule 3745-77-07(C)(1)]

5. Visually inspect the internal floating roof, the primary seal, the secondary seal, gaskets, slotted membranes and sleeve seals (if any) each time the storage vessel is emptied and degassed.

If the internal floating roof has defects, the primary seal has holes, tears, or other openings in the seal or the seal fabric, or the secondary seal has holes, tears, or other openings in the seal or the seal fabric, or the gaskets no longer close off the liquid surfaces from the atmosphere, or the slotted membrane has more than 10 percent open area, the permittee shall repair the items as necessary so that none of the conditions specified in this paragraph exist before refilling the storage vessel with VOL. In no event shall inspections conducted in accordance with this provision occur at intervals greater than 10 years.

[Authority for term: [OAC rule 3745-77-07(C)(1)]

### III. Monitoring and/or Record Keeping Requirements (continued)

6. Records must be kept of each inspection performed. Each record shall identify the storage vessel on which the inspection was performed, the date the vessel was inspected and the observed condition of each component of the control equipment (seals, internal floating roof, and fittings).

[Authority for term: [OAC rule 3745-77-07(C)(1)]]

7. The permittee shall keep readily accessible records showing the dimension of the storage vessel and an analysis showing the capacity of the storage vessel.

[Authority for term: [OAC rule 3745-77-07(C)(1)]]

### IV. Reporting Requirements

1. If any of the conditions described in the monitoring and record keeping requirements, section A.III.2, are detected during the annual visual inspection, a report shall be submitted to the Toledo Division of Environmental Services within 30 days of the inspection. Each report shall identify the storage vessel, the nature of the defects, and the date the storage vessel was emptied or the nature of and date the repair was made.

[Authority for term: [OAC rule 3745-77-07(C)(1)]]

2. Notify the Toledo Division of Environmental Services in writing at least 30 days prior to filling or refilling of each storage vessel for which an internal inspection has been required to afford the Toledo Division of Environmental Services the opportunity to have an observer present.

If the inspection is not planned and the permittee could not have known about the inspection 30 days in advance of refilling the tank, the Toledo Division of Environmental Services shall be notified at least 7 days prior to the refilling of the storage vessel by telephone and immediately followed by written documentation demonstrating why the inspection was unplanned.

Alternatively, this notification including the written documentation may be made in writing and sent by express mail so that it is received by the Toledo Division of Environmental Services at least 7 days prior to the refilling.

[Authority for term: [OAC rule 3745-77-07(C)(1)]]

### V. Testing Requirements

**None**

### VI. Miscellaneous Requirements

**None**

**B. State Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
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**2. Additional Terms and Conditions**

None

**II. Operational Restrictions**

None

**III. Monitoring and/or Record Keeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

**VI. Miscellaneous Requirements**

None

### Part III - Terms and Conditions for Emissions Units

**Emissions Unit ID:** Tank #9 (T011)

**Activity Description:** Above ground internal floating roof storage tank.

#### A. State and Federally Enforceable Section

##### I. Applicable Emissions Limitations and/or Control Requirements

- The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
215,712 gallon internal floating roof tank (stores xylene or gasoline), currently with a single mechanical seal	OAC rule 3745-31-05 (PTI 04-01435)	0.46 tpy of xylene
	OAC rule 3745-21-09(L)	3.23 tpy of volatile organic compounds (VOC)
	when storing xylene: 40 CFR Part 63, Subpart F	See A.II.1 and A.II.2 below.
	40 CFR 63.119, Subpart G when storing gasoline: 40 CFR 63, subpart R	See A.I.2.a below. See A.III.1 below. See A.I.2.b., 2.c. and A.III

##### 2. Additional Terms and Conditions

- In accordance with 40 CFR 63.100(a) and 63.110(a), emissions units subject to 40 CFR Part 63, Subpart F, are also subject to 40 CFR Part 63, Subpart G and the appropriate sections of 40 CFR Part 63, Subpart A.
- The permittee shall follow the requirements of 40 CFR 63, subpart R when storing gasoline [see sections A.III, A.IV. and A.V.].
- [63.620(g)]  
Each permittee subject to the provisions of 40 CFR 63, subpart R, that is also subject to applicable provisions of 40 CFR part 60, subpart Kb, shall comply only with the provisions in each subpart that contain the most stringent control requirements for that facility.

##### II. Operational Restrictions

- [OAC rule 3745-21-09(L)]  
The permittee shall ensure that the automatic bleeder vents are closed at all times except when the roof is floated off or landed on the roof leg supports. The rim vents, if provided, shall be set to open when the roof is being floated off the roof leg supports or shall be at the manufacturer's recommended setting.
- [OAC rule 3745-21-09(L)]  
The permittee shall ensure all openings, except stub drains, are equipped with a cover, seal or lid, which shall be in a closed position at all times except when in actual use for tank gauging or sampling.

### III. Monitoring and/or Record Keeping Requirements

1. The permittee shall maintain a record of the following information for the life of this storage vessel:
  - a. the dimensions of the storage vessel; and
  - b. the capacity of the storage vessel.

[Authority for term: [OAC rule 3745-77-07(C)(1) and PTI 04-01435]

2. The permittee shall maintain monthly records of the following information:
  - a. the types of petroleum liquids stored in the tank;
  - b. the maximum true vapor pressure (in pounds per square inch absolute), as stored, of each liquid that has a maximum true vapor pressure greater than 1.0 pound per square inch absolute; and
  - c. the throughput of each stored material.

[Authority for term: [OAC rule 3745-77-07(C)(1) and PTI 04-01435]

3. For vessels equipped with a liquid-mounted or mechanical shoe primary seal, visually inspect the internal floating roof and the primary seal or the secondary seal (if one is in service) through manholes and roof hatches on the fixed roof at least once every 12 months after initial fill. If the internal floating roof is not resting on the surface of the material inside the storage vessel, or there is liquid accumulated on the roof, or the seal is detached, or there are holes or tears in the seal fabric, the permittee shall repair the items or empty and remove the storage vessel from service within 45 days. If a failure that is detected during inspections required in this paragraph cannot be repaired within 45 days and if the vessel cannot be emptied within 45 days, a 30-day extension may be requested from the Toledo Division of Environmental Services. Such a request for an extension must document that alternate storage capacity is unavailable and specify a schedule of actions the company will take that will assure that the control equipment will be repaired or the vessel will be emptied as soon as possible.

[Authority for term: [OAC rule 3745-77-07(C)(1) and PTI 04-01435]

4. WHEN STORING GASOLINE, THE FOLLOWING APPLIES:  
[63.423] STANDARDS: Storage Vessels - 40 CFR 63, subpart R
  - 4.a. [63.423(a)]  
The permittee shall equip each gasoline storage vessel according to the requirements in 60.112b(a)(1) through (4) [see section A.III.], except for the requirements in 60.112b(a)(1)(iv) through (ix) and 60.112b(a)(2)(ii).
  - 4.b. [63.423(c)]  
Each gasoline storage vessel at existing bulk gasoline terminals and pipeline breakout stations shall be in compliance with the requirements in 63.423(a) [see above] upon startup.
5. [63.424] STANDARDS: EQUIPMENT LEAKS - 40 CFR 63, subpart R
  - 5.a. [63.424(a)]  
The permittee shall perform a monthly leak inspection of all equipment in gasoline service. For this inspection, detection methods incorporating sight, sound, and smell are acceptable. Each piece of equipment shall be inspected during the loading of a gasoline cargo tank.
  - 5.b. [63.424(b)]  
A log book shall be used and shall be signed by the owner or operator at the completion of each inspection. A section of the log shall contain a list, summary description, or diagram(s) showing the location of all equipment in gasoline service at the facility.

### III. Monitoring and/or Record Keeping Requirements (continued)

- 5.c.** [63.424(c)]  
Each detection of a liquid or vapor leak shall be recorded in the log book. When a leak is detected, an initial attempt at repair shall be made as soon as practicable, but no later than 5 calendar days after the leak is detected. Repair or replacement of leaking equipment shall be completed within 15 calendar days after detection of each leak, except as provided in paragraph (d) of this section [see below].
- 5.d.** [63.424(d)]  
Delay of repair of leaking equipment will be allowed upon a demonstration to the Administrator that repair within 15 days is not feasible. The permittee shall provide the reason(s) a delay is needed and the date by which each repair is expected to be completed.
- 5.e.** [63.424(e)]  
Initial compliance with the requirements in paragraphs (a) through (d) of this section [see above] shall be achieved upon startup.
- 5.f.** [63.424(f)]  
As an alternative to compliance with the provisions in paragraphs (a) through (d) of this section [see above], the permittee may implement an instrument leak monitoring program that has been demonstrated to the Administrator as at least equivalent.
- 5.g.** [63.424(g)]  
The permittee shall not allow gasoline to be handled in a manner that would result in vapor releases to the atmosphere for extended periods of time. Measures to be taken include, but are not limited to, the following:
- i. [63.424(g)(1)]  
Minimize gasoline spills;
  - ii. [63.424(g)(2)]  
Clean up spills as expeditiously as practicable;
  - iii. [63.424(g)(3)]  
Cover all open gasoline containers with a gasketed seal when not in use;
  - iv. [63.424(g)(4)]  
Minimize gasoline sent to open waste collection systems that collect and transport gasoline to reclamation and recycling devices, such as oil/water separators.
- 6.** [63.427(c)] CONTINUOUS MONITORING - 40 CFR 63, subpart R  
Each permittee of gasoline storage vessels subject to the provisions of 63.423 shall comply with the monitoring requirements in 40 CFR 60.116b [see section A.III.], except records shall be kept for at least 5 years.
- 7.** [63.428] RECORDKEEPING - 40 CFR 63, subpart R
- 7.a.** [63.428(a)]  
The initial notifications required for existing affected sources under 40 CFR 63.9(b)(2) shall be submitted by 1 year after an affected source becomes subject to the provisions of this subpart.
- 7.b.** [63.428(d)]  
Each permittee of gasoline storage vessel shall keep records and furnish reports as specified in 60.115b [see sections A.III. and A.IV.] of this chapter, except records shall be kept for at least 5 years.

### III. Monitoring and/or Record Keeping Requirements (continued)

**7.c.** [63.428(e)]

The permittee complying with the provisions of 63.424(a) through (d) (equipment leaks) [see section A.III.] shall record the following information in the log book for each leak that is detected:

i. [63.428(e)(1)]

The equipment type and identification number;

ii. [[63.428(e)(2)]

The nature of the leak (i.e., vapor or liquid) and the method of detection (i.e., sight, sound, or smell);

iii. [63.428(e)(3)]

The date the leak was detected and the date of each attempt to repair the leak;

iv. [63.428(e)(4)]

Repair methods applied in each attempt to repair the leak;

v. [63.428(e)(5)]

"Repair delayed" and the reason for the delay if the leak is not repaired within 15 calendar days after discovery of the leak;

vi. [63.428(e)(6)]

The expected date of successful repair of the leak if the leak is not repaired within 15 days; and

vii. [63.428(e)(7)]

The date of successful repair of the leak.

**8.** REFERENCED BY 40 CFR 63, subpart R  
[60.112b] STANDARD for VOC's - 40 CFR 60, subpart Kb

**8.a.** [60.112b(a)]

The permittee of each storage vessel either with a design capacity greater than or equal to 151 m<sup>3</sup> containing a VOL that, as stored, has a maximum true vapor pressure equal to or greater than 5.2 kPa but less than 76.6 kPa shall equip each storage vessel with one of the following:

i. [60.112b(a)(1)]

A fixed roof in combination with an internal floating roof meeting the following specifications:

(a) [60.112b(a)(1)(i)]

The internal floating roof shall rest or float on the liquid surface (but not necessarily in complete contact with it) inside a storage vessel that has a fixed roof. The internal floating roof shall be floating on the liquid surface at all times, except during initial fill and during those intervals when the storage vessel is completely emptied or subsequently emptied and refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible.

### III. Monitoring and/or Record Keeping Requirements (continued)

i. (cont)

(b) [60.112b(a)(1)(ii)]

Each internal floating roof shall be equipped with one of the following closure devices between the wall of the storage vessel and the edge of the internal floating roof:

(i) [60.112b(a)(1)(ii)(A)]

A foam-or liquid-filled seal mounted in contact with the liquid (liquid-mounted seal). A liquid-mounted seal means a foam-or liquid-filled seal mounted in contact with the liquid between the wall of the storage vessel and the floating roof continuously around the circumference of the tank.

(ii) [60.112b(a)(1)(ii)(B)]

Two seals mounted one above the other so that each forms a continuous closure that completely covers the space between the wall of the storage vessel and the edge of the internal floating roof. The lower seal may be vapor-mounted, but both must be continuous.

(iii) [60.112b(a)(1)(ii)(C)]

A mechanical shoe seal. A mechanical shoe seal is a metal sheet held vertically against the wall of the storage vessel by springs or weighted levers and is connected by braces to the floating roof. A flexible coated fabric (envelope) spans the annular space between the metal sheet and the floating roof.

(c) [60.112b(a)(1)(iii)]

Each opening in a noncontact internal floating roof except for automatic bleeder vents (vacuum breaker vents) and the rim space vents is to provide a projection below the liquid surface.

ii. [60.112b(a)(3)]

A closed vent system and control device meeting the following specifications:

(a) [60.112b(a)(3)(i)]

The closed vent system shall be designed to collect all VOC vapors and gases discharged from the storage vessel and operated with no detectable emissions as indicated by an instrument reading of less than 500 ppm above background and visual inspections, as determined in part 60, subpart VV, 60.485(b).

(b) [60.112b(a)(3)(ii)]

The control device shall be designed and operated to reduce inlet VOC emissions by 95 percent or greater. If a flare is used as the control device, it shall meet the specifications described in the general control device requirements (40 CFR 60.18) of the General Provisions.

iii, [60.112b(a)(4)]

A system equivalent to those described in paragraphs (a)(1) or (a)(3) of this section [see above] as provided in 40 CFR 60.114b of this subpart.

**9. REFERENCED BY 40 CFR 63, subpart R (63.425(d)-see section A.V.)  
[60.113b] MONITORING PROCEDURES - 40 CFR 60, subpart Kb**

The permittee of each storage vessel as specified in 60.112b(a) [see section A.III.] shall meet the requirements of [60.113b(a) or (c) of this section [see below]. The applicable paragraph for a particular storage vessel depends on the control equipment installed to meet the requirements of 60.112b [see section A.III].

### III. Monitoring and/or Record Keeping Requirements (continued)

**9.a.** [60.113b(a)]

After installing the control equipment required to meet 60.112b(a)(1) (permanently affixed roof and internal floating roof), each permittee shall:

i. [60.113b(a)(1)]

Visually inspect the internal floating roof, the primary seal, and the secondary seal (if one is in service), prior to filling the storage vessel with VOL. If there are holes, tears, or other openings in the primary seal, the secondary seal, or the seal fabric or defects in the internal floating roof, or both, the owner or operator shall repair the items before filling the storage vessel.

ii. [60.113b(a)(2)]

For Vessels equipped with a liquid-mounted or mechanical shoe primary seal, visually inspect the internal floating roof and the primary seal or the secondary seal (if one is in service) through manholes and roof hatches on the fixed roof at least once every 12 months after initial fill. If the internal floating roof is not resting on the surface of the VOL inside the storage vessel, or there is liquid accumulated on the roof, or the seal is detached, or there are holes or tears in the seal fabric, the owner or operator shall repair the items or empty and remove the storage vessel from service within 45 days. If a failure that is detected during inspections required in this paragraph cannot be repaired within 45 days and if the vessel cannot be emptied within 45 days, a 30-day extension may be requested from the Toledo Division of Environmental Services in the inspection report required in 60.115b(a)(3) [see section A.IV.]. Such a request for an extension must document that alternate storage capacity is unavailable and specify a schedule of actions the company will take that will assure that the control equipment will be repaired or the vessel will be emptied as soon as possible.

iii. [60.113b(a)(3)]

For vessels equipped with a double-seal system as specified in 60.112b(a)(1)(ii)(B) [see section A.III.]:

(a) [60.113b(a)(3)(i)]

Visually inspect the vessel as specified in paragraph (a)(4) [see below] of this section at least every 5 years; or

(b) [60.113b(a)(3)(ii)]

Visually inspect the vessel as specified in paragraph (a)(2) [see above] of this section.

iv. [60.113b(a)(4)]

Visually inspect the internal floating roof, the primary seal, the secondary seal (if one is in service), gaskets, slotted membranes and sleeve seals (if any) each time the storage vessel is emptied and degassed. If the internal floating roof has defects, the primary seal has holes, tears, or other openings in the seal or the seal fabric, or the secondary seal has holes, tears, or other openings in the seal or the seal fabric, or the gaskets no longer close off the liquid surfaces from the atmosphere, or the slotted membrane has more than 10 percent open area, the owner or operator shall repair the items as necessary so that none of the conditions specified in this paragraph exist before refilling the storage vessel with VOL. In no event shall inspections conducted in accordance with this provision occur at intervals greater than 10 years in the case of vessels conducting the annual visual inspection as specified in paragraphs (a)(2) and (a)(3)(ii) [see above] of this section and at intervals no greater than 5 years in the case of vessels specified in paragraph (a)(3)(i) [see above] of this section.

**10.** [60.115b] RECORDKEEPING REQUIREMENTS - 40 CFR 60, subpart Kb

**10.a.** [60.115b(a)]

The permittee of each storage vessel as specified in 60.112b(a) [see section A.III.] shall keep records and furnish reports as required by paragraphs (a) or (c) of this section depending upon the control equipment installed to meet the requirements of 60.112b [see section A.III.]. The permittee shall keep copies of all reports and records required by this section, except for the record required by (c)(1) [see section A.III.], for at least 5 years (as required by Part I of this TV permit). The record required by (c)(1) will be kept for the life of the control equipment.

i. [60.115b(a)(2)]

Keep a record of each inspection performed as required by 60.113b(a)(1), (a)(2), (a)(3), and (a)(4) [see section A.III.]. Each record shall identify the storage vessel on which the inspection was performed and shall contain the date the vessel was inspected and the observed condition of each component of the control equipment (seals, internal floating roof, and fittings).

### III. Monitoring and/or Record Keeping Requirements (continued)

11. [60.116b] MONITORING REQUIREMENTS - 40 CFR 60, subpart Kb
- 11.a. [60.116b(a)]  
The permittee shall keep copies of all records required by this section, except for the record required by paragraph (b) of this section [see below], for at least 5 years (as required by Part I of this TV permit). The record required by paragraph (b) of this section will be kept for the life of the source.
- 11.b. [60.116b(b)]  
The permittee of each storage vessel shall keep readily accessible records showing the dimension of the storage vessel and an analysis showing the capacity of the storage vessel.
- 11.c. [60.116b(c)]  
Except as provided in (g) of this section [see below], the permittee shall maintain a record of the VOL stored, the period of storage, and the maximum true vapor pressure of that VOL during the respective storage period.
- 11.d. [60.116b(e)]  
Available data on the storage temperature may be used to determine the maximum true vapor pressure as determined below.
- i. [60.116b(e)(1)]  
For vessels operated above or below ambient temperatures, the maximum true vapor pressure is calculated based upon the highest expected calendar-month average of the storage temperature. For vessels operated at ambient temperatures, the maximum true vapor pressure is calculated based upon the maximum local monthly average ambient temperature as reported by the National Weather Service.
- ii. [60.116b(e)(2)]  
For crude oil or refined petroleum products the vapor pressure may be obtained by the following:
- (a) [60.116b(e)(2)(i)]  
Available data on the Reid vapor pressure and the maximum expected storage temperature based on the highest expected calendar-month average temperature of the stored product may be used to determine the maximum true vapor pressure from nomographs contained in API Bulletin 2517 (incorporated by reference—see 40 CFR 60.17), unless the Administrator specifically requests that the liquid be sampled, the actual storage temperature determined, and the Reid vapor pressure determined from the sample(s).
- (b) [60.116b(e)(2)(ii)]  
The true vapor pressure of each type of crude oil with a Reid vapor pressure less than 13.8 kPa or with physical properties that preclude determination by the recommended method is to be determined from available data and recorded if the estimated maximum true vapor pressure is greater than 3.5 kPa.
- iii. [60.116b(e)(3)]  
For other liquids, the vapor pressure:
- (a) [60.116b(e)(3)(i)]  
May be obtained from standard reference texts, or
- (b) [60.116b(e)(3)(ii)]  
Determined by ASTM D2879-83, 96, or 97 (incorporated by reference—see 40 CFR 60.17); or
- (c) [60.116b(e)(3)(iii)]  
Measured by an appropriate method approved by the Administrator; or
- (d) [60.116b(e)(3)(iv)]  
Calculated by an appropriate method approved by the Administrator.

### IV. Reporting Requirements

1. The permittee shall submit an annual emission report which specifies the total xylene and VOC emissions, in tons, from this emission unit for the previous calendar year. Each report shall be submitted by April 15th of each year.

[Authority for term: [OAC rule 3745-77-07(C)(1) and PTI 04-01435]

2. REPORTS REQUIRED WHEN STORING GASOLINE  
[63.428] REPORTS - 40 CFR 63, subpart R

#### **IV. Reporting Requirements (continued)**

**2.a.** [63.428(f) and (f)(2)]

Each permittee subject to the provisions of 63.424 (equipment leaks) [see section A.III.] shall report to the Toledo Division of Environmental Services a description of the types, identification numbers, and locations of all equipment in gasoline service. For facilities electing to implement an instrument program under 63.424(f), the report shall contain a full description of the program.

In the case of new sources that did not have an initial startup date before the effective date, the report shall be submitted with the application for approval of construction, as described in 40 CFR 63.5(d).

**2.b.** [63.428(g)]

The permittee shall include in a semiannual report to the Administrator the following information:

i. [63.428(g)(2)]

Periodic reports required for 63.428(d) [see section A.III.]; and

ii. [63.428(g)(3)]

The number of equipment leaks not repaired within 5 days after detection.

**2.c.** [63.428(h)]

The permittee shall include in the excess emissions report to the Administrator required in accordance with 40 CFR 63.10(e)(3), whether or not a CMS is installed at the facility. The following occurrences are excess emissions events under this subpart, and the following information shall be included in the excess emissions report, as applicable:

i. [63.428(h)(4)]

For each occurrence of an equipment leak for which no repair attempt was made within 5 days or for which repair was not completed within 15 days after detection:

(a) [63.428(h)(4)(i)]

The date on which the leak was detected;

(b) [63.428(h)(4)(ii)]

The date of each attempt to repair the leak;

(c) [63.428(h)(4)(iii)]

The reasons for the delay of repair; and

(d) [63.428(h)(4)(iv)]

The date of successful repair.

**3.** REPORTS REQUIRED WHEN STORING GASOLINE

[60.113b(a)(5)] 40 CFR 60, subpart Kb

Notify the Toledo Division of Environmental Services in writing at least 30 days prior to the filling or refilling of each storage vessel for which an inspection is required by 40 CFR 60.113b, paragraphs (a)(1) and (a)(4) [see section A.III.] to afford the Toledo Division of Environmental Services the opportunity to have an observer present. If the inspection required by 60.113b (a)(4) [see section A.III.] is not planned and the permittee could not have known about the inspection 30 days in advance or refilling the tank, the permittee shall notify the Toledo Division of Environmental Services at least 7 days prior to the refilling of the storage vessel.

Notification shall be made by telephone immediately followed by written documentation demonstrating why the inspection was unplanned. Alternatively, this notification including the written documentation may be made in writing and sent by express mail so that it is received by the Toledo Division of Environmental Services at least 7 days prior to the refilling.

**4.** [60.115b] REPORTING REQUIREMENTS - 40 CFR 60, subpart Kb

#### IV. Reporting Requirements (continued)

**4.a.** [60.115b(a)]

The permittee of each storage vessel as specified in 60.112b(a) [see section A.III.] shall furnish reports as required by paragraphs (a) or (c) of this section depending upon the control equipment installed to meet the requirements of 60.112b [see section A.III.]. The permittee shall keep copies of all reports required by this section for at least 5 years (as required by Part I of this TV permit).

i. [60.115b(a)(1)]

Furnish the Toledo Division of Environmental Services with a report that describes the control equipment and certifies that the control equipment meets the specifications of 60.112b(a)(1) and 60.113b(a)(1) [see section A.III.]. This report shall be an attachment to the notification required by 40 CFR 60.7(a)(3).

ii. [60.115b(a)(3)]

If any of the conditions described in 60.113b(a)(2) [see section A.III.] are detected during the annual visual inspection required by 60.113b(a)(2), a report shall be furnished to the Toledo Division of Environmental Services within 30 days of the inspection. Each report shall identify the storage vessel, the nature of the defects, and the date the storage vessel was emptied or the nature of and date the repair was made.

iii. [60.115b(a)(4)]

After each inspection required by 60.113b(a)(3) [see section A.III.] that finds holes or tears in the seal or seal fabric, or defects in the internal floating roof, or other control equipment defects listed in 60.113b(a)(3)(ii) [see section A.III.], a report shall be furnished to the Toledo Division of Environmental Services within 30 days of the inspection. The report shall identify the storage vessel and the reason it did not meet the specifications of 60.112b(a)(1) or 60.113b(a)(3) [see section A.III.] and list each repair made.

#### V. Testing Requirements

**1.** [Authority for term: [OAC rule 3745-77-07(C)(1) and PTI 04-01435]

Compliance with the emission limitations specified in section A.I.1 of these terms and conditions shall be determined in accordance with the following methods:

**1.a** Emission Limitation:  
0.46 tpy of xylene

Applicable Compliance Method:

Compliance shall be determined through emission calculations using the latest version of TANKS software, and the actual annual throughput and annual average vapor pressure as determined through the record keeping requirement specified in section A.III. Compliance may also be demonstrated through calculations performed in accordance with the most current edition of section 7.1 of AP 42, (currently 9/97).

**1.b** Emission Limitation:  
3.23 tpy of VOC

Applicable Compliance Method:

Compliance shall be determined through emission calculations using the latest version of TANKS software and the actual annual throughput and annual average vapor pressure as determined through the record keeping requirement specified in section A.III.

#### VI. Miscellaneous Requirements

**None**

**B. State Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
215,712 gallon internal floating roof tank (stores xylene or gasoline), currently with a single mechanical seal		

**2. Additional Terms and Conditions**

None

**II. Operational Restrictions**

None

**III. Monitoring and/or Record Keeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

**VI. Miscellaneous Requirements**

None

### Part III - Terms and Conditions for Emissions Units

**Emissions Unit ID:** Tank #6 (T012)

**Activity Description:** Above ground internal floating roof storage tank.

#### A. State and Federally Enforceable Section

##### I. Applicable Emissions Limitations and/or Control Requirements

- The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
215,706 gallon internal floating roof tank (stores toluene or gasoline), currently with a single mechanical seal	OAC rule 3745-31-05 (PTI 04-01435)	0.51 tpy of xylene
	OAC rule 3745-21-09(L)	3.40 tpy of volatile organic compounds (VOC)
	when storing xylene: 40 CFR Part 63, Subpart F	See A.II.1 and A.II.2 below.
	40 CFR 63.119, Subpart G when storing gasoline: 40 CFR 63, subpart R	See A.I.2.a below. See A.III.1 below. See A.I.2.b., 2.c. and A.III

##### 2. Additional Terms and Conditions

- In accordance with 40 CFR 63.100(a) and 63.110(a), emissions units subject to 40 CFR Part 63, Subpart F, are also subject to 40 CFR Part 63, Subpart G and the appropriate sections of 40 CFR Part 63, Subpart A.
- The permittee shall follow the requirements of 40 CFR 63, subpart R when storing gasoline [see sections A.III, A.IV. and A.V.].
- [63.620(g)]  
Each permittee subject to the provisions of 40 CFR 63, subpart R, that is also subject to applicable provisions of 40 CFR part 60, subpart Kb, shall comply only with the provisions in each subpart that contain the most stringent control requirements for that facility.

##### II. Operational Restrictions

- [OAC rule 3745-21-09(L)]  
The permittee shall ensure that the automatic bleeder vents are closed at all times except when the roof is floated off or landed on the roof leg supports. The rim vents, if provided, shall be set to open when the roof is being floated off the roof leg supports or shall be at the manufacturer's recommended setting.
- [OAC rule 3745-21-09(L)]  
The permittee shall ensure all openings, except stub drains, are equipped with a cover, seal or lid, which shall be in a closed position at all times except when in actual use for tank gauging or sampling.

### III. Monitoring and/or Record Keeping Requirements

1. The permittee shall maintain a record of the following information for the life of this storage vessel:
  - a. the dimensions of the storage vessel; and
  - b. the capacity of the storage vessel.

[Authority for term: [OAC rule 3745-77-07(C)(1) and PTI 04-01435]

2. The permittee shall maintain monthly records of the following information:
  - a. the types of petroleum liquids stored in the tank; and
  - b. the maximum true vapor pressure (in pounds per square inch absolute), as stored, of each liquid that has a maximum true vapor pressure greater than 1.0 pound per square inch absolute; and
  - c. the throughput of each stored material.

[Authority for term: [OAC rule 3745-77-07(C)(1) and PTI 04-01435]

3. For vessels equipped with a liquid-mounted or mechanical shoe primary seal, visually inspect the internal floating roof and the primary seal or the secondary seal (if one is in service) through manholes and roof hatches on the fixed roof at least once every 12 months after initial fill. If the internal floating roof is not resting on the surface of the material inside the storage vessel, or there is liquid accumulated on the roof, or the seal is detached, or there are holes or tears in the seal fabric, the permittee shall repair the items or empty and remove the storage vessel from service within 45 days. If a failure that is detected during inspections required in this paragraph cannot be repaired within 45 days and if the vessel cannot be emptied within 45 days, a 30-day extension may be requested from the Toledo Division of Environmental Services. Such a request for an extension must document that alternate storage capacity is unavailable and specify a schedule of actions the company will take that will assure that the control equipment will be repaired or the vessel will be emptied as soon as possible.

[Authority for term: [OAC rule 3745-77-07(C)(1) and PTI 04-01435]

4. WHEN STORING GASOLINE, THE FOLLOWING APPLIES:  
[63.423] STANDARDS: Storage Vessels - 40 CFR 63, subpart R
  - 4.a. [63.423(a)]  
The permittee shall equip each gasoline storage vessel according to the requirements in 60.112b(a)(1) through (4) [see section A.III.], except for the requirements in 60.112b(a)(1)(iv) through (ix) and 60.112b(a)(2)(ii).
  - 4.b. [63.423(c)]  
Each gasoline storage vessel at existing bulk gasoline terminals and pipeline breakout stations shall be in compliance with the requirements in 63.423(a) [see above] upon startup.
5. [63.424] STANDARDS: EQUIPMENT LEAKS - 40 CFR 63, subpart R
  - 5.a. [63.424(a)]  
The permittee shall perform a monthly leak inspection of all equipment in gasoline service. For this inspection, detection methods incorporating sight, sound, and smell are acceptable. Each piece of equipment shall be inspected during the loading of a gasoline cargo tank.
  - 5.b. [63.424(b)]  
A log book shall be used and shall be signed by the owner or operator at the completion of each inspection. A section of the log shall contain a list, summary description, or diagram(s) showing the location of all equipment in gasoline service at the facility.

### III. Monitoring and/or Record Keeping Requirements (continued)

- 5.c.** [63.424(c)]  
Each detection of a liquid or vapor leak shall be recorded in the log book. When a leak is detected, an initial attempt at repair shall be made as soon as practicable, but no later than 5 calendar days after the leak is detected. Repair or replacement of leaking equipment shall be completed within 15 calendar days after detection of each leak, except as provided in paragraph (d) of this section [see below].
- 5.d.** [63.424(d)]  
Delay of repair of leaking equipment will be allowed upon a demonstration to the Administrator that repair within 15 days is not feasible. The permittee shall provide the reason(s) a delay is needed and the date by which each repair is expected to be completed.
- 5.e.** [63.424(e)]  
Initial compliance with the requirements in paragraphs (a) through (d) of this section [see above] shall be achieved upon startup.
- 5.f.** [63.424(f)]  
As an alternative to compliance with the provisions in paragraphs (a) through (d) of this section [see above], the permittee may implement an instrument leak monitoring program that has been demonstrated to the Administrator as at least equivalent.
- 5.g.** [63.424(g)]  
The permittee shall not allow gasoline to be handled in a manner that would result in vapor releases to the atmosphere for extended periods of time. Measures to be taken include, but are not limited to, the following:
- i. [63.424(g)(1)]  
Minimize gasoline spills;
  - ii. [63.424(g)(2)]  
Clean up spills as expeditiously as practicable;
  - iii. [63.424(g)(3)]  
Cover all open gasoline containers with a gasketed seal when not in use;
  - iv. [63.424(g)(4)]  
Minimize gasoline sent to open waste collection systems that collect and transport gasoline to reclamation and recycling devices, such as oil/water separators.
- 6.** [63.427(c)] CONTINUOUS MONITORING - 40 CFR 63, subpart R  
Each permittee of gasoline storage vessels subject to the provisions of 63.423 shall comply with the monitoring requirements in 40 CFR 60.116b [see section A.III.], except records shall be kept for at least 5 years.
- 7.** 63.428] RECORDKEEPING - 40 CFR 63, subpart R
- 7.a.** [63.428(a)]  
The initial notifications required for existing affected sources under 40 CFR 63.9(b)(2) shall be submitted by 1 year after an affected source becomes subject to the provisions of this subpart.
- 7.b.** [63.428(d)]  
Each permittee of gasoline storage vessel shall keep records and furnish reports as specified in 60.115b [see sections A.III. and A.IV.] of this chapter, except records shall be kept for at least 5 years.

### III. Monitoring and/or Record Keeping Requirements (continued)

**7.c.** [63.428(e)]

The permittee complying with the provisions of 63.424(a) through (d) (equipment leaks) [see section A.III.] shall record the following information in the log book for each leak that is detected:

i. [63.428(e)(1)]

The equipment type and identification number;

ii. [[63.428(e)(2)]

The nature of the leak (i.e., vapor or liquid) and the method of detection (i.e., sight, sound, or smell);

iii. [63.428(e)(3)]

The date the leak was detected and the date of each attempt to repair the leak;

iv. [63.428(e)(4)]

Repair methods applied in each attempt to repair the leak;

v. [63.428(e)(5)]

"Repair delayed" and the reason for the delay if the leak is not repaired within 15 calendar days after discovery of the leak;

vi. [63.428(e)(6)]

The expected date of successful repair of the leak if the leak is not repaired within 15 days; and

vii. [63.428(e)(7)]

The date of successful repair of the leak.

**8.** REFERENCED BY 40 CFR 63, subpart R  
[60.112b] STANDARD for VOC's - 40 CFR 60, subpart Kb

**8.a.** i. [60.112b(a)(1)]

A fixed roof in combination with an internal floating roof meeting the following specifications:

(a) [60.112b(a)(1)(i)]

The internal floating roof shall rest or float on the liquid surface (but not necessarily in complete contact with it) inside a storage vessel that has a fixed roof. The internal floating roof shall be floating on the liquid surface at all times, except during initial fill and during those intervals when the storage vessel is completely emptied or subsequently emptied and refilled. When the roof is resting on the leg supports, the process of filling, emptying, or refilling shall be continuous and shall be accomplished as rapidly as possible.

i. [60.112b(a)(1)] (cont)

(b) [60.112b(a)(1)(ii)]

Each internal floating roof shall be equipped with one of the following closure devices between the wall of the storage vessel and the edge of the internal floating roof:

(i) [60.112b(a)(1)(ii)(A)]

A foam-or liquid-filled seal mounted in contact with the liquid (liquid-mounted seal). A liquid-mounted seal means a foam-or liquid-filled seal mounted in contact with the liquid between the wall of the storage vessel and the floating roof continuously around the circumference of the tank.

(ii) [60.112b(a)(1)(ii)(B)]

Two seals mounted one above the other so that each forms a continuous closure that completely covers the space between the wall of the storage vessel and the edge of the internal floating roof. The lower seal may be vapor-mounted, but both must be continuous.

(iii) [60.112b(a)(1)(ii)(C)]

A mechanical shoe seal. A mechanical shoe seal is a metal sheet held vertically against the wall of the storage vessel by springs or weighted levers and is connected by braces to the floating roof. A flexible coated fabric (envelope) spans the annular space between the metal sheet and the floating roof.

(c) [60.112b(a)(1)(iii)]

Each opening in a noncontact internal floating roof except for automatic bleeder vents (vacuum breaker vents) and the rim space vents is to provide a projection below the liquid surface.

### III. Monitoring and/or Record Keeping Requirements (continued)

ii. [60.112b(a)(3)]

A closed vent system and control device meeting the following specifications:

(a) [60.112b(a)(3)(i)]

The closed vent system shall be designed to collect all VOC vapors and gases discharged from the storage vessel and operated with no detectable emissions as indicated by an instrument reading of less than 500 ppm above background and visual inspections, as determined in part 60, subpart VV, 60.485(b).

(b) [60.112b(a)(3)(ii)]

The control device shall be designed and operated to reduce inlet VOC emissions by 95 percent or greater. If a flare is used as the control device, it shall meet the specifications described in the general control device requirements (40 CFR 60.18) of the General Provisions.

iii, [60.112b(a)(4)]

A system equivalent to those described in paragraphs (a)(1) or (a)(3) of this section [see above] as provided in 40 CFR 60.114b of this subpart.

**9.** REFERENCED BY 40 CFR 63, subpart R (63.425(d)-see section A.V.)  
[60.113b] MONITORING PROCEDURES - 40 CFR 60, subpart Kb

The permittee of each storage vessel as specified in 60.112b(a) [see section A.III.] shall meet the requirements of [60.113b(a) or (c) of this section [see below]. The applicable paragraph for a particular storage vessel depends on the control equipment installed to meet the requirements of 60.112b [see section A.III].

**9.a.** [60.113b(a)]

After installing the control equipment required to meet 60.112b(a)(1) (permanently affixed roof and internal floating roof), each permittee shall:

i. [60.113b(a)(1)]

Visually inspect the internal floating roof, the primary seal, and the secondary seal (if one is in service), prior to filling the storage vessel with VOL. If there are holes, tears, or other openings in the primary seal, the secondary seal, or the seal fabric or defects in the internal floating roof, or both, the owner or operator shall repair the items before filling the storage vessel.

ii. [60.113b(a)(2)]

For Vessels equipped with a liquid-mounted or mechanical shoe primary seal, visually inspect the internal floating roof and the primary seal or the secondary seal (if one is in service) through manholes and roof hatches on the fixed roof at least once every 12 months after initial fill. If the internal floating roof is not resting on the surface of the VOL inside the storage vessel, or there is liquid accumulated on the roof, or the seal is detached, or there are holes or tears in the seal fabric, the owner or operator shall repair the items or empty and remove the storage vessel from service within 45 days. If a failure that is detected during inspections required in this paragraph cannot be repaired within 45 days and if the vessel cannot be emptied within 45 days, a 30-day extension may be requested from the Toledo Division of Environmental Services in the inspection report required in 60.115b(a)(3) [see section A.IV.]. Such a request for an extension must document that alternate storage capacity is unavailable and specify a schedule of actions the company will take that will assure that the control equipment will be repaired or the vessel will be emptied as soon as possible.

### III. Monitoring and/or Record Keeping Requirements (continued)

iii. [60.113b(a)(3)]

For vessels equipped with a double-seal system as specified in 60.112b(a)(1)(ii)(B) [see section A.III.]:

(a) [60.113b(a)(3)(i)]

Visually inspect the vessel as specified in paragraph (a)(4) [see below] of this section at least every 5 years; or

(b) [60.113b(a)(3)(ii)]

Visually inspect the vessel as specified in paragraph (a)(2) [see above] of this section.

iv. [60.113b(a)(4)]

Visually inspect the internal floating roof, the primary seal, the secondary seal (if one is in service), gaskets, slotted membranes and sleeve seals (if any) each time the storage vessel is emptied and degassed. If the internal floating roof has defects, the primary seal has holes, tears, or other openings in the seal or the seal fabric, or the secondary seal has holes, tears, or other openings in the seal or the seal fabric, or the gaskets no longer close off the liquid surfaces from the atmosphere, or the slotted membrane has more than 10 percent open area, the owner or operator shall repair the items as necessary so that none of the conditions specified in this paragraph exist before refilling the storage vessel with VOL. In no event shall inspections conducted in accordance with this provision occur at intervals greater than 10 years in the case of vessels conducting the annual visual inspection as specified in paragraphs (a)(2) and (a)(3)(ii) [see above] of this section and at intervals no greater than 5 years in the case of vessels specified in paragraph (a)(3)(i) [see above] of this section.

**10.** [60.115b] RECORDKEEPING REQUIREMENTS - 40 CFR 60, subpart Kb

**10.a.** [60.115b(a)]

The permittee of each storage vessel as specified in 60.112b(a) [see section A.III.] shall keep records and furnish reports as required by paragraphs (a) or (c) of this section depending upon the control equipment installed to meet the requirements of 60.112b [see section A.III.]. The permittee shall keep copies of all reports and records required by this section, except for the record required by (c)(1) [see section A.III.], for at least 5 years (as required by Part I of this TV permit). The record required by (c)(1) will be kept for the life of the control equipment.

i. [60.115b(a)(2)]

Keep a record of each inspection performed as required by 60.113b(a)(1), (a)(2), (a)(3), and (a)(4) [see section A.III.]. Each record shall identify the storage vessel on which the inspection was performed and shall contain the date the vessel was inspected and the observed condition of each component of the control equipment (seals, internal floating roof, and fittings).

**11.** [60.116b] MONITORING REQUIREMENTS - 40 CFR 60, subpart Kb

**11.a.** [60.116b(a)]

The permittee shall keep copies of all records required by this section, except for the record required by paragraph (b) of this section [see below], for at least 5 years (as required by Part I of this TV permit). The record required by paragraph (b) of this section will be kept for the life of the source.

**11.b.** [60.116b(b)]

The permittee of each storage vessel shall keep readily accessible records showing the dimension of the storage vessel and an analysis showing the capacity of the storage vessel.

**11.c.** [60.116b(c)]

Except as provided in (g) of this section [see below], the permittee shall maintain a record of the VOL stored, the period of storage, and the maximum true vapor pressure of that VOL during the respective storage period.

### III. Monitoring and/or Record Keeping Requirements (continued)

**11.d.** [60.116b(e)]

Available data on the storage temperature may be used to determine the maximum true vapor pressure as determined below.

**i.** [60.116b(e)(1)]

For vessels operated above or below ambient temperatures, the maximum true vapor pressure is calculated based upon the highest expected calendar-month average of the storage temperature. For vessels operated at ambient temperatures, the maximum true vapor pressure is calculated based upon the maximum local monthly average ambient temperature as reported by the National Weather Service.

**ii.** [60.116b(e)(2)]

For crude oil or refined petroleum products the vapor pressure may be obtained by the following:

**(a)** [60.116b(e)(2)(i)]

Available data on the Reid vapor pressure and the maximum expected storage temperature based on the highest expected calendar-month average temperature of the stored product may be used to determine the maximum true vapor pressure from nomographs contained in API Bulletin 2517 (incorporated by reference—see 40 CFR 60.17), unless the Administrator specifically requests that the liquid be sampled, the actual storage temperature determined, and the Reid vapor pressure determined from the sample(s).

**(b)** [60.116b(e)(2)(ii)]

The true vapor pressure of each type of crude oil with a Reid vapor pressure less than 13.8 kPa or with physical properties that preclude determination by the recommended method is to be determined from available data and recorded if the estimated maximum true vapor pressure is greater than 3.5 kPa.

**iii.** [60.116b(e)(3)]

For other liquids, the vapor pressure:

**(a)** [60.116b(e)(3)(i)]

May be obtained from standard reference texts, or

**(b)** [60.116b(e)(3)(ii)]

Determined by ASTM D2879-83, 96, or 97 (incorporated by reference—see 40 CFR 60.17); or

**(c)** [60.116b(e)(3)(iii)]

Measured by an appropriate method approved by the Administrator; or

**(d)** [60.116b(e)(3)(iv)]

Calculated by an appropriate method approved by the Administrator.

### IV. Reporting Requirements

1. The permittee shall submit an annual emission report which specifies the total toluene and VOC emissions, in tons, from this emission unit for the previous calendar year. Each report shall be submitted by April 15th of each year.

[Authority for term: [OAC rule 3745-77-07(C)(1) and PTI 04-01435]

2. REPORTS REQUIRED WHEN STORING GASOLINE

[63.428] REPORTS - 40 CFR 63, subpart R

- 2.a. [63.428(f) and (f)(2)]

Each permittee subject to the provisions of 63.424 (equipment leaks) [see section A.III.] shall report to the Toledo Division of Environmental Services a description of the types, identification numbers, and locations of all equipment in gasoline service. For facilities electing to implement an instrument program under 63.424(f), the report shall contain a full description of the program.

In the case of new sources that did not have an initial startup date before the effective date, the report shall be submitted with the application for approval of construction, as described in 40 CFR 63.5(d).

#### IV. Reporting Requirements (continued)

**2.b.** [63.428(g)]

The permittee shall include in a semiannual report to the Administrator the following information:

i. [63.428(g)(2)]

Periodic reports required for 63.428(d) [see section A.III.]; and

ii. [63.428(g)(3)]

The number of equipment leaks not repaired within 5 days after detection.

**2.c.** [63.428(h)]

The permittee shall include in the excess emissions report to the Administrator required in accordance with 40 CFR 63.10(e)(3), whether or not a CMS is installed at the facility. The following occurrences are excess emissions events under this subpart, and the following information shall be included in the excess emissions report, as applicable:

i. [63.428(h)(4)]

For each occurrence of an equipment leak for which no repair attempt was made within 5 days or for which repair was not completed within 15 days after detection:

(a) [63.428(h)(4)(i)]

The date on which the leak was detected;

(b) [63.428(h)(4)(ii)]

The date of each attempt to repair the leak;

(c) [63.428(h)(4)(iii)]

The reasons for the delay of repair; and

(d) [63.428(h)(4)(iv)]

The date of successful repair.

**3. REPORTS REQUIRED WHEN STORING GASOLINE**

[60.113b(a)(5)] 40 CFR 60, subpart Kb

Notify the Toledo Division of Environmental Services in writing at least 30 days prior to the filling or refilling of each storage vessel for which an inspection is required by 40 CFR 60.113b, paragraphs (a)(1) and (a)(4) [see section A.III.] to afford the Toledo Division of Environmental Services the opportunity to have an observer present. If the inspection required by 60.113b (a)(4) [see section A.III.] is not planned and the permittee could not have known about the inspection 30 days in advance or refilling the tank, the permittee shall notify the Toledo Division of Environmental Services at least 7 days prior to the refilling of the storage vessel.

Notification shall be made by telephone immediately followed by written documentation demonstrating why the inspection was unplanned. Alternatively, this notification including the written documentation may be made in writing and sent by express mail so that it is received by the Toledo Division of Environmental Services at least 7 days prior to the refilling.

**4. [60.115b] REPORTING REQUIREMENTS - 40 CFR 60, subpart Kb**

#### **IV. Reporting Requirements (continued)**

**4.a.** [60.115b(a)]

The permittee of each storage vessel as specified in 60.112b(a) [see section A.III.] shall furnish reports as required by paragraphs (a) or (c) of this section depending upon the control equipment installed to meet the requirements of 60.112b [see section A.III.]. The permittee shall keep copies of all reports required by this section for at least 5 years (as required by Part I of this TV permit).

i. [60.115b(a)(1)]

Furnish the Toledo Division of Environmental Services with a report that describes the control equipment and certifies that the control equipment meets the specifications of 60.112b(a)(1) and 60.113b(a)(1) [see section A.III.]. This report shall be an attachment to the notification required by 40 CFR 60.7(a)(3).

ii. [60.115b(a)(3)]

If any of the conditions described in 60.113b(a)(2) [see section A.III.] are detected during the annual visual inspection required by 60.113b(a)(2), a report shall be furnished to the Toledo Division of Environmental Services within 30 days of the inspection. Each report shall identify the storage vessel, the nature of the defects, and the date the storage vessel was emptied or the nature of and date the repair was made.

iii. [60.115b(a)(4)]

After each inspection required by 60.113b(a)(3) [see section A.III.] that finds holes or tears in the seal or seal fabric, or defects in the internal floating roof, or other control equipment defects listed in 60.113b(a)(3)(ii) [see section A.III.], a report shall be furnished to the Toledo Division of Environmental Services within 30 days of the inspection. The report shall identify the storage vessel and the reason it did not meet the specifications of 60.112b(a)(1) or 60.113b(a)(3) [see section A.III.] and list each repair made.

#### **V. Testing Requirements**

**1.** [Authority for term: [OAC rule 3745-77-07(C)(1) and PTI 04-01435]

Compliance with the emission limitations specified in section A.I.1 of these terms and conditions shall be determined in accordance with the following methods:

**1.a** Emission Limitation:  
0.51 tpy of toluene

Applicable Compliance Method:

Compliance shall be determined through emission calculations using the latest version of TANKS software, and the actual annual throughput and annual average vapor pressure for each product as determined through the record keeping requirement specified in section A.III. Compliance may also be demonstrated through calculations performed in accordance with the most current edition of section 7.1 of AP 42, (currently 9/97

**1.b** Emission Limitation:  
3.40 tpy of VOC

Applicable Compliance Method:

Compliance shall be determined through emission calculations using the latest version of TANKS software and the actual annual throughput and annual average vapor pressure for each product as determined through the record keeping requirement specified in section A.III.

#### **VI. Miscellaneous Requirements**

**None**

**B. State Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
215,706 gallon internal floating roof tank (stores toluene or gasoline), currently with a single mechanical seal		

**2. Additional Terms and Conditions**

None

**II. Operational Restrictions**

None

**III. Monitoring and/or Record Keeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

**VI. Miscellaneous Requirements**

None

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